

**BLUE-MASTER<sup>®</sup>**  
by *celesa*




END MILLS


2 FLUTE END MILLS

End mills

Pink

2Z






INOX

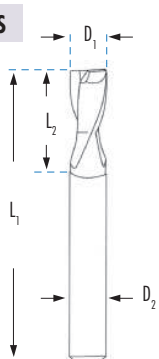
Al

TOL D2  
h6



Ref. FFAL





SHORT SERIES



DIN 327				DIN 844										
D1 mm	L1 mm	L2 mm	D2 mm	MATERIAL	FF01	FF02	FF60	FT02	FF92	FPO5	FT12	FPO8	FT01	FFAL
				COATING	HSS	HSSCo 8%	HSSCo 8%	HSSCo 8%	HSSCo 8%	ASP 60	ASP 60	ASP 60	ASP 60	HSSCo 8%
QUALITY				BRIGHT	BRIGHT	TiAlN	TiAlSiN	BRIGHT	BRIGHT	BRIGHT	TiAlSiN	BRIGHT	TiAlSiN	BRIGHT
★				★	★★	★★★	★★★★	★★	★	Premium Quality	Premium Quality	Premium Quality	Premium Quality	Al
TOL e8				TOL e8	TOL e8	TOL e8	TOL e8	TOL h10	TOL e8	TOL e8	TOL h10	TOL h10	TOL h10	TOL e8
€				€	€	€	€	€	€	€	€	€	€	€
1,00	47	2,5	6							24,80	32,13	36,16	43,16	
2,00	48	4,0	6	11,27	14,28	23,42	27,31	29,07		20,92	28,56	31,92	39,24	17,27
2,50	49	5,0	6		14,28	23,42	27,31	30,92						17,62
3,00	49	5,0	6	11,27	14,28	23,42	27,31	29,21		20,92	28,56	31,92	39,24	17,23
3,50	50	6,0	6		15,51	24,63	28,69	30,92						18,28
4,00	51	7,0	6	11,06	14,28	23,43	27,32	29,21		19,02	27,30	31,92	39,24	17,74
4,50	52	8,0	6	11,06*	17,06	25,99	30,31	30,92						19,42
5,00	52	8,0	6	11,06	14,28	23,43	27,32	29,21		19,02	27,30	31,92	39,24	17,74
5,50	52	8,0	6		17,65	26,67	31,09	30,92						21,73
6,00	52	8,0	6	11,06	14,28	23,43	27,32	29,21		19,02	27,30	31,92	39,24	19,23
6,50	60	10,0	10	16,49*	23,10	33,42	38,96							28,42
7,00	60	10,0	10	16,49	22,41	32,71	38,14	35,20		28,70	37,75	42,23	55,85	25,84
7,50	61	11,0	10		22,20	32,49	37,89							30,30
8,00	61	11,0	10	13,42	18,46	28,89	33,71	31,35		24,93	37,01	42,23	55,85	23,39
8,50	61	11,0	10		24,94	36,14	42,14							31,94
9,00	61	11,0	10	17,15	22,80	34,16	39,82	36,04		30,69	40,77	42,23	57,53	28,95
9,50	63	13,0	10		24,40	35,36	41,22							
10,00	63	13,0	10	14,11	18,34	29,75	34,87	31,10		27,77	37,72	42,23	57,53	25,28
10,50	70	13,0	12		29,31	44,51	51,18							
11,00	70	13,0	12		27,83	40,73	47,50	43,92						34,91
12,00	73	16,0	12	18,44	24,56	37,29	43,48	41,45		35,43	48,68	57,51	73,11	31,71
13,00	73	16,0	12		35,82	50,22	58,56	54,77						45,19
14,00	73	16,0	12	26,23	35,82	50,22	58,56	54,77		43,19	59,70	64,99	80,90	44,36
15,00	73	16,0	12		40,05	56,89	66,35	58,91						48,72
16,00	79	19,0	16	27,38	35,45	52,21	60,89	59,84		54,07	70,76	75,99	94,40	47,47
17,00	79	19,0	16		48,12	66,66	77,74							66,05
18,00	79	19,0	16	35,87	48,12	66,73	77,82	72,88		68,47	84,40	96,32	145,50	59,29
19,00	79	19,0	16		60,13	80,81	94,26							79,97
20,00	88	22,0	16		62,94	85,99	100,27							
20,00	88	22,0	20	42,05	56,92	77,76	90,69	87,04		80,65	101,51	112,29	148,61	68,54
22,00	88	22,0	20	57,68	75,18	103,05	120,16	113,90		102,72	142,39	133,35	170,66	95,41
24,00	102	26,0	25	72,38	97,02	127,96	149,20	136,12						143,38
25,00	102	26,0	25	72,40	94,52	122,70	143,08	125,08		137,13	171,56	174,80*	215,98*	121,44
26,00	102	26,0	25		110,87	169,89	195,34							190,72
28,00	102	26,0	25	90,70	119,35	159,21	186,56							147,77
30,00	102	26,0	25	104,35	135,99	176,25	205,52	181,17						170,05
32,00	112	32,0	32	108,21	139,69	179,48	209,30							180,11
36,00	112	32,0	32	139,32	186,85	230,56	268,86							
40,00	130	38,0	32	169,38	229,44	285,06	332,43							


\*Available until end of stock

2 FLUTE END MILLS

**2 Z**  **30° N**  **WELDON**  **34 HRc** **INOX** **Al** **TOL D2 h6** Ref. FFLAL  **45° W**

LONG SERIES



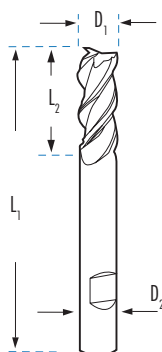
DIN 327/L				MATERIAL	FF06	FF67	FT06	FF15	FP21	DIN 844/L			FFLAL
COATING					HSSCo 8%	HSSCo 8%	HSSCo 8%	HSSCo 8%	ASP 60				HSSCo 8%
QUALITY					BRIGHT	TiAlN	TiAlSiN	BRIGHT	BRIGHT				BRIGHT
					★★	★★★	★★★★	★★					Al
					TOL e8	TOL e8	TOL e8	TOL h10	TOL h10				TOL e8
D1 mm	L1 mm	L2 mm	D2 mm	€	€	€	€	€	€	L1 mm	L2 mm	D2 mm	€
2,00	54	7	6	15,74*	24,82*	28,94*	31,96	37,49*	54	10	6	26,03	
2,50	56	8	6	15,82*	24,82*	28,94*	32,00		56	12	6		
3,00	56	8	6	15,74	24,89	29,03	32,00	38,64*	56	12	6	26,16	
3,50	59	10	6	17,88	29,56	34,50			59	15	6		
4,00	63	11	6	15,81	24,89	29,03	32,00	38,64	63	19	6	26,32	
4,50	63	11	6	17,88	25,42	29,64			63	19	6		
5,00	68	13	6	15,81	24,89	29,03	33,88	40,90*	68	24	6	26,45	
5,50	68	13	6	17,88	29,56	34,50			68	24	6		
6,00	68	13	6	15,81	24,89	29,03	30,62	36,95*	68	24	6	27,46	
6,50	80	16	10	29,65	48,52	55,79			68	24	6		
7,00	80	16	10	26,10	36,44	42,50	38,62	46,18*	80	30	10		
7,50	88	19	10						80	30	10		
8,00	88	19	10	22,97	33,27	38,82	38,62	46,60*	88	38	10	37,52	
8,50	88	19	10	35,16	47,85	55,80			88	38	10		
9,00	88	19	10	30,91	42,14	49,12	42,36		88	38	10	39,57	
10,00	95	22	10	25,31	38,54	44,94	42,18	51,16*	95	45	10	37,52	
11,00	102	22	12	39,90	53,83	62,76	56,18		102	45	12	52,58*	
12,00	110	26	12	36,39	50,90	59,36	55,10	66,21*	110	53	12	48,54	
13,00	110	26	12						110	53	12		
14,00	110	26	12	47,96	62,21	72,54	73,10	82,98	110	53	12	55,56	
15,00	123	32	16						110	53	12		
16,00	123	32	16	54,97	76,77	89,54	83,20	99,03	123	63	16	67,82	
17,00	123	32	16						123	63	16		
18,00	123	32	16	62,81	90,12	105,06	99,99	118,99	123	63	16	83,93	
20,00	141	38	20	72,23	98,85	115,28	108,42	129,01	141	75	20	100,11	
22,00	141	38	20	99,03	134,14	156,42	134,39	159,94	141	75	20		
24,00	166	45	25	150,70	170,66	196,22	180,78		166	90	25		
25,00	166	45	25	142,06	180,50	210,49	165,29	196,70	166	90	25		
26,00	166	45	25	188,64	200,96	231,06			166	90	25		
28,00	166	45	25	172,15	219,75	256,27			166	90	25		
30,00	166	45	25	191,37	236,56	275,85	246,22		166	90	25		
32,00	186	53	32	264,76	308,38	359,59	320,82		186	106	32		
36,00	186	53	32	299,54	350,63	408,87			186	106	32		
40,00	196	63	32	392,53	473,72	552,43			196	125	32		

End mills

Pink





**3 FLUTE END MILLS**
**3Z**

**INOX**
**Al**
**TOL D<sub>2</sub>  
h6**

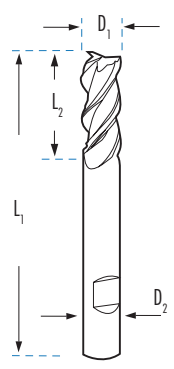
**SHORT SERIES**


<b>DIN 844</b>				<b>MATERIAL</b> HSSCo 8%		<b>COATING</b> BRIGHT		<b>QUALITY</b> ★★		<b>ROUGHING</b> TOL k10	
				<b>MATERIAL</b> HSSCo 8%		<b>COATING</b> TiAlN		<b>QUALITY</b> ★★★		<b>ROUGHING</b> TOL k10	
D <sub>1</sub> mm	L <sub>1</sub> mm	L <sub>2</sub> mm	D <sub>2</sub> mm	€	€	€	€	€	€	€	€
1,00	49	3	6								
2,00	51	7	6	15,69	24,70	28,80				26,66	33,20
2,50	52	8	6	15,69	24,70	28,80				21,66	32,43
3,00	52	8	6	15,65	24,70	28,80				21,66	32,43
3,50	55	11	6	16,17	25,16	29,49					
4,00	55	11	6	15,68	24,70	28,80				21,66	32,43
4,50	57	13	6	17,27	26,10	30,44					
5,00	57	13	6	15,68	24,81	28,94				21,66	32,43
5,50	57	13	6	21,32	33,96	39,59					
6,00	57	13	6	16,52	27,75	32,35	44,77	54,08	62,16	21,66	32,43
6,50	66	16	10	29,62	45,42	52,23					
7,00	66	16	10	23,08	33,35	39,05	52,96*	64,55	74,22	29,16	39,52
7,50	69	19	10	29,84*	45,90*	52,78*					
8,00	69	19	10	20,61	30,78	35,91	45,88	53,45	62,34	29,16	39,52
8,50	69	19	10	31,45	47,40	54,50					
9,00	69	19	10	25,74	36,92	43,05	54,45*	63,92*			
9,50	72	22	10		49,81*	57,26*					
10,00	72	22	10	22,33	33,42	38,96	46,17	56,82	66,24	30,91	40,88
11,00	79	22	12	35,46	52,74	60,64	66,62*	76,75*			
12,00	83	26	12	28,04	39,88	46,51	55,55	65,38	76,25	39,87	51,70
13,00	83	26	12	44,60	61,32	70,51		84,52*			
14,00	83	26	12	38,20	52,31	61,01	63,39	74,58	86,98	51,66	62,96
15,00	83	26	12	45,82	63,64	73,18	80,23	87,82	96,80		
16,00	92	32	16	41,94	58,38	68,08	76,84	92,66	108,09	60,76	72,48
17,00	92	32	16	68,64	90,13	103,62					
18,00	92	32	16	52,70	71,28	83,13	84,07	102,01	118,97	74,77	88,65
19,00	92	31	16	83,94	103,69	119,24					
20,00	104	38	20	60,51	80,34	93,70	102,58	120,00	139,93	88,92	106,13
22,00	104	38	20	96,46	121,31	139,48				118,70*	151,83*
25,00	121	45	25	126,03	160,61	184,68	155,38	177,56	207,06	149,01*	171,22*
28,00	121	45	25	146,40	179,60	206,49					
30,00	121	45	25	180,10	210,93	242,53	193,22	227,98	265,87		
32,00	133	53	32	183,31	227,65	261,75					

**3 FLUTE END MILLS**

**3 Z**     **INOX** **Al** **TOL D1 k10** **TOL D2 h6**

**LONG SERIES**



DIN 844/L		MATERIAL COATING QUALITY		FF83	FF86	FT83
D1 mm	L1 mm	L2 mm	D2 mm	HSSCo 8% BRIGHT ★★ €	HSSCo 8% TiAlN ★★★ €	HSSCo 8% TiAlSiN ★★★★ €
1,00	52	7	6			
2,00	54	10	6	21,15	30,97	36,11
2,50	56	12	6			
3,00	56	12	6	21,15	30,88	36,00
3,50	59	15	6	23,67	33,10	38,62
4,00	63	19	6	21,15	30,88	36,00
4,50	63	19	6	23,67	33,10	38,62
5,00	68	24	6	21,15	30,88	36,00
5,50	68	24	6	23,67	33,10	38,62
6,00	68	24	6	23,70	32,29	37,66
6,50	68	24	6			
7,00	80	30	10	32,10	43,23	50,42
7,50	80	30	10			
8,00	88	38	10	29,37	39,00	45,48
8,50	88	38	10			
9,00	88	38	10	35,73	46,26	53,96
9,50	88	38	10			
10,00	95	45	10	29,53	42,89	50,01
11,00	102	45	12	45,40*	58,41*	68,11*
12,00	110	53	12	37,56	52,28	60,98
13,00	110	53	12			
14,00	110	53	12	48,93	63,93	74,56
15,00	110	53	12			
16,00	123	63	16	55,13	77,05	89,87
17,00	123	63	16			
18,00	123	63	16	66,81	91,08	106,23
19,00	123	63	16			
20,00	141	75	20	78,43	104,22	121,52
22,00	141	75	20	98,91	134,39	156,72
25,00	166	90	25	144,15	177,54	207,04
28,00	166	90	25	160,48	212,60	247,94
30,00	166	90	25	178,67	227,09	264,83
32,00	186	106	32	212,59	255,77	298,27



**MULTI-FLUTE END MILLS**

End mills

Pink

**4-6 Z**



**INOX**

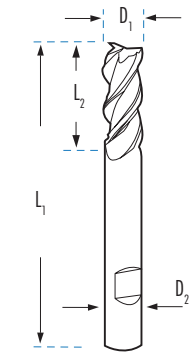
**Al**

TOL D1  
k10

TOL D2  
h6



**SHORT SERIES**



**LONG SERIES**







DIN 844		MATERIAL		COATING		QUALITY			
D1 mm	L1 mm	L2 mm	D2 mm	Z	FF18	FF20	FT18	FP07	FT09
					HSSCo 8% BRIGHT ★★	HSSCo 8% TiAlN ★★★	HSSCo 8% TiAlSiN ★★★★	ASP 60 BRIGHT Premium Quality	ASP 60 TiAlSiN Premium Quality
					€	€	€	€	€
1,00	49	3	6	4				29,56	35,10
2,00	51	7	6	4	15,75	24,77	28,87	21,60	29,61
2,50	52	8	6	4	15,75	24,77	28,87		
3,00	52	8	6	4	15,75	24,77	28,87	21,60	29,61
3,50	55	11	6	4	16,21	25,23	29,43		
4,00	55	11	6	4	15,75	24,77	28,87	21,60	29,61
4,50	57	13	6	4	17,31	26,16	30,49		
5,00	57	13	6	4	15,75	24,77	28,87	21,60	29,61
5,50	57	13	6	4	25,17	33,96	39,59		
6,00	57	13	6	4	16,43	25,54	29,78	21,60	29,61
6,50	66	16	10	4	25,12	35,35	41,22		
7,00	66	16	10	4	23,08	33,36	38,90	29,36	42,24
7,50	69	16	10	4	29,74	39,71	46,31		
8,00	69	19	10	4	20,31	30,91	36,05	29,23	41,83
8,50	69	19	10	4	31,01	42,00	48,98		
9,00	69	19	10	4	25,63	36,96	43,11	34,54	45,62
9,50	69	19	10	4	32,81	43,69	50,94		
10,00	72	22	10	4	22,21	33,55	39,14	31,04	42,88
11,00	79	22	12	4	30,90	43,66	50,92		
12,00	83	26	12	4	28,04	38,78	45,23	41,00	56,77
13,00	83	26	12	4	39,55	53,94	62,91		
14,00	83	26	12	4	37,33	52,62	61,38	50,94	60,48
15,00	83	26	12	4	42,63	58,81	68,59		
16,00	92	32	16	4	41,60	58,67	68,39	59,71	71,62
17,00	92	32	16	4	51,83	70,24	81,91		
18,00	92	32	16	4	51,24	71,35	83,19	72,82	89,58
19,00	92	31	16	4	60,69	80,75	94,14		
20,00	104	38	20	4	59,99	80,75	94,14	85,64	116,37
22,00	104	38	20	4	83,27	111,91	130,52	112,84	137,25
24,00	121	45	25	5	104,69	131,88	153,80		
25,00	121	45	25	5	100,07	131,26	153,08	145,60	180,98
26,00	121	45	25	5	120,12*	159,34	188,50*		
28,00	121	45	25	5	119,11	159,69	192,61		
30,00	121	45	25	6	138,47	177,25	217,00		
32,00	133	53	32	6	141,97	181,33	222,00		
36,00	133	53	32	6	215,01	260,34	318,69		
40,00	155	63	32	6	258,48*	316,61	387,57*		

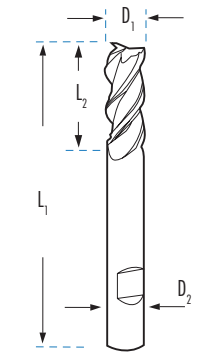
DIN 844/L		MATERIAL		COATING		QUALITY			
L1 mm	L2 mm	D2 mm	Z	FF21	FF23	FT21	FP20		
				HSSCo 8% BRIGHT ★★	HSSCo 8% TiAlN ★★★	HSSCo 8% TiAlSiN ★★★★	ASP 60 BRIGHT Premium Quality		
				€	€	€	€		
52	7	6	4						
54	10	6	4	19,22	28,13	32,80	30,69		
56	12	6	4	19,12	28,13	32,80			
56	12	6	4	19,22	28,14	32,81	30,69		
59	15	6	4	25,26	34,11	39,77			
63	19	6	4	19,22	28,14	32,81	30,69		
63	19	6	4	25,26	34,11	39,77			
68	24	6	4	19,22	28,14	32,81	30,69		
68	24	6	4	25,10	34,11	39,77			
68	24	6	4	19,22	28,14	32,81	30,69		
80	30	10	4	29,16	39,12	45,64	45,78		
80	30	10	4						
88	38	10	4	26,49	35,26	41,11	45,78		
88	38	10	4						
88	38	10	4	30,18	41,10	47,93	45,78*		
88	38	10	4						
95	45	10	4	26,60	38,91	45,39	45,78		
102	45	12	4	37,79	51,27	59,81			
110	53	12	4	34,81	48,70	56,82	66,38		
110	53	12	4						
110	53	12	4	45,55	59,38	69,25	76,63		
110	53	12	4						
123	63	16	4	49,80	69,87	81,48	94,95		
123	63	16	4						
123	63	16	4	60,83	83,17	96,99	121,49		
123	63	16	4						
141	75	20	4	71,24	96,08	112,03	148,98		
141	75	20	5	98,79	126,62	147,67	167,11*		
141	75	25	5						
166	90	25	5	130,98	161,71	188,56	242,75		
166	90	25	5						
166	90	25	5	146,50	192,37	224,32			
166	90	25	6	165,37	211,32	246,45			
186	106	32	6	166,71	212,82	248,16			
186	106	32	6	238,96	286,89	334,55			
217	125	32	6	264,86	342,06	400,78			

\*Available until end of stock

**MULTI-FLUTE ROUGHING END MILLS**

**4-6 Z**     **INOX** **Al** **TOL D1 k12** **TOL D2 h6**

**SHORT SERIES**



DIN 844		MATERIAL			COATING			QUALITY			ROUGHING		
D1 mm	L1 mm	L2 mm	D2 mm	Z	FF25 HSSCo 8% BRIGHT ★★ NR	FF27 HSSCo 8% TiAlN ★★★ NR	FT25 HSSCo 8% TiAlSiN ★★★★ NR	€	€	€	€	€	
6,00	57	13	6	4	40,30	48,65	56,73						
7,00	66	16	10	4	48,43	58,07	67,71						
8,00	69	19	10	4	42,07	51,71	60,30						
9,00	69	19	10	4	50,28	60,88	71,02						
10,00	72	22	10	4	41,74	51,21	59,71						
11,00	79	22	12	4	61,16	73,35	85,55						
12,00	83	26	12	4	50,41	62,43	72,79						
13,00	83	26	12	4	71,57	84,70	98,77						
14,00	83	26	12	4	58,52	72,40	84,44						
15,00	83	26	12	4	76,96	93,19	108,68						
16,00	92	32	16	4	69,42	85,32	99,51						
17,00	92	32	16	4	94,80	112,79	131,52						
18,00	92	32	16	4	75,70	94,01	109,62						
19,00	92	31	16	4	112,03	130,73	152,46						
20,00	104	38	20	4	94,86	114,83	133,91						
NO CENTER CUTTING					FF05	FF74	FT05	€	€	€	€	€	
22,00	104	38	20	6	107,17	138,56							
24,00	121	45	25	6	134,99	164,31	183,36						
25,00	121	45	25	6	133,72	163,36	182,30						
26,00	121	45	25	6	154,86	199,90	223,06						
28,00	121	45	25	6	168,93	217,48	242,68						
30,00	121	45	25	6	181,47	238,05	265,63						
32,00	133	53	32	6	205,59	256,03	285,69						
36,00	133	53	32	6	243,66	295,03	329,23						
40,00	155	63	32	6	273,93	341,64	381,24						

**LONG SERIES**



DIN 844/L		MATERIAL			COATING			QUALITY			ROUGHING		
L1 mm	L2 mm	D2 mm	Z	FF29 HSSCo 8% BRIGHT ★★ NR	FF31 HSSCo 8% TiAlN ★★★ NR	FT29 HSSCo 8% TiAlSiN ★★★★ NR	€	€	€	€	€	€	
68	24	6	4	57,12	64,60	75,70							
80	30	10	4	58,88*	73,81*	86,07*							
88	38	10	4	59,07	68,31	79,65							
88	38	10	4	64,77	74,84	87,27							
95	45	10	4	51,45	63,62	74,19							
102	45	12	4	84,20	96,48	112,53							
110	53	12	4	63,55	76,89	89,67							
110	53	12	4										
110	53	12	4	73,43	86,87	101,33							
110	53	12	4										
123	63	16	4	85,96	105,42	122,93							
123	63	16	4										
123	63	16	4	100,39	123,27	143,75							
123	63	16	4										
141	75	20	4	122,18	145,32	169,46							
					FF08	FF58	FT08	€	€	€	€	€	
141	75	20	6	137,62	185,63	207,15							
141	75	25	6										
166	90	25	6	173,79	219,91	245,40							
166	90	25	6										
166	90	25	6	195,99	252,82	282,12							
166	90	25	6	254,10	302,00	337,01							
186	106	32	6	265,77	308,74	344,53							
186	106	32	6	319,13	368,69	411,41							
217	125	32	6	377,32	458,90	512,10							

\*Available until end of stock

**NO CENTER CUTTING MULTI-FLUTE END MILLS**

End mills

Pink

**4-6 Z**



**INOX**

**Al**

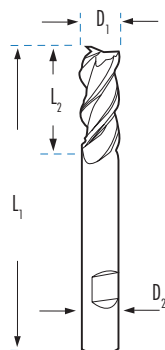
**TOL D1  
k10**

**TOL D2  
h6**



**SHORT SERIES**

**LONG SERIES**



DIN 844					FF03	FF04	FF54	FT04	DIN 844/L					FF07	FF57	FT07
MATERIAL					HSS	HSSCo 8%	HSSCo 8%	HSSCo 8%	MATERIAL					HSSCo 8%	HSSCo 8%	HSSCo 8%
COATING					BRIGHT	BRIGHT	TiAIN	TiAISIN	COATING					BRIGHT	TiAIN	TiAISIN
QUALITY					★	★★	★★★	★★★★	QUALITY					★★	★★★	★★★★
D1 mm	L1 mm	L2 mm	D2 mm	Z	€	€	€	€	L1 mm	L2 mm	D2 mm	Z	€	€	€	
2,00	51	7	6	4	11,28	14,79	23,80	27,77	54	10	6	4	18,49*	28,62*	33,53*	
2,50	52	8	6	4	11,28	14,79*	23,80*	27,77*	56	12	6	4	18,49*	26,27*	30,78*	
3,00	52	8	6	4	11,28	14,79	23,80	27,77	56	12	6	4	18,49*	29,76*	34,88*	
3,50	55	11	6	4	11,64	15,25*	24,34*	28,36*	59	15	6	4	24,33*	35,72*	41,86*	
4,00	55	11	6	4	11,28	14,79	23,89	27,84	63	19	6	4	18,49*	29,76*	34,88*	
4,50	57	13	6	4	11,64		24,34		63	19	6	4	24,33*	35,72*	41,86*	
5,00	57	13	6	4	11,28	14,79	23,89	27,84	68	24	6	4	18,49*	29,76*	34,88*	
5,50	57	13	6	4	17,53	23,00*	31,99*	37,29*	68	24	6	4	24,33*	35,72*	41,86*	
6,00	57	13	6	4	11,28	14,79	23,88	27,82	68	24	6	4	18,49*	29,76*	34,88*	
6,50	66	16	10	4	17,53*	23,00*	33,10*	38,62*	68	24	6	4				
7,00	66	16	10	4	16,55	21,73	31,90	37,19	80	30	10	4	27,99*	41,08*	48,13*	
7,50	69	16	10	4	20,74	27,18*	37,08	43,24*	80	30	10	4				
8,00	69	19	10	4	12,85	16,68	27,04	31,54	88	38	10	4	25,69*	38,71*	45,33*	
8,50	69	19	10	4	21,61				88	38	10	4				
9,00	69	19	10	4	17,31	22,68	33,88	39,51	88	38	10	4	29,06*	43,32*	50,76*	
9,50	72	22	10	4	23,46	29,99*	41,25	48,11*	88	38	10	4				
10,00	72	22	10	4	15,70	20,58	31,92	37,21	95	45	10	4	25,55*	41,19*	48,28*	
11,00	79	22	12	4	21,64	28,39	41,17	48,02	102	45	12	4	34,95*	51,98*	60,92*	
12,00	83	26	12	4	18,67	24,56	37,04	43,19	110	53	12	4	32,46*	49,44*	57,93*	
13,00	83	26	12	4	27,83	36,65	50,46	58,83	110	53	12	4				
14,00	83	26	12	4	26,33	34,46	48,54	56,60	110	53	12	4	42,43*	59,98*	70,28*	
15,00	83	26	12	4	30,01	39,33	55,90	65,18	110	53	12	4				
16,00	92	32	16	4	29,29	38,36	54,98	64,11	123	63	16	4	46,37*	70,91*	83,09*	
17,00	92	32	16	4	36,08	47,49	65,74	76,66	123	63	16	4				
18,00	92	32	16	4	36,04	47,29	65,74	76,66	123	63	16	4	56,64*	84,26*	98,72*	
19,00	92	31	16	4	42,68	55,64	75,42	87,97	123	63	16	4				
20,00	104	38	20	4	42,24	55,64	75,42	87,97	141	75	20	4	66,33*	96,69*	113,29*	
22,00	104	38	20	4	58,65	77,22	104,40	121,75	141	75	20	5	91,99*	127,09	148,92	
24,00	121	45	25	5	72,84	95,96	122,72	143,11	141	75	25	5				
25,00	121	45	25	5	72,60	95,96	122,72	143,11	166	90	25	5	122,01*	162,72*	190,65*	
26,00	121	45	25	5	91,06	119,96*	155,14*	180,91*	166	90	25	5				
28,00	121	45	25	5	91,06	119,96	159,33	185,79	166	90	25	5	149,13*	200,38*	234,79*	
30,00	121	45	25	6	105,57	138,28	177,66	207,19	166	90	25	6	170,68*	222,15*	260,27*	
32,00	133	53	32	6	108,58	141,85	181,79	212,00	186	106	32	6	170,41*	223,71*	262,11*	
36,00	133	53	32	6	142,08	187,13	227,64	265,45	186	106	32	6	243,05*	307,38*	360,16*	
40,00	143	63	32	6	170,34	224,93	279,34	325,76	217	125	32	6	270,17*	413,11*	484,05*	

\*Available until end of stock

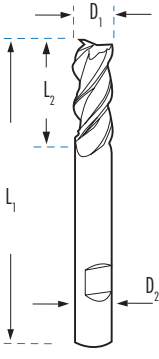


**MULTI-FLUTE ROUGHING END MILLS**

**3-5 Z**   **30° N**  **WELDON**  **34 HRC**  **INOX**  **Al** **TOL D1 k12** **TOL D2 h6**

**SHORT SERIES**

**LONG SERIES**



DIN 844		MATERIAL				FP10	FT10	FP11	FT11
		COATING				ASP 60	ASP 60	ASP 60	ASP 60
		ROUGHING				BRIGHT	TiAlSiN	BRIGHT	TiAlSiN
		QUALITY				NF	NF	NR	NR
						Premium Quality	Premium Quality	Premium Quality	Premium Quality
D1 mm	L1 mm	L2 mm	D2 mm	Z	€	€	€	€	
2,00	51	7	6	3					
2,50	52	8	6	3					
3,00	52	8	6	3					
3,50	55	11	6	3					
4,00	55	11	6	3					
4,50	57	13	6	3					
5,00	57	13	6	3					
5,50	57	13	6	3					
6,00	57	13	6	3	50,47	57,92	46,77	53,78	
6,50	66	16	10	3					
7,00	66	16	10	3	64,72	70,47	58,72 *	66,82 *	
7,50	69	19	10	3					
8,00	69	19	10	3	55,74	64,93	51,11	59,04	
8,50	69	19	10	3					
9,00	69	19	10	3	67,14	73,52	61,08 *	69,88 *	
9,50	72	22	10	3					
10,00	72	22	10	4	53,15	63,00	48,18	59,83	
11,00	79	22	12	4					
12,00	83	26	12	4	69,92	79,19	63,75	72,95	
13,00	83	26	12	4					
14,00	83	26	12	4	84,91	96,53	76,98	87,54	
15,00	83	26	12	4					
16,00	92	32	16	4	104,08	114,76	94,90	106,92	
17,00	92	32	16	4					
18,00	92	32	16	4	114,28	124,79	102,97	116,95	
19,00	92	31	16	4					
20,00	104	38	20	4	141,76	156,28	128,14	146,61	
22,00	104	38	20	5	174,76	192,54	158,48	180,11	
24,00	121	45	25	5					
25,00	121	45	25	5	207,16	230,18	187,91	213,19	
26,00	121	45	25	5					
28,00	121	45	25	5					
30,00	121	45	25	5					
32,00	133	53	32	5					
36,00	133	53	32	5					
40,00	155	63	32	5					

DIN 844/L		MATERIAL				FP15	FT15	FP13	FT13
		COATING				ASP 60	ASP 60	ASP 60	ASP 60
		ROUGHING				BRIGHT	TiAlSiN	BRIGHT	TiAlSiN
		QUALITY				NF	NF	NR	NR
						Premium Quality	Premium Quality	Premium Quality	Premium Quality
L1 mm	L2 mm	D2 mm	Z		€	€	€	€	
54	10	6	3						
56	12	6	3						
56	12	6	3						
59	15	6	3						
63	19	6	3						
63	19	6	3						
68	24	6	3						
68	24	6	3						
68	24	6	3		79,20	83,67	70,25	77,31	
68	24	6	3						
80	30	10	3		89,53	101,93	81,31	94,95	
80	30	10	3						
88	38	10	3		83,30	88,66	73,74	82,59*	
88	38	10	3						
88	38	10	3		87,87*	100,56	81,31	95,56	
88	38	10	3						
95	45	10	4		74,95	83,36	66,79	76,97	
102	45	12	4						
110	53	12	4		94,98	103,76	83,89	94,98	
110	53	12	4						
110	53	12	4		111,33	127,74	100,12	113,06	
110	53	12	4						
123	63	16	4		133,17	146,28	118,82	134,97	
123	63	16	4						
123	63	16	4		148,96	173,45	135,71*	154,63*	
123	63	16	4						
141	75	20	4		193,63	212,40	171,55	197,49	
141	75	20	5		295,83	316,13	259,04	286,78	
141	75	25	5						
166	90	25	5		297,06	326,15	262,04	303,94	
166	90	25	5						
166	90	25	5						
166	90	25	5						
186	106	32	5						
186	106	32	5						
217	125	32	5						

End mills

Pink

**3 FLUTE END MILLS SHORT SERIES**
**3 Z**

**INOX**
**Al**
**TOL D1**  
e8

**TOL D2**  
h6

**SUPER-SHORT SERIES**
**EXTRA-SHORT SERIES**

MATERIAL COATING					FF51
					HSSCo 8%
					BRIGHT
D1 mm	L1 mm	L2 mm	D2 mm	Z	€
1,00	34	2	6	3	15,06
1,50	34	3	6	3	15,06
2,00	35	4	6	3	15,03
2,50	36	5	6	3	15,03
3,00	36	5	6	3	15,03
3,50	37	6	6	3	15,03
4,00	38	7	6	3	15,03
4,50	38	7	6	3	15,03
5,00	39	8	6	3	15,03
5,50	39	8	6	3	15,03
6,00	39	8	6	3	15,03
6,50	42	10	8	3	20,66
7,00	42	10	8	3	20,66
7,50	42	10	8	3	20,66
8,00	43	11	8	3	20,66
8,50	48	11	10	3	23,68
9,00	48	11	10	3	23,68
9,50	48	11	10	3	23,68
10,00	50	13	10	3	23,68



MATERIAL COATING					FF53
					HSSCo 8%
					BRIGHT
D1 mm	L1 mm	L2 mm	D2 mm	Z	€
2,00	38	7	6	3	16,48
2,50	39	8	6	3	16,48
3,00	39	8	6	3	16,48
3,50	41	10	6	3	16,48
4,00	42	11	6	3	16,48
4,50	42	11	6	3	16,48
5,00	44	13	6	3	16,48
5,50	44	13	6	3	16,48
6,00	44	13	6	3	16,48
6,50	48	16	8	3	22,68
7,00	48	16	8	3	22,68
8,00	51	19	8	3	22,68
8,50	56	19	10	3	25,94
9,00	56	19	10	3	25,94
10,00	59	22	10	3	25,94

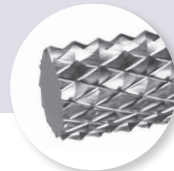
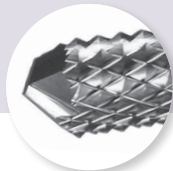


**SOLID CARBIDE ROUTERS FOR COMPOSITE AND FIBER GLASS MATERIALS, PHENOLIC BOARDS, ETC**

**SOLID CARBIDE**

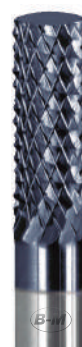
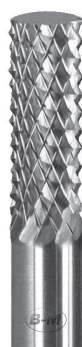


**PHENOLIC**



**REV. AND FEED**

D <sub>1</sub> mm	RPM rev./min	FEED mm/min
1.50	60.000	3.000
2.00	50.000	2.500
3.00	32.000	1.600
5.00	20.000	1.200
6.00	16.000	1.000
6.35	14.000	1.000
8.00	9.000	700
10.00	7.000	550
12.00	6.000	450



D <sub>1</sub> mm	L <sub>1</sub> mm	L <sub>2</sub> mm	D <sub>2</sub> mm		RFC		RFCTL		RF		RFTL		RFF		RFFTL		
					€	TiAlN	€		€	TiAlN	€		€	TiAlN	€		
1,50	38	5	3,00	RFC0150	19,38		RFC0150TL	29,29	RF0150	18,37		RF0150TL	28,28	RFF0150		RFF0150TL	
2,00	38	10	3,00	RFC0200	19,38		RFC0200TL	29,29	RF0200	18,37		RF0200TL	28,28	RFF0200		RFF0200TL	
3,00	38	12	3,00	RFC0300	19,38		RFC0300TL	29,29	RF0300	18,37		RF0300TL	28,28	RFF0300	19,38	RFF0300TL	29,29
5,00	50	16	5,00	RFC0500	38,46		RFC0500TL	48,39	RF0500	34,93		RF0500TL	44,84	RFF0500	38,46	RFF0500TL	48,39
6,00	63	25	6,00	RFC0600	45,74		RFC0600TL	57,79	RF0600	41,46		RF0600TL	53,54	RFF0600	45,74	RFF0600TL	57,79
6,35	75	30	6,35	RFC0635	50,78		RFC0635TL	62,88	RF0635	46,49		RF0635TL	58,56	RFF0635	50,78	RFF0635TL	62,88
8,00	63	25	8,00	RFC0800	76,15		RFC0800TL	87,56	RF0800	69,13		RF0800TL	80,51	RFF0800	76,15	RFF0800TL	87,56
10,00	63	25	10,00	RFC1000	96,74		RFC1000TL	108,71	RF1000	87,97		RF1000TL	99,93	RFF1000	96,74	RFF1000TL	108,71
12,00	75	25	12,00	RFC1200	121,62		RFC1200TL	136,45	RF1200	110,60		RF1200TL	125,40	RFF1200	121,62	RFF1200TL	136,45

**NEW SOLID CARBIDE**



**PHENOLIC**

• Multi-cut geometry adapted to the machining of composite materials, in order to avoid delamination of carbon fiber and fiberglass. Valid for the transformation of Phenolic Panel.

**REV. AND FEED**

D <sub>1</sub> mm	RPM rev./min	FEED mm/min
3,00	15.000	2.250
4,00	12.000	1.800
5,00	10.000	1.800
6,00	8.500	1.700
8,00	6.500	1.950
10,00	5.500	1.650
12,00	4.500	1.550



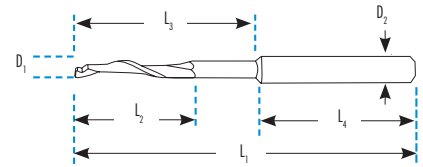
D <sub>1</sub> mm	L <sub>1</sub> mm	L <sub>2</sub> mm	D <sub>2</sub> mm	FC11		FC12		FC13		FC14	
				Right	€	Straight	€	Left	€	Ball	€
3,00	45	10	3,00	FC1133	34,95	FC1233	34,95	FC1333	34,95	FC1433	36,47
3,00	60	10	6,00	FC1136	39,89	FC1236	39,89	FC1336	39,89	FC1436	39,89
4,00	60	15	4,00	FC1144	45,59	FC1244	45,59	FC1344	45,59	FC1444	49,01
4,00	60	15	6,00	FC1146	72,18	FC1246	72,18	FC1346	45,59	FC1446	73,70
5,00	60	15	5,00	FC1155	61,16	FC1255	61,16	FC1355	61,16	FC1455	61,16
6,00	70	25	6,00	FC1166	74,46	FC1266	74,46	FC1366	74,46	FC1466	70,28
8,00	80	30	8,00	FC1188	113,97	FC1288	113,97	FC1388	113,97	FC1488	122,32
10,00	80	35	10,00	FC111010	170,95	FC121010	170,95	FC131010	170,95	FC141010	170,95
12,00	90	40	12,00	FC111212	227,55	FC121212	227,55	FC131212	227,55	FC141212	235,53

**HSSCo SINGLE FLUTE END MILLS (FOR ALUMINIUM & PVC)**

HSSCo

Al

PVC

TOL D1  
k12TOL D2  
h6
**SHORT SERIES**

**LONG SERIES**

**FF13**

	D1 mm	L1 mm	L2 mm	D2 mm	HSSCo €	TiN €
FF1381	1,0	60	10	8	46,49	65,48
FF1382	2,0	60	10	8	46,49	65,48
FF1383	3,0	60	10	8	17,71	25,84
FF1384	4,0	60	12	8	17,71	25,84
FF1385	5,0	60	13	8	17,71	25,84
FF1386	6,0	60	14	8	18,69	26,78
FF1387	7,0	60	14	8	21,61	30,39
FF1388	8,0	80	14	8	21,61	30,39
FF131010	10,0	80	15	10	23,97	31,49
FF131212	12,0	80	35	12	58,70	73,37
FF131414	14,0	100	40	12	70,79	88,49
FF131616	16,0	100	40	16	75,61	94,51
FF132020	20,0	100	40	20	85,71	107,14
FF1361	1,0	45	6	6	32,45	43,02
FF13615	1,5	45	6	6	32,45	43,02
FF1362	2,0	45	6	6	32,45	43,02
FF1363	3,0	60	12	6	16,81	23,57
FF1364	4,0	60	12	6	16,86	23,57
FF1365	5,0	60	12	6	16,86	23,57
FF1366	6,0	60	14	6	16,86	23,57

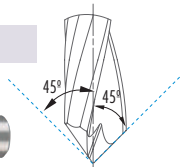
**FF14**

	D1 mm	L1 mm	L2 mm	L3 mm	D2 mm	HSSCo €	TiN €
FF1483	3	80	16	45	8	30,48	38,69
FF1484	4	80	16	45	8	26,20	34,35
FF1485	5	80	16	45	8	26,20	34,35
FF1486	6	90	16	45	8	26,20	34,35
FF1487	7	90	20	50	8	33,60	42,36
FF1488	8	100	30	70	8	30,38	39,05
FF1465	5	80	14	45	6	25,93	34,35
FF1466	6	80	14	45	6	25,95	34,35

**EXTRA LONG SERIES**

**FF14-E**

	D1 mm	L1 mm	L2 mm	L3 mm	D2 mm	L4 mm	HSSCo €	TiN €
FF1485-E	5	100	30	55	8	45	25,41	31,81
FF1485-EL	5	100	50	-	8	50	30,42	43,20

**DRILLING IN METAL PROFILES**

**LACQUERED ALUMINIUM**

**FF50**

	D1 mm	L1 mm	L2 mm	L3 mm	D2 mm	HSSCo €	TiN €
FF5084	4	80	16	35	8	23,57	32,16
FF5085	5	80	18	35	8	23,57	32,16

**FF14**

	D1 mm	L1 mm	L3 mm	D2 mm	HSSCo €	TiN €
FF14848040	4	80	40	8	61,22	70,40
FF148411040	4	110	40	8	81,49	93,72
FF14858040	5	80	40	8	59,92	68,91
FF148511040	5	110	40	8	83,18	95,66
FF14868040	6	80	40	8	50,29	57,84
FF148611040	6	110	40	8	83,18	95,66

**SPECIAL SIZES**

**FF14 Specials**

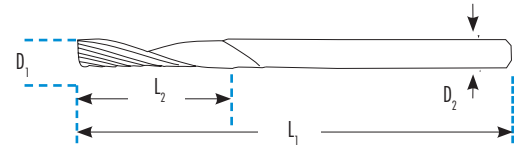
	D1 mm	L1 mm	L2 mm	L3 mm	D2 mm	HSSCo €
FF148412020	4	120	20	-	8	28,42
FF14856018	5	60	18	-	8	23,43
FF14859025	5	90	25	-	8	30,57
FF148510025	5	100	25	-	8	28,41
FF148512014	5	120	14	-	8	28,41
FF14851001817	5	100	18	35	8	28,87
FF14851201461	5	120	14	75	8	38,87
FF14851201817	5	120	18	35	8	38,87
FF1486801421	6	80	14	35	8	32,20
FF14861001835	6	100	18	35	8	32,20
FF14861201461	6	120	14	75	8	46,58

**FF14 Specials**

	D1 mm	L1 mm	L2 mm	L3 mm	D2 mm	HSSCo €
FF14861003045	6	100	30	45	8	39,07
FF14861006040	6	100	60	-	8	50,15
FF14888025	8	80	25	-	8	25,37
FF148810014	8	100	14	-	8	28,06
FF148812014	8	120	14	-	8	30,46
FF14881201476	8	120	14	90	8	36,76
FF14898014	9	80	14	-	8	29,42
FF148108014	10	80	14	-	8	31,32
FF1410101003040	10	100	30	70	10	38,23
FF1410101201481	10	120	14	95	10	40,72
FF14101012014	10	120	14	-	10	32,82
FF148128014	12	80	14	-	8	35,52

**SOLID CARBIDE SINGLE FLUTE END MILLS (FOR ALUMINIUM & PVC)**

**SOLID CARBIDE** **Al** **PVC** **TOL h10** **TOL D2 h6**



**HELIX A - SHORT SERIES**



Helix A	D <sub>1</sub> mm	L <sub>1</sub> mm	L <sub>2</sub> mm	D <sub>2</sub> mm	FMGA13
					CARBIDE €
FMGA13305	0,5	39	1,5	3	54,01
FMGA1331	1,0	39	3,0	3	41,40
FMGA13315	1,5	39	4,0	3	37,26
FMGA1322	2,0	40	10,0	2	31,40
FMGA13325	2,5	40	12,0	3	31,40
FMGA1333	3,0	40	12,0	3	26,59
FMGA1336	3,0	64	12,0	6	46,52
FMGA1338	3,0	64	12,0	8	67,38
FMGA1344	4,0	50	16,0	4	29,23
FMGA1346	4,0	64	16,0	6	46,99
FMGA1348	4,0	64	16,0	8	78,41
FMGA135550	5,0	50	16,0	5	30,34
FMGA1355	5,0	64	16,0	5	33,24
FMGA1356	5,0	64	16,0	6	52,89
FMGA1358	5,0	64	16,0	8	80,18
FMGA136650	6,0	50	16,0	6	40,79
FMGA1366	6,0	64	20,0	6	44,94
FMGA1368	6,0	64	20,0	8	81,40
FMGA1378	7,0	64	20,0	8	91,26
FMGA138816	8,0	66	16,0	8	46,27
FMGA1388	8,0	76	38,0	8	61,36
FMGA13101015	10,0	76	15,0	10	72,36
FMGA131010	10,0	76	30,0	10	76,90

**CUTTING SPEED FOR SINGLE FLUTE END MILLS**

D <sub>1</sub> mm	HSSCo		CARBIDE	
	Aluminium (R.P.M.)	PVC (R.P.M.)	Aluminium (R.P.M.)	PVC (R.P.M.)
3,00	12000	12000	19000	19000
4,00	11000	11000	18000	18000
5,00	10000	10000	18000	18000
6,00	10000	10000	17000	17000
7,00	9000	9000	17000	17000
8,00	9000	9000	16000	16000
9,00	9000	9000	16000	16000
10,00	9000	9000	16000	16000

**HELIX A - LONG SERIES**



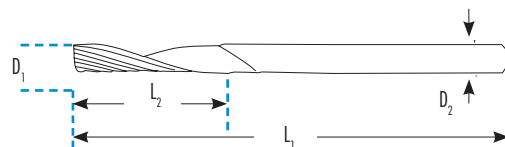
Helix A	D <sub>1</sub> mm	L <sub>1</sub> mm	L <sub>2</sub> mm	D <sub>2</sub> mm	FMGA13E
					CARBIDE €
FMGA133312E	3	70	12	3	30,75
FMGA133322E	3	70	22	3	32,05
FMGA133332E	3	70	32	3	34,11
FMGA134415E	4	70	15	4	39,99
FMGA134425E	4	70	25	4	42,36
FMGA134435E	4	70	35	4	45,25
FMGA135517E	5	80	17	5	52,36
FMGA1355E	5	80	38	5	58,59
FMGA136620E	6	85	20	6	58,36
FMGA1366E	6	85	40	6	64,71
FMGA138825E	8	90	25	8	78,36
FMGA1388E	8	90	38	8	83,18
FMGA1388EX	8	110	43	8	109,13
FMGA131010E	10	100	40	10	119,26
FMGA131010EL	10	120	60	10	154,59

**HELIX A - WITH NECK**




Helix A	D <sub>1</sub> mm	L <sub>1</sub> mm	L <sub>2</sub> mm	D <sub>2</sub> mm	FMGA13	
					CARBIDE €	
FMGA13488016	4	8	80	16	29	69,95
FMGA13588016	5	8	80	16	29	69,95
FMGA13689016	6	8	90	16	29	69,95



**SOLID CARBIDE SINGLE FLUTE END MILLS (FOR ALUMINIUM & PVC)**
**SOLID  
CARBIDE**
**Al**
**PVC**
**TOL  
h10**
**TOL D2  
h6**

**HELIX B**

**HELIX C**

**FMGA13HI**


 <b>B</b>	D1	L1	L2	D2	CARBIDE
	mm	mm	mm	mm	€
FMGA1333HI	3	50	8	3	34,64
FMGA1344HI	4	64	12	4	34,64
FMGA1355HI	5	64	16	5	37,51
FMGA1366HI	6	64	20	6	56,63
FMGA1388HI	8	76	38	8	74,94
FMGA13101HI	10	76	35	10	91,60

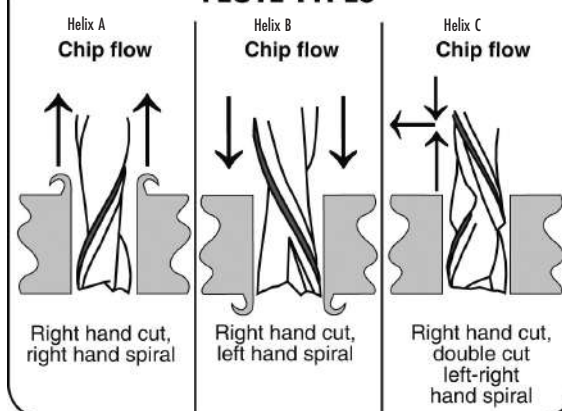
**FMGA13CO**

 <b>C</b>	D1	L1	L2	D2	CARBIDE
	mm	mm	mm	mm	€
FMGA1366CO	6	64	25	6	137,28
FMGA1388CO	8	64	25	8	189,83
FMGA13101CO	10	76	35	10	223,12
FMGA131212CO	12	76	35	12	296,00

**STRAIGHT FLUTE**

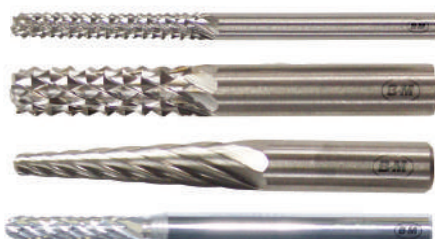
**FMGA13R**

 <b>R</b>	D1	L1	L2	D2	CARBIDE
	mm	mm	mm	mm	€
FMGA1346R	4	64	16	6	50,76
FMGA1356R	5	64	20	6	50,76
FMGA1366R	6	64	25	6	59,10
FMGA1388R	8	64	25	8	87,42
FMGA13101OR	10	88	35	10	114,42
FMGA131212R	12	88	35	12	165,14

**FLUTE TYPES**

**SOLID CARBIDE TYRE BURRS**
**SOLID  
CARBIDE**

**RN**

	D1	L1	L2	D2	€
	mm	mm	mm	mm	
RN0300	3,00	50	25	3	18,86
RN0600	6,00	80	50	6	45,51
RN0800	8,00	110	50	8	51,25
RN1000	10,00	110	60	10	80,43

**SOLID CARBIDE ROUTERS, ROTOZIP TYPE ACCESSORIES**

**RR**

		D1	L1	L2	D2	€
		mm	mm	mm	mm	
RR0317	Tile	3,17	50	25	3,17	21,75*
RR0635	Tile	6,35	50	25	6,35	36,45*
RR0435	Drywall	6,35	52	32	6,35	45,61*
RR0247	Grout	2,47	38	14	3,17	15,98*

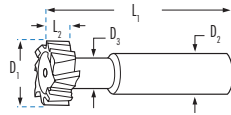
\*Available until end of stock

**T SLOT CUTTERS**

Ref. FF17

**"T" SLOTS CUTTERS**

**DIN 851A**



TOL D1  
d11

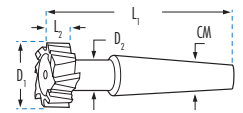
TOL D2  
h6

FF17						
D1 x L2 mm	D2 mm	D3 mm	Z	L1 mm	HSSCo €	TiAlN €
11,0x4,0	10	4	4	53,5	106,12	130,40
12,5x6,0	10	5	6	57,0	110,31	137,91
16,0x8,0	10	7	6	62,0	121,30	153,89
18,0x8,0	12	8	8	70,0	127,77	164,54
21,0x9,0	12	10	8	74,0	140,72	197,66
25,0x11,0	16	12	8	82,0	158,82	215,25
32,0x14,0	16	15	10	90,0	200,34	279,15
40,0x18,0	25	19	10	108,0	277,89	389,15
50,0x22,0	32	25	10	124,0	334,15	438,22
60,0x28,0	32	30	10	139,0	349,30	458,13
72,0x35,0	32	35	10	153,0	364,49	478,05

Ref. FF17C

**"T" SLOTS CUTTERS**

**DIN 851B**



TOL D2  
h12

FF17C						
D1 x L2 mm	MT*	THREAD	D2 mm	L1 mm	HSSCo €	TiAlN €
18,0x8,0	1	M6	8	70	139,21	172,62
21,0x9,0	2	M10	10	74	152,85	189,53
25,0x11,0	2	M10	12	82	159,35	197,60
32,0x14,0	2	M10	16	90	212,52	263,53
40,0x18,0	3	M12	20	108	268,68	333,16
50,0x22,0	4	M16	25	124	354,87	440,02
60,0x28,0	4	M16	31	139	469,53	582,21
72,0x35,0	5	M20	36	153	637,31	790,25

MT\*: Morse taper shank

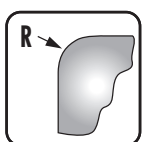
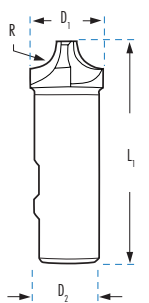
**CORNER RADIUS END MILLS**

**4 Z**

**HSSCo 8%**

**DIN 6518N**

**WELDON**



FF1/4R					
	TOL H11 R	js 15 D1 mm	TOL h6 D2 mm	L1 mm	€
FF1/4R1	1,0	8	10	60	74,32
FF1/4R1.50	1,5	9	10	60	71,88
FF1/4R2	2,0	10	10	60	60,48
FF1/4R2.50	2,5	11	10	60	69,58
FF1/4R3	3,0	12	12	60	69,32
FF1/4R3.50	3,5	13	12	60	90,28
FF1/4R4	4,0	14	12	60	76,98
FF1/4R4.50	4,5	15	12	60	102,90
FF1/4R5	5,0	16	12	60	86,26
FF1/4R5.50	5,5	19	16	67	102,90
FF1/4R6	6,0	20	16	67	86,41
FF1/4R6.50	6,5	21	16	71	130,97
FF1/4R7	7,0	22	16	71	118,09
FF1/4R7.50	7,5	23	16	71	142,56
FF1/4R8	8,0	24	16	71	118,09
FF1/4R8.50	8,5	25	25	85	174,63
FF1/4R9	9,0	26	25	85	153,91
FF1/4R9.50	9,5	27	25	85	183,53
FF1/4R10	10,0	28	25	85	153,91
FF1/4R10.50	10,5	31	25	90	213,82
FF1/4R11	11,0	32	25	90	205,48
FF1/4R12	12,0	34	25	90	169,30
FF1/4R12.50	12,5	41	25	100	219,87
FF1/4R13	13,0	42	25	100	272,54
FF1/4R14	14,0	44	25	100	282,80
FF1/4R15	15,0	46	25	100	352,06
FF1/4R16	16,0	48	25	100	323,59
FF1/4R18	18,0	52	32	112	417,39
FF1/4R20	20,0	56	32	112	468,92

**WOODRUFF KEYSEAT CUTTERS**

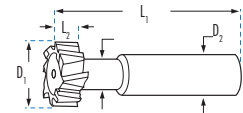
Ref. FF16

**WOODRUFF TYPE**

**DIN 850B**

**TOL D1 h12**

**TOL D2 h6**



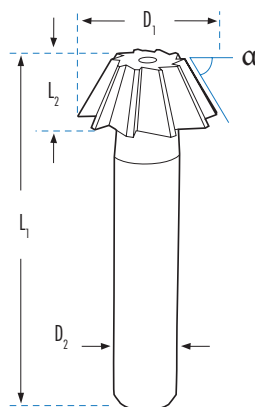
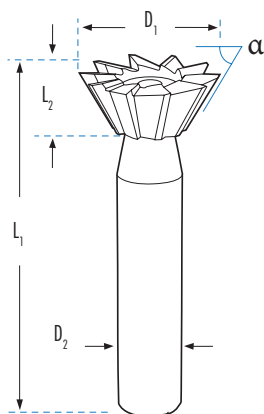
FF16					
D1 x L2 mm	D2 mm	Z	L1 mm	HSSCo €	TiAlN €
4,5x1,0	6	6	50	60,33	71,35
7,5x1,5	6	6	50	62,82	75,50
7,5x2,0	6	6	50	62,82	75,50
10,5x2,0	6	6	50	67,58	81,47
10,5x2,5	6	6	50	67,58	81,47
10,5x3,0	6	6	50	67,58	81,47
13,5x3,0	10	6	56	68,65	85,76
13,5x4,0	10	6	56	68,65	85,76
16,5x3,0	10	6	56	69,27	91,83
16,5x4,0	10	6	56	69,27	91,83
16,5x5,0	10	6	56	69,27	88,84
19,5x4,0	10	8	63	78,86	104,18
19,5x5,0	10	8	63	78,86	99,82
19,5x6,0	10	8	63	78,86	99,82
22,5x5,0	10	8	63	86,38	115,71
22,5x6,0	10	8	63	86,38	116,28
22,5x8,0	10	8	63	86,38	116,28
25,5x6,0	10	10	63	101,16	144,01
28,5x6,0	10	10	63	102,91	145,74
28,5x8,0	10	10	63	102,91	145,74
28,5x10,0	12	10	71	102,91	145,74
32,5x7,0	12	10	71	127,62	174,41
32,5x8,0	12	10	71	127,62	174,41
32,5x10,0	12	10	71	127,62	174,41
45,5x10,0	12	12	71	201,88	287,01

**DOVETAIL AND INVERTED DOVETAIL MILLING CUTTERS**

 Ref. FF98  
 Ref. FF99

**HSSCo**
**DIN**  
**1833A**
**TOL D1**  
**js16**
**TOL D2**  
**h6**

 Ref. FF97  
 Ref. FF95

**HSSCo**
**DIN**  
**1833B**
**TOL D1**  
**js16**
**TOL D2**  
**h6**

**FF98**

45°	D1 mm	α	D2 mm	L1 mm	L2 mm	Z	€
FF981600	16	45°	12	60	4,0	8	107,32
FF982000	20	45°	12	63	5,0	10	113,79
FF982500	25	45°	12	67	6,3	12	139,13
FF983200	32	45°	16	71	8,0	14	155,25

**FF97**

45°	D1 mm	α	D2 mm	L1 mm	L2 mm	Z	€
FF971600	16	45°	12	60	4,0	8	86,40
FF972000	20	45°	12	63	5,0	10	97,16
FF972500	25	45°	12	67	6,3	12	109,25
FF973200	32	45°	16	71	8,0	12	124,24

**FF99**

60°	D1 mm	α	D2 mm	L1 mm	L2 mm	Z	€
FF991600	16	60°	12	60	6,3	8	107,28
FF992000	20	60°	12	63	8,0	10	113,74
FF992500	25	60°	12	67	10,0	12	139,11
FF993200	32	60°	16	71	12,5	14	155,22

**FF95**

60°	D1 mm	α	D2 mm	L1 mm	L2 mm	Z	€
FF951600	16	60°	12	60	6,3	8	84,76
FF952000	20	60°	12	63	8,0	10	95,33
FF952500	25	60°	12	67	10,0	12	107,21
FF953200	32	60°	16	71	12,5	12	121,92







**SPECIAL SIZES**
**FF99**

FF991600-50	16	50°	12	60	5,0	8	120,47
FF992000-50	20	50°	12	63	6,3	10	128,42
FF992500-50	25	50°	12	67	8,0	12	158,67
FF991600-55	16	55°	12	60	5,6	8	120,47
FF992000-55	20	55°	12	63	7,1	10	128,42
FF992500-55	25	55°	12	67	9,0	12	158,67
FF991600-75	16	75°	12	60	8,0	8	120,47
FF992500-75	25	75°	12	67	10,0	12	158,67
FF991600-80	16	80°	12	60	8,0	8	120,47
FF992500-80	25	80°	12	67	10,0	12	158,67
FF991600-85	16	85°	12	60	8,0	8	120,47
FF992500-85	25	85°	12	67	10,0	12	158,67

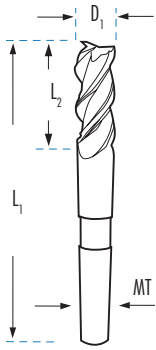
**SPECIAL SIZES**
**FF95**

FF951600-50	16	50°	12	60	5,0	8	100,58
FF952000-50	20	50°	12	63	6,3	10	128,40
FF952500-50	25	50°	12	67	8,0	12	160,19
FF951600-55	16	55°	12	60	5,6	8	100,58
FF952000-55	20	55°	12	63	7,1	10	128,40
FF952500-55	25	55°	12	67	9,0	12	160,19
FF951600-75	16	75°	12	60	8,0	8	100,58
FF952500-75	25	75°	12	67	10,0	12	160,19

**TAPER SHANK END MILLS**

4-8 Z      2 Z 

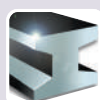
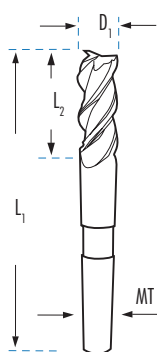
**SHORT SERIES**



DIN 845B		MATERIAL					FF09						FF35			FF39			FF10			FF46			FF48			DIN 326				FF55
		COATING					HSSCo 8%						HSSCo 8%			HSSCo 8%			HSSCo 8%			HSSCo 8%			HSSCo 8%			HSSCo 8%				HSSCo 8%
		QUALITY					BRIGHT						TIN			TiAIN			BRIGHT			TIN			TiAIN			BRIGHT				BRIGHT
		ROUGHING					★★						★★★			★★★			★★			★★★			★★★			TOL k10				TOL e8
		THREAD					TOL k10						TOL k10			TOL k10			TOL k12			TOL k12			TOL k12			TOL k10				TOL e8
D1 mm	L1 mm	L2 mm	Z	MT*	THREAD	€	€	€	€	€	€	€	€	€	€	€	€	€	€	€	€	€	L1 mm	L2 mm	Z	€	€					
10,00	92	22	4	1	M6	56,26	78,12	80,45	83,46	104,26	107,30	83	13	2	70,74																	
12,00	111	26	4	2	M6	74,38	95,42	100,02	85,06	106,46	110,58	86	16	2	73,44																	
14,00	111	26	4	2	M10	82,41	104,49	110,53	96,64	118,96	124,74	101	16	2	76,20																	
15,00	111	26	4	2	M10	88,43	114,37	119,88	120,72	145,44	152,52																					
16,00	117	32	4	2	M10	82,05	108,46	113,68	99,67	126,08	130,96	104	19	2	83,26																	
18,00	117	32	4	2	M10	87,15	113,20	118,64	109,39	135,01	141,60	104	19	2	87,28																	
20,00	123	38	4	2	M10	97,22	127,47	133,62	120,31	150,13	157,45	107	22	2	91,59																	
22,00	123	38	5	2	M10	109,95	138,68	146,70	132,44	161,34	169,17	107	22	2	107,87																	
24,00	147	45	6	3	M12	166,29	190,79	203,72	184,66	211,75	222,03	128	26	2	139,57																	
25,00	154	45	5	3	M12	150,09	184,60	195,34	184,71	219,32	229,98	128	26	2	146,69																	
26,00	147	45	6	3	M12	151,56	191,68	195,34	202,91	236,05	247,56	128	26	2	140,00*																	
28,00	154	50	5	3	M12	151,56	191,68	195,34	202,97	236,05	247,56	128	26	2	170,03																	
30,00	154	50	6	3	M12	167,47	220,24	224,42	238,32	281,90	295,63	128	26	2	187,18																	
32,00	178	53	6	4	M16	219,99	282,60	287,99	282,59	348,71	365,65	157	32	2	206,10																	
36,00	178	53	6	4	M16	250,58	313,00	322,12	311,53	378,52	396,93	157	32	2	262,88																	
40,00	188	63	6	4	M16	301,89	375,65	386,56	435,20	512,28	537,18	163	38	2	302,96																	
45,00	188	63	6	4	M16	388,81	476,04	489,74	494,66	566,44	593,98	163	38	2	437,56																	
50,00	233	75	6	5	M20	468,40	550,10	565,96	524,60	617,64	647,64	203	45	2	549,69																	
56,00	233	75	8	5	M20	646,16	715,59	736,21	746,99	798,30	837,11																					
63,00	241	90	8	5	M20	811,25	869,30	894,34	938,23	974,02	1.021,34																					

\*Available until end of stock

\* Morse taper

**TAPER SHANK END MILLS WITHOUT CENTER CUTTING**
**4-8 Z**

**INOX**
**Al**
**LONG SERIES**


<b>DIN 845B/L</b>						<b>MATERIAL</b> <b>COATING</b> <b>QUALITY</b> <b>ROUGHING</b>					
						FF11	FF61	FF71	FF12	FF33	FF43
						HSSCo 8%	HSSCo 8%	HSSCo 8%	HSSCo 8%	HSSCo 8%	HSSCo 8%
						BRIGHT	TiN	TiAlN	BRIGHT	TiN	TiAlN
						★★	★★★	★★★	★★	★★★	★★★
						TOL k10	TOL k10	TOL k10	NR	NR	NR
D1 mm	L1 mm	L2 mm	Z	MT*	THREAD	€	€	€	€	€	€
10,00	115	45	4	1	M6	102,20	124,56	128,78	149,16	170,45	176,24
12,00	138	53	4	2	M6	96,36	124,56	132,43	151,95	172,69	180,21
14,00	138	53	4	2	M10	101,40	135,31	141,20	191,45	211,93	221,18
15,00	138	53	4	2	M10	111,32	141,86	148,02	220,17	243,51	254,17
16,00	148	63	4	2	M10	110,19	138,30	144,33	159,24	185,93	194,05
18,00	148	63	4	2	M10	125,18	151,82	158,41	165,30	191,69	200,05
20,00	160	75	4	2	M10	138,89	169,83	177,22	189,62	219,95	229,53
22,00	160	75	5	2	M10	157,19	186,86	195,89	196,94	226,82	236,71
24,00	192	90	5	3	M12	213,80	241,99	254,89	267,39	295,91	310,80
25,00	184	80	5	3	M12	212,35	249,70	262,39	279,57	315,18	328,92
26,00	192	90	5	3	M12	235,19	269,61	283,32	290,52	325,53	339,74
28,00	192	90	5	3	M12	238,32	285,29	300,50	288,41	325,53	339,74
30,00	192	90	5	3	M12	274,72	320,34	336,60	343,97	389,90	406,93
32,00	229	100	6	4	M16	323,88	379,31	398,57	409,64	465,48	485,83
36,00	231	106	6	4	M16	370,86	425,34	446,92	469,20	523,72	546,58
40,00	250	125	6	4	M16	412,09	478,58	502,90	576,58	640,88	668,89
45,00	250	125	6	4	M16	555,41	636,33	670,29	735,43	809,86	845,25
50,00	268	110	6	5	M20	677,84	745,53	785,34	917,74	982,12	1.025,01
56,00	308	150	8	5	M20	713,33	778,39	821,29	1.069,44	1.125,43	1.185,59
63,00	338	180	8	5	M20	943,54	992,75	1.045,53	1.346,36	1.387,05	1.461,15

\* Morse taper



**CENTER CUTTING END MILLS IN PLASTIC BOXES**

**2 Z**  **DIN 327**



**4 Z**  **DIN 844**



REFERENCE	PTF20	PTF60
QUANTITY	8	8
TYPE	Ref. FF02	Ref. FF60
QUALITY	HSSCo 8%	<b>TiAIN</b>
CONTENT Ø mm	$\frac{6}{2}$ $\frac{8}{2}$ $\frac{10}{2}$ $\frac{12}{2}$	$\frac{6}{2}$ $\frac{8}{2}$ $\frac{10}{2}$ $\frac{12}{2}$
PRICE €	152,15	241,25

REFERENCE	PTF24	PTF64
QUANTITY	8	8
TYPE	Ref. FF18	Ref. FF20
QUALITY	HSSCo 8%	<b>TiAIN</b>
CONTENT Ø mm	$\frac{6}{2}$ $\frac{8}{2}$ $\frac{10}{2}$ $\frac{12}{2}$	$\frac{6}{2}$ $\frac{8}{2}$ $\frac{10}{2}$ $\frac{12}{2}$
PRICE €	168,46	255,58

**2 Z**  **DIN 327**




**4 Z**  **DIN 844**



REFERENCE	PTF21	PTF61
QUANTITY	6	6
TYPE	Ref. FF02	Ref. FF60
QUALITY	HSSCo 8%	<b>TiAIN</b>
CONTENT Ø mm	6-8-10-12-16-20	6-8-10-12-16-20
PRICE €	164,66	250,50

REFERENCE	PTF25	PTF65
QUANTITY	6	6
TYPE	Ref. FF18	Ref. FF20
QUALITY	HSSCo 8%	<b>TiAIN</b>
CONTENT Ø mm	6-8-10-12-16-20	6-8-10-12-16-20
PRICE €	183,88	265,21

**2 Z**  **DIN 327**



**4 Z**  **DIN 844**



REFERENCE	PTF22	PTF62
QUANTITY	6	6
TYPE	Ref. FF18	Ref. FF20
QUALITY	HSSCo 8%	<b>TiAIN</b>
CONTENT Ø mm	4-5-6-8-10-12	4-5-6-8-10-12
PRICE €	104,34	167,80

REFERENCE	PTF26	PTF66
QUANTITY	6	6
TYPE	Ref. FF18	Ref. FF20
QUALITY	HSSCo 8%	<b>TiAIN</b>
CONTENT Ø mm	4-5-6-8-10-12	4-5-6-8-10-12
PRICE €	115,54	178,15

**CENTER CUTTING END MILLS IN METAL BOXES**

2 Z

DIN  
327

REFERENCE	FF010787	FF020787	FT020787	FF600787
QUANTITY	6	6	6	6
TYPE	Ref. FF01	Ref. FF02	Ref. FT02	Ref. FF60
QUALITY	HSS	HSSCo 8%	TiAlSiN	TiAlN
CONTENT Ø mm	4 - 5 - 6 - 8 - 10 - 12	4 - 5 - 6 - 8 - 10 - 12	4 - 5 - 6 - 8 - 10 - 12	4 - 5 - 6 - 8 - 10 - 12
PRICE €	96,58	127,73	148,94	191,18

REFERENCE	FF010447	FF020447	FT020447	FF600447
QUANTITY	6	6	6	6
TYPE	Ref. FF01	Ref. FF02	Ref. FT02	Ref. FF60
QUALITY	HSS	HSSCo 8%	TiAlSiN	TiAlN
CONTENT Ø mm	6 - 8 - 10 - 12 - 16 - 20	6 - 8 - 10 - 12 - 16 - 20	6 - 8 - 10 - 12 - 16 - 20	6 - 8 - 10 - 12 - 16 - 20
PRICE €	144,47	191,59	223,42	277,40

**END MILLS IN METAL BOXES**

4 Z

DIN  
844

REFERENCE	FF030787	FF040787	FT040787	FF540787
QUANTITY	6	6	6	6
TYPE	Ref. FF03	Ref. FF04	Ref. FT04	Ref. FF54
QUALITY	HSS	HSSCo 8%	TiAlSiN	TiAlN
CONTENT Ø mm	4 - 5 - 6 - 8 - 10 - 12	4 - 5 - 6 - 8 - 10 - 12	4 - 5 - 6 - 8 - 10 - 12	4 - 5 - 6 - 8 - 10 - 12
PRICE €	94,99	125,28	146,78	191,17

REFERENCE	FF030847	FF040847	FT040847	FF540847
QUANTITY	6	6	6	6
TYPE	Ref. FF03	Ref. FF04	Ref. FT04	Ref. FF54
QUALITY	HSS	HSSCo 8%	TiAlSiN	TiAlN
CONTENT Ø mm	6 - 8 - 10 - 12 - 16 - 20	6 - 8 - 10 - 12 - 16 - 20	6 - 8 - 10 - 12 - 16 - 20	6 - 8 - 10 - 12 - 16 - 20
PRICE €	141,94	190,43	223,14	274,33

REFERENCE	FF250847	FT250847	FF270847
QUANTITY	6	6	6
TYPE	Ref. FF25	Ref. FT25	Ref. FF27
QUALITY	HSSCo 8%	TiAlSiN	TiAlN
CONTENT Ø mm	6 - 8 - 10 - 12 - 16 - 20	6 - 8 - 10 - 12 - 16 - 20	6 - 8 - 10 - 12 - 16 - 20
PRICE €	354,47	413,37	426,37

4 Z

DIN  
844

NR

**END MILLS IN METAL BOXES**

**4 Z**  **DIN 844**

REFERENCE	<b>FF180787</b>	<b>FT180787</b>	<b>FF200787</b>
QUANTITY	6	6	6
TYPE	Ref. FF18	Ref. FT18	Ref. FF20
QUALITY	HSSCo 8%	<b>TiAlSiN</b>	<b>TiAlN</b>
CONTENT Ø mm	4 - 5 - 6 - 8 - 10 - 12	4 - 5 - 6 - 8 - 10 - 12	4 - 5 - 6 - 8 - 10 - 12
PRICE €	<b>133,38</b>	<b>155,54</b>	<b>201,52</b>



Ref. FF180787

REFERENCE	<b>FF180847</b>	<b>FT180847</b>	<b>FF200847</b>
QUANTITY	6	6	6
TYPE	Ref. FF18	Ref. FT18	Ref. FF20
QUALITY	HSSCo 8%	<b>TiAlSiN</b>	<b>TiAlN</b>
CONTENT Ø mm	6 - 8 - 10 - 12 - 16 - 20	6 - 8 - 10 - 12 - 16 - 20	6 - 8 - 10 - 12 - 16 - 20
PRICE €	<b>208,51</b>	<b>243,17</b>	<b>289,32</b>






Ref. FF180847

**163 END MILLS DISPLAY**

Ref. MF-01

MF-01

Content: 163 End mills

Ref. FF13	<b>1 Z</b>	<b>HSSCo</b>	<b>Al</b>	<b>SHORT SERIES</b>	Ø	5 x 8	Shank	6 x 8	Shank
					Quantity	5		5	
Ref. FF14	<b>1 Z</b>	<b>HSSCo</b>	<b>Al</b>	<b>LONG SERIES</b>	Ø	5 x 8	Shank	6 x 8	Shank
					Quantity	5		5	
Ref. FF02	<b>2 Z</b>	<b>HSSCo</b>	<b>DIN 327N</b>		Ø	2 3 4 5 6 7 8 9 10 12 14 16			
					Quantity	5 5 5 5 5 5 5 5 5 5 5 5 3			
Ref. FF18	<b>4 Z</b>	<b>HSSCo</b>	<b>DIN 844N</b>		Ø	2 3 4 5 6 7 8 9 10 12 14 16			
					Quantity	5 5 5 5 5 5 5 5 5 5 5 5 3			
Ref. FF25	<b>4 Z</b>	<b>HSSCo</b>	<b>DIN 844N</b>		<b>NR</b>	Ø	6 7 8 9 10 11 12 14 16		
						Quantity	3 3 3 3 3 3 3 3 3		



Dimensions: width 245 x depth 210 x height 350 mm  
NOTE: Special compositions on request

PRICE: **4.311,24 €**

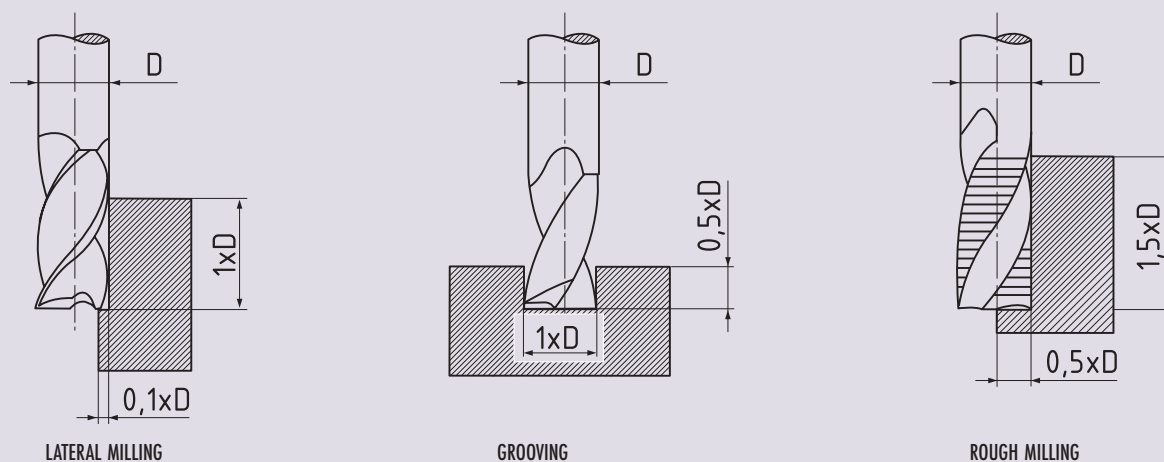
## CUTTING CONDITIONS FOR HSSCO 8% END MILLS

		DIAMETER Ø (mm)														
		2	4	6	8	10	12	18	22	26	30	32	36	40		
SOFT STEEL 70 kg/mm <sup>2</sup>	V/C 39	RPM	6207	3104	2069	1552	1241	1035	690	564	477	414	388	345	310	
	FEED (mm/min)	Flutes	2	50	56	74	84	82	81	80	81	76	68	68	62	60
		No	3	74	84	112	126	123	121	120	122	115	102	102	93	89
4			99	112	149	168	164	161	160	163	153	136	137	124	119	
TREATED STEEL 120 kg/mm <sup>2</sup>	V/C 20	RPM	3183	1592	1061	796	637	531	354	289	245	212	199	177	159	
	FEED (mm/min)	Flutes	2	25	29	38	43	42	41	41	42	39	35	35	32	31
		No	3	38	43	57	64	63	62	62	63	59	52	53	48	46
4			51	57	76	86	84	83	82	83	78	70	70	64	61	
STAINLESS STEEL	V/C 15	RPM	2387	1194	796	597	477	398	265	217	184	159	149	133	119	
	FEED (mm/min)	Flutes	2	19	21	29	32	32	31	31	31	29	26	26	24	23
		No	3	29	32	43	48	47	47	46	47	44	39	39	36	34
4			38	43	57	64	63	62	62	63	59	52	53	48	46	
ALUMINIUM	V/C 230	RPM	36606	18303	12202	9151	7321	6101	4067	3328	2816	2440	2288	2034	1830	
	FEED (mm/min)	Flutes	2	293	329	439	494	483	476	472	479	451	400	403	366	351
		No	3	439	494	659	741	725	714	708	719	676	600	604	549	527
4			586	659	879	988	966	952	944	958	901	800	805	732	703	
TITANIUM	V/C 12	RPM	1910	955	637	477	382	318	212	174	147	127	119	106	95	
	FEED (mm/min)	Flutes	2	15	17	23	26	25	25	25	25	24	21	21	19	18
		No	3	23	26	34	39	38	37	37	38	35	31	32	29	28
4			31	34	46	52	50	50	49	50	47	42	42	38	37	

\* In the case of the coated mills the board parameters must be multiplied by 1.3 and for the ASP 60 by 1.8

\* V/C: Cutting speed (m/min)

## MILLING DEPTH ACCORDING TO TYPE OF MILLING



**BLUE-MASTER<sup>®</sup>**  
by *celesa*



SOLID CARBIDE  
END MILLS



**GENERAL PURPOSE SOLID CARBIDE END MILLS SHORT**

End mills

Pink

**GENERAL PURPOSE**

**SOLID CARBIDE**



30°  
N

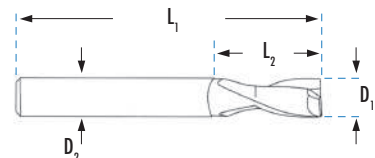


STRAIGHT

**2Z**



**3Z**



**SHORT SERIES**

MATERIAL COATING QUALITY				FMD2	FMD2TL	FMD63	FMD63TL				
				CARBIDE	CARBIDE	CARBIDE	CARBIDE				
				BRIGHT	TiAlN	BRIGHT	TiAlN				
				★★	★★★	★★	★★★				
				2Z	2Z	3Z	3Z				
D <sub>1</sub> mm	L <sub>1</sub> mm	L <sub>2</sub> mm	D <sub>2</sub> mm	€	€	€	€				
1,00	38	3	3	FMD20100	18,26	FMD20100TIALN	24,21	FMD630100	18,26	FMD630100TIALN	24,21
1,00	50	3	4	FMD20100X50	19,56	FMD20100X50TIALN	26,71	FMD630100X50	19,56	FMD630100X50TIALN	26,71
1,50	38	4	3	FMD20150	18,26	FMD20150TIALN	24,21	FMD630150	18,26	FMD630150TIALN	24,21
1,50	50	4	4	FMD20150X50	19,56	FMD20150X50TIALN	26,71	FMD630150X50	19,56	FMD630150X50TIALN	26,71
2,00	38	6	3	FMD20200	18,26	FMD20200TIALN	24,21	FMD630200	18,26	FMD630200TIALN	24,21
2,00	50	6	4	FMD20200X50	19,56	FMD20200X50TIALN	26,71	FMD630200X50	19,56	FMD630200X50TIALN	26,71
2,50	38	8	3	FMD20250	18,26	FMD20250TIALN	24,21	FMD630250	18,26	FMD630250TIALN	24,21
2,50	50	8	4	FMD20250X50	19,56	FMD20250X50TIALN	26,71	FMD630250X50	19,56	FMD630250X50TIALN	26,71
3,00	38	8	3	FMD20300	17,52	FMD20300TIALN	23,47	FMD630300	17,52	FMD630300TIALN	23,47
3,00	50	8	4	FMD20300X5004	19,26	FMD20300X5004TIALN	27,61	FMD630300X5004	19,26	FMD630300X5004TIALN	27,61
3,00	50	8	6	FMD20300X5006	20,68	FMD20300X5006TIALN	28,86	FMD630300X5006	20,68	FMD630300X5006TIALN	28,86
3,50	50	11	4	FMD20350	20,48	FMD20350TIALN	26,43	FMD630350	20,48	FMD630350TIALN	26,43
4,00	50	11	4	FMD20400	17,41	FMD20400TIALN	23,36	FMD630400	17,41	FMD630400TIALN	23,36
4,00	50	11	6	FMD20400X5006	21,21	FMD20400X5006TIALN	28,96	FMD630400X5006	21,21	FMD630400X5006TIALN	28,96
4,50	50	11	6	FMD20450	22,43	FMD20450TIALN	28,38	FMD630450	22,43	FMD630450TIALN	28,38
5,00	50	13	5	FMD20500	19,77	FMD20500TIALN	25,72	FMD630500	19,77	FMD630500TIALN	25,72
5,00	50	13	6	FMD20500X5006	21,96	FMD20500X5006TIALN	29,15	FMD630500X5006	21,96	FMD630500X5006TIALN	29,15
5,50	50	16	6	FMD20550	21,63	FMD20550TIALN	29,18	FMD630550	21,63	FMD630550TIALN	29,18
6,00	50	16	6	FMD20600	21,63	FMD20600TIALN	27,58	FMD630600	21,63	FMD630600TIALN	27,58
6,00	58	22	6	FMD20600X58	23,25	FMD20600X58TIALN	29,36	FMD630600X58	23,25	FMD630600X58TIALN	29,36
6,35	60	19	8	FMD20635	25,25	FMD20635TIALN	31,25	FMD630635	25,25	FMD630635TIALN	31,25
6,50	60	19	8	FMD20650	28,36	FMD20650TIALN	35,65	FMD630650	28,36	FMD630650TIALN	35,65
7,00	60	19	8	FMD20700	35,39	FMD20700TIALN	42,54	FMD630700	35,39	FMD630700TIALN	42,54
7,50	60	19	8	FMD20750	35,39	FMD20750TIALN	42,54	FMD630750	35,39	FMD630750TIALN	42,54
8,00	60	19	8	FMD20800	32,16	FMD20800TIALN	39,30	FMD630800	32,16	FMD630800TIALN	39,30
8,50	72	22	10	FMD20850	37,37	FMD20850TIALN	44,36	FMD630850	37,37	FMD630850TIALN	44,36
9,00	72	22	10	FMD20900	38,63	FMD20900TIALN	45,36	FMD630900	38,63	FMD630900TIALN	45,36
9,50	72	22	10	FMD20950	51,11	FMD20950TIALN	61,21	FMD630950	51,11	FMD630950TIALN	61,21
10,00	72	22	10	FMD21000	48,30	FMD21000TIALN	56,63	FMD631000	48,30	FMD631000TIALN	56,63
10,00	80	32	10	FMD21000X80	52,36	FMD21000X80TIALN	60,12	FMD631000X80	52,36	FMD631000X80TIALN	60,12
10,50	75	26	12	FMD21050	52,36	FMD21050TIALN	61,11	FMD631050	52,36	FMD631050TIALN	61,11
11,00	75	26	12	FMD21100	70,67	FMD21100TIALN	80,19	FMD631100	70,67	FMD631100TIALN	80,19
12,00	75	26	12	FMD21200	61,59	FMD21200TIALN	71,10	FMD631200	61,59	FMD631200TIALN	71,10
12,50	84	30	14	FMD21250	62,63	FMD21250TIALN	71,11	FMD631250	62,63	FMD631250TIALN	71,11
13,00	84	30	14	FMD21300	63,36	FMD21300TIALN	71,25	FMD631300	63,36	FMD631300TIALN	71,25
14,00	84	30	14	FMD21400	94,63	FMD21400TIALN	106,54	FMD631400	94,63	FMD631400TIALN	106,54
14,00	100	50	14	FMD21400X100	105,36	FMD21400X100TIALN	118,36	FMD631400X100	105,36	FMD631400X100TIALN	118,36
15,00	92	32	16	FMD21500	108,25	FMD21500TIALN	121,25	FMD631500	108,25	FMD631500TIALN	121,25
16,00	92	32	16	FMD21600	122,26	FMD21600TIALN	135,36	FMD631600	122,26	FMD631600TIALN	135,36
16,00	100	50	16	FMD21600X100	131,36	FMD21600X100TIALN	145,36	FMD631600X100	131,36	FMD631600X100TIALN	145,36
17,00	100	38	18	FMD21700	124,36	FMD21700TIALN	138,96	FMD631700	124,36	FMD631700TIALN	138,96
18,00	100	38	18	FMD21800	179,14	FMD21800TIALN	197,00	FMD631800	179,14	FMD631800TIALN	197,00
18,00	100	50	18	FMD21800X10050	196,36	FMD21800X10050TIALN	216,36	FMD631800X10050	196,36	FMD631800X10050TIALN	216,36
19,00	100	38	20	FMD21900	201,36	FMD21900TIALN	221,36	FMD631900	201,36	FMD631900TIALN	221,36
20,00	100	38	20	FMD22000	203,76	FMD22000TIALN	226,38	FMD632000	203,76	FMD632000TIALN	226,38
20,00	100	50	20	FMD22000X10050	215,36	FMD22000X10050TIALN	238,36	FMD632000X10050	215,36	FMD632000X10050TIALN	238,36
22,00	100	38	22	FMD22200	289,36	FMD22200TIALN	325,36	FMD632200	289,36	FMD632200TIALN	325,36
25,00	100	45	25	FMD22500	353,57	FMD22500TIALN	388,10	FMD632500	353,57	FMD632500TIALN	388,10
25,00	110	55	25	FMD22500X110	389,36	FMD22500X110TIALN	436,36	FMD632500X110	389,36	FMD632500X110TIALN	436,36



FMD2 FMD63



44  
HRC

**GENERAL PURPOSE SOLID CARBIDE END MILLS SHORT**

**GENERAL PURPOSE**

**SOLID CARBIDE**



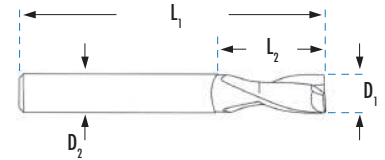
**STRAIGHT**

**4 Z**



**TOL D1 +0 -0,05**

**TOL D2 h6**



**SHORT SERIES**

MATERIAL COATING QUALITY				FMD48		FMD48TL	
D1 mm	L1 mm	L2 mm	D2 mm	CARBIDE BRIGHT ★★ 4Z €	CARBIDE TiAlN ★★★ 4Z €		
1,00	38	3	3	FMD480100	18,26	FMD480100TIALN	24,21
1,00	50	3	4	FMD480100X50	19,56	FMD480100X50TIALN	26,71
1,50	38	4	3	FMD480150	18,26	FMD480150TIALN	24,21
1,50	50	4	4	FMD480150X50	19,56	FMD480150X50TIALN	26,71
2,00	38	6	3	FMD480200	18,26	FMD480200TIALN	24,21
2,00	50	6	4	FMD480200X50	19,56	FMD480200X50TIALN	26,71
2,50	38	8	3	FMD480250	18,26	FMD480250TIALN	24,21
2,50	50	8	4	FMD480250X50	19,56	FMD480250X50TIALN	26,71
3,00	38	8	3	FMD480300	17,52	FMD480300TIALN	23,47
3,00	50	8	4	FMD480300X5004	19,26	FMD480300X5004TIALN	27,61
3,00	50	8	6	FMD480300X5006	20,68	FMD480300X5006TIALN	28,86
3,50	50	11	4	FMD480350	20,48	FMD480350TIALN	26,43
4,00	50	11	4	FMD480400	17,41	FMD480400TIALN	23,36
4,00	50	11	6	FMD480400X5006	21,21	FMD480400X5006TIALN	28,96
4,50	50	11	6	FMD480450	22,43	FMD480450TIALN	28,38
5,00	50	13	5	FMD480500	19,77	FMD480500TIALN	25,72
5,00	50	13	6	FMD480500X5006	21,96	FMD480500X5006TIALN	29,15
5,50	50	16	6	FMD480550	21,63	FMD480550TIALN	29,18
6,00	50	16	6	FMD480600	21,63	FMD480600TIALN	27,58
6,00	58	22	6	FMD480600X58	23,25	FMD480600X58TIALN	29,36
6,35	60	19	8	FMD480635	25,25	FMD480635TIALN	31,25
6,50	60	19	8	FMD480650	28,36	FMD480650TIALN	35,65
7,00	60	19	8	FMD480700	35,39	FMD480700TIALN	42,54
7,50	60	19	8	FMD480750	35,39	FMD480750TIALN	42,54
8,00	60	19	8	FMD480800	32,16	FMD480800TIALN	39,30
8,50	72	22	10	FMD480850	37,37	FMD480850TIALN	44,36
9,00	72	22	10	FMD480900	38,63	FMD480900TIALN	45,36
9,50	72	22	10	FMD480950	51,11	FMD480950TIALN	61,21
10,00	72	22	10	FMD481000	48,30	FMD481000TIALN	56,63
10,00	80	32	10	FMD481000X80	52,36	FMD481000X80TIALN	60,12
10,50	75	26	12	FMD481050	52,36	FMD481050TIALN	61,11
11,00	75	26	12	FMD481100	70,67	FMD481100TIALN	80,19
12,00	75	26	12	FMD481200	61,59	FMD481200TIALN	71,10
12,50	84	30	14	FMD481250	62,63	FMD481250TIALN	71,11
13,00	84	30	14	FMD481300	63,36	FMD481300TIALN	71,25
14,00	84	30	14	FMD481400	94,63	FMD481400TIALN	106,54
14,00	100	50	14	FMD481400X100	105,36	FMD481400X100TIALN	118,36
15,00	92	32	16	FMD481500	108,25	FMD481500TIALN	121,25
16,00	92	32	16	FMD481600	122,26	FMD481600TIALN	135,36
16,00	100	50	16	FMD481600X100	131,36	FMD481600X100TIALN	145,36
17,00	100	38	18	FMD481700	124,36	FMD481700TIALN	138,96
18,00	100	38	18	FMD481800	179,14	FMD481800TIALN	197,00
18,00	100	50	18	FMD481800X10050	196,36	FMD481800X10050TIALN	216,36
19,00	100	38	20	FMD481900	201,36	FMD481900TIALN	221,36
20,00	100	38	20	FMD482000	203,76	FMD482000TIALN	226,38
20,00	100	50	20	FMD482000X10050	215,36	FMD482000X10050TIALN	238,36
22,00	100	38	22	FMD482200	289,36	FMD482200TIALN	325,36
25,00	100	45	25	FMD482500	353,57	FMD482500TIALN	388,10
25,00	110	55	25	FMD482500X110	389,36	FMD482500X110TIALN	436,36



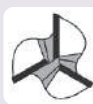
FMD48 FMD48TL



**44 HRC**

**GENERAL PURPOSE SOLID CARBIDE END MILLS LONG SERIES**
**GENERAL  
PURPOSE**
**SOLID  
CARBIDE**

**STRAIGHT**
**2Z**

**3Z**

**4Z**

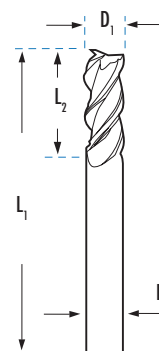
**LONG SERIES**

MATERIAL				FMD54		FMD54TL		FMD73		FMD73TL	
COATING				CARBIDE		CARBIDE		CARBIDE		CARBIDE	
QUALITY				BRIGHT		TiAlN		BRIGHT		TiAlN	
				★★		★★★		★★		★★	
				2Z		2Z		3Z		3Z	
D1 mm	L1 mm	L2 mm	D2 mm	€	€	€	€	€	€	€	€
1,00	60	5	3	FMD540100	18,41	FMD540100TiAlN	25,55	FMD730100	18,41	FMD730100TiAlN	25,55
2,00	60	10	3	FMD540200	18,89	FMD540200TiAlN	26,03	FMD730200	18,89	FMD730200TiAlN	26,03
3,00	60	15	3	FMD540300	19,40	FMD540300TiAlN	26,54	FMD730300	19,40	FMD730300TiAlN	26,54
4,00	80	20	4	FMD540400	20,45	FMD540400TiAlN	27,58	FMD730400	20,45	FMD730400TiAlN	27,58
5,00	80	25	5	FMD540500	25,45	FMD540500TiAlN	32,59	FMD730500	25,45	FMD730500TiAlN	32,59
6,00	80	25	6	FMD540600	35,89	FMD540600TiAlN	43,02	FMD730600	35,89	FMD730600TiAlN	43,02
7,00	90	35	8	FMD540700	37,85	FMD540700TiAlN	47,69	FMD730700	37,85	FMD730700TiAlN	47,69
8,00	90	35	8	FMD540800	40,86	FMD540800TiAlN	50,39	FMD730800	40,86	FMD730800TiAlN	50,39
9,00	100	45	10	FMD540900	53,36	FMD540900TiAlN	64,25	FMD730900	53,36	FMD730900TiAlN	64,25
10,00	100	45	10	FMD541000	57,74	FMD541000TiAlN	67,27	FMD731000	57,74	FMD731000TiAlN	67,27
12,00	100	50	12	FMD541200	78,82	FMD541200TiAlN	90,73	FMD731200	78,82	FMD731200TiAlN	90,73
14,00	150	65	14	FMD541400	129,70	FMD541400TiAlN	145,17	FMD731400	129,70	FMD731400TiAlN	145,17
16,00	150	65	16	FMD541600	142,10	FMD541600TiAlN	157,57	FMD731600	142,10	FMD731600TiAlN	157,57
16,00	150	90	16	FMD541600X15090	156,30	FMD541600X15090TiAlN	173,33	FMD731600X15090	156,30	FMD731600X15090TiAlN	173,33
20,00	150	70	20	FMD542000	252,06	FMD542000TiAlN	275,88	FMD732000	252,06	FMD732000TiAlN	275,88
25,00	150	75	25	FMD542500	496,36	FMD542500TiAlN	523,31	FMD732500	496,36	FMD732500TiAlN	523,31


**FMD54 FMD73**

**LONG SERIES**

MATERIAL				FMD58		FMD58TL	
COATING				CARBIDE		CARBIDE	
QUALITY				BRIGHT		TiAlN	
				★★		★★★	
				4Z		4Z	
D1 mm	L1 mm	L2 mm	D2 mm	€	€	€	€
1,00	60	5	3	FMD580100	18,41	FMD580100TiAlN	25,55
2,00	60	10	3	FMD580200	18,89	FMD580200TiAlN	26,03
3,00	60	15	3	FMD580300	19,40	FMD580300TiAlN	26,54
4,00	80	20	4	FMD580400	20,45	FMD580400TiAlN	27,58
5,00	80	25	5	FMD580500	25,45	FMD580500TiAlN	32,59
6,00	80	25	6	FMD580600	35,89	FMD580600TiAlN	43,02
7,00	90	35	8	FMD580700	37,85	FMD580700TiAlN	47,69
8,00	90	35	8	FMD580800	40,86	FMD580800TiAlN	50,39
9,00	100	45	10	FMD580900	53,36	FMD580900TiAlN	64,25
10,00	100	45	10	FMD581000	57,74	FMD581000TiAlN	67,27
12,00	100	50	12	FMD581200	78,82	FMD581200TiAlN	90,73
14,00	150	65	14	FMD581400	129,70	FMD581400TiAlN	145,17
16,00	150	65	16	FMD581600	142,10	FMD581600TiAlN	157,57
16,00	150	90	16	FMD581600X15090	156,30	FMD581600X15090TiAlN	173,33
20,00	150	70	20	FMD582000	252,06	FMD582000TiAlN	275,88
25,00	150	75	25	FMD582500	496,36	FMD582500TiAlN	523,31


**FMD58 FMD58TL**


**GENERAL PURPOSE SOLID CARBIDE END MILLS EXTRA LONG SERIES**

**GENERAL  
PURPOSE**

**SOLID  
CARBIDE**



30°  
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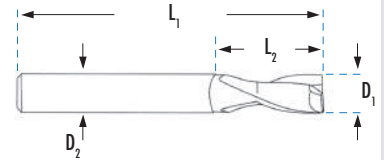


STRAIGHT

**2Z**



**4Z**



End mills

**EXTRA LONG SERIES**

MATERIAL COATING QUALITY				FMD53	FMD53TL	FMD56	FMD56TL				
				CARBIDE	CARBIDE	CARBIDE	CARBIDE				
				BRIGHT	TiAlN	BRIGHT	TiAlN				
				★★	★★★	★★	★★★				
				2Z	2Z	4Z	4Z				
Ø mm	L1 mm	L2 mm	D2 mm	€	€	€	€				
3,00	75	25	3	FMD530300	41,71	FMD530300TIALN	53,62	FMD560300	43,16	FMD560300TIALN	55,07
3,00	100	25	3	FMD530300X100	44,46	FMD530300X100TIALN	56,54	FMD560300X100	45,66	FMD560300X100TIALN	57,36
4,00	100	25	4	FMD530400	45,32	FMD530400TIALN	57,23	FMD560400	46,74	FMD560400TIALN	58,65
5,00	100	25	5	FMD530500	51,22	FMD530500TIALN	63,13	FMD560500	53,82	FMD560500TIALN	65,73
6,00	100	25	6	FMD530600X10025	77,25	FMD530600X10025TIALN	96,96	FMD560600X10025	79,57	FMD560600X10025TIALN	99,87
6,00	100	40	6	FMD530600X10040	78,85	FMD530600X10040TIALN	98,11	FMD560600X10040	81,22	FMD560600X10040TIALN	101,05
6,00	150	25	6	FMD530600X15025	80,80	FMD530600X15025TIALN	99,36	FMD560600X15025	83,22	FMD560600X15025TIALN	102,34
6,00	150	40	6	FMD530600X15040	83,36	FMD530600X15040TIALN	102,25	FMD560600X15040	85,86	FMD560600X15040TIALN	105,32
6,00	150	75	6	FMD530600	85,49	FMD530600TIALN	104,54	FMD560600	90,42	FMD560600TIALN	108,73
8,00	100	45	8	FMD530800X10045	106,33	FMD530800X10045TIALN	132,36	FMD560800X10045	109,52	FMD560800X10045TIALN	136,33
8,00	150	25	8	FMD530800X15025	111,11	FMD530800X15025TIALN	135,37	FMD560800X15025	114,44	FMD560800X15025TIALN	139,43
8,00	150	45	8	FMD530800X15045	114,45	FMD530800X15045TIALN	137,89	FMD560800X15045	117,88	FMD560800X15045TIALN	142,03
8,00	150	75	8	FMD530800	117,71	FMD530800TIALN	140,34	FMD560800	124,50	FMD560800TIALN	146,25
10,00	150	38	10	FMD531000X15038	137,36	FMD531000X15038TIALN	169,69	FMD561000X15038	141,48	FMD561000X15038TIALN	174,78
10,00	150	50	10	FMD531000X15050	141,41	FMD531000X15050TIALN	172,25	FMD561000X15050	145,65	FMD561000X15050TIALN	177,42
10,00	150	65	10	FMD531000X15065	145,36	FMD531000X15065TIALN	175,75	FMD561000X15065	149,72	FMD561000X15065TIALN	181,02
10,00	150	75	10	FMD531000	149,10	FMD531000TIALN	178,87	FMD561000	164,01	FMD561000TIALN	193,77
12,00	150	38	12	FMD531200X15038	199,96	FMD531200X15038TIALN	241,14	FMD561200X15038	205,96	FMD561200X15038TIALN	248,37
12,00	150	50	12	FMD531200X15050	205,36	FMD531200X15050TIALN	247,47	FMD561200X15050	211,52	FMD561200X15050TIALN	254,89
12,00	150	75	12	FMD531200	218,16	FMD531200TIALN	256,26	FMD561200	239,97	FMD561200TIALN	278,08
12,00	200	38	12	FMD531200X20038	231,25	FMD531200X20038TIALN	272,36	FMD561200X20038	258,36	FMD561200X20038TIALN	281,11
14,00	150	75	14	FMD531400	301,59	FMD531400TIALN	348,03	FMD561400	331,75	FMD561400TIALN	378,19
16,00	200	75	16	FMD531600	409,75	FMD531600TIALN	463,33	FMD561600	450,73	FMD561600TIALN	504,31
20,00	200	75	20	FMD532000	639,35	FMD532000TIALN	710,79	FMD562000	639,35	FMD562000TIALN	710,79



FMD53 FMD56

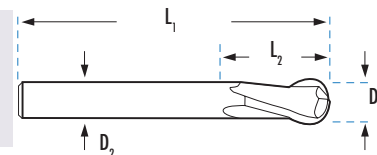


Pink



**GENERAL PURPOSE SOLID CARBIDE BALL NOSE END MILLS SHORT & LONG SERIES**
**GENERAL  
PURPOSE**
**SOLID  
CARBIDE**

**STRAIGHT**
**2Z**

**4Z**

**SHORT SERIES**

MATERIAL				FMD92		FMD92TL		FMD51		FMD51TL	
COATING				CARBIDE	CARBIDE	CARBIDE	CARBIDE	CARBIDE	CARBIDE	CARBIDE	
QUALITY				BRIGHT	TiAlN	BRIGHT	TiAlN	BRIGHT	TiAlN	TiAlN	
				★★	★★★	★★	★★★	★★	★★★	★★★	
				2Z	2Z	4Z	4Z	4Z	4Z	4Z	
D1 mm	L1 mm	L2 mm	D2 mm	€	€	€	€	€	€	€	
1,00	38	2	3	FMD920100	21,91	FMD920100TIALN	27,86	FMD510100		FMD510100TIALN	
1,00	50	2	4	FMD920100X50	26,56	FMD920100X50TIALN	34,12	FMD510100X50		FMD510100X50TIALN	
1,50	38	3	3	FMD920150	21,91	FMD920150TIALN	27,86	FMD510150		FMD510150TIALN	
1,50	50	3	4	FMD920150X50	26,56	FMD920150X50TIALN	34,12	FMD510150X50		FMD510150X50TIALN	
2,00	38	4	3	FMD920200	21,91	FMD920200TIALN	27,86	FMD510200		FMD510200TIALN	
2,00	50	4	4	FMD920200X50	26,56	FMD920200X50TIALN	34,12	FMD510200X50		FMD510200X50TIALN	
2,50	38	5	3	FMD920250	21,91	FMD920250TIALN	27,86	FMD510250X50		FMD510250X50TIALN	
3,00	38	6	3	FMD920300	21,91	FMD920300TIALN	27,86	FMD510300	24,11	FMD510300TIALN	30,65
3,00	50	6	4	FMD920300X50	26,56	FMD920300X50TIALN	34,12	FMD510300X50		FMD510300X50TIALN	
4,00	50	8	4	FMD920400	24,97	FMD920400TIALN	30,92	FMD510400	27,47	FMD510400TIALN	34,01
5,00	50	10	5	FMD920500	26,42	FMD920500TIALN	32,38	FMD510500	29,06	FMD510500TIALN	35,61
6,00	50	12	6	FMD920600	31,09	FMD920600TIALN	37,04	FMD510600	34,21	FMD510600TIALN	40,75
7,00	60	15	8	FMD920700	37,85*	FMD920700TIALN	44,25	FMD510700	40,55	FMD510700TIALN	47,96
8,00	60	15	8	FMD920800	38,38	FMD920800TIALN	45,52	FMD510800	47,99	FMD510800TIALN	56,91
10,00	75	20	10	FMD921000	57,67	FMD921000TIALN	66,00	FMD511000	72,07	FMD511000TIALN	82,50
12,00	75	20	12	FMD921200	71,65	FMD921200TIALN	81,17	FMD511200	89,55	FMD511200TIALN	101,46
14,00	90	25	14	FMD921400	106,06	FMD921400TIALN	117,97	FMD511400	132,58	FMD511400TIALN	147,46
16,00	100	25	16	FMD921600	134,19	FMD921600TIALN	147,28	FMD511600	167,74	FMD511600TIALN	184,11
18,00	100	30	18	FMD921800	199,51	FMD921800TIALN	217,37	FMD511800	249,39	FMD511800TIALN	271,72
20,00	100	30	20	FMD922000	206,84	FMD922000TIALN	229,46	FMD512000	258,53	FMD512000TIALN	286,82

**TOL D1**  
+0 -0,05

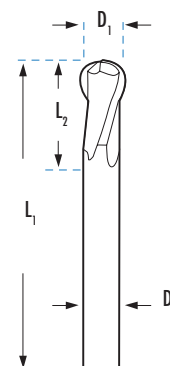
**TOL D2**  
h6

**FMD92 FMD51**


\*Available until end of stock

**LONG SERIES**

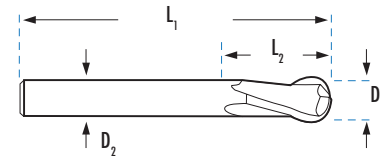
MATERIAL				FMD57		FMD57TL	
COATING				CARBIDE	CARBIDE	CARBIDE	CARBIDE
QUALITY				BRIGHT	TiAlN	BRIGHT	TiAlN
				★★	★★★	★★	★★★
				2Z	2Z	2Z	2Z
D1 mm	L1 mm	L2 mm	D2 mm	€	€	€	€
1,00	60	2	3	FMD570100	33,03	FMD570100TIALN	40,18
1,50	60	3	3	FMD570150	33,03	FMD570150TIALN	40,18
2,00	60	3	3	FMD570200	33,03	FMD570200TIALN	40,18
2,50	60	3	3	FMD570250	33,03	FMD570250TIALN	40,18
3,00	60	4	3	FMD570300	33,03	FMD570300TIALN	40,18
4,00	80	5	4	FMD570400	38,34	FMD570400TIALN	45,49
5,00	80	6	5	FMD570500	45,35	FMD570500TIALN	52,50
6,00	80	8	6	FMD570600	53,01	FMD570600TIALN	60,14
8,00	100	12	8	FMD570800	69,96	FMD570800TIALN	79,49
10,00	100	15	10	FMD571000	86,44	FMD571000TIALN	97,16
12,00	100	15	12	FMD571200	149,80	FMD571200TIALN	161,71
14,00	150	20	14	FMD571400	187,83	FMD571400TIALN	203,32
16,00	150	20	16	FMD571600	237,24	FMD571600TIALN	252,72
20,00	150	25	20	FMD572000	489,69	FMD572000TIALN	513,50


**FMD57 FMD57TL**




**GENERAL PURPOSE SOLID CARBIDE BALL NOSE END MILLS EXTRA LONG SERIES**

**GENERAL PURPOSE** **SOLID CARBIDE** **30° N** **STRAIGHT** **2Z**



**EXTRA LONG SERIES**

MATERIAL COATING QUALITY				FMD55		FMD55TL	
D1 mm	L1 mm	L2 mm	D2 mm	CARBIDE BRIGHT ** 2Z €	CARBIDE TiAlN *** 2Z €		
3,00	75	6	3	FMD550300	39,59	FMD550300TiAlN	51,50
3,00	100	6	3	FMD550300X100	42,42	FMD550300X100TiAlN	55,36
4,00	100	6	4	FMD550400	45,67	FMD550400TiAlN	57,57
5,00	100	6	5	FMD550500	55,19	FMD550500TiAlN	67,10
6,00	100	15	6	FMD550600	69,36	FMD550600TiAlN	81,27
6,00	150	15	6	FMD550600X150	81,81	FMD550600X150TiAlN	96,31
6,00	200	30	6	FMD550600X200	96,36	FMD550600X200TiAlN	109,12
8,00	150	25	8	FMD550800	93,17	FMD550800TiAlN	111,03
8,00	200	50	8	FMD550800X200	112,12	FMD550800X200TiAlN	132,11
10,00	150	25	10	FMD551000	131,27	FMD551000TiAlN	149,13
10,00	200	50	10	FMD551000X200	149,99	FMD551000X200TiAlN	171,71
12,00	150	25	12	FMD551200	208,78	FMD551200TiAlN	242,11
12,00	200	25	12	FMD551200X200	256,36	FMD551200X200TiAlN	294,22
14,00	200	50	14	FMD551400	256,40	FMD551400TiAlN	294,51
16,00	200	50	16	FMD551600	344,51	FMD551600TiAlN	386,18



FMD55 FMD55TL



**RECOMMENDED CUTTING SPEED**

		Ø2	Ø3	Ø4	Ø5	Ø6	Ø8	Ø10	Ø12	Ø14
<b>44 HRc</b>	RPM	4000	2600	2000	1600	1300	1000	800	660	570
	FEED (mm/min)	50	55	55	55	55	55	55	55	55
<b>INOX Ti</b>	RPM	8000	5300	4000	3200	2600	2000	1600	1300	1100
	FEED (mm/min)	55	55	55	55	60	60	60	60	60
<b>Al</b>	RPM	16000	11000	8000	6400	5300	4000	3200	2600	2300
	FEED (mm/min)	290	290	290	290	290	290	290	290	300

\* To obtain cutting conditions for end mills TiAlN coated, you have to multiply the figures by 1,3.

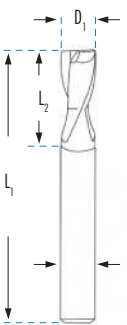
**HIGH PERFORMANCE SOLID CARBIDE END MILLS**

End mills

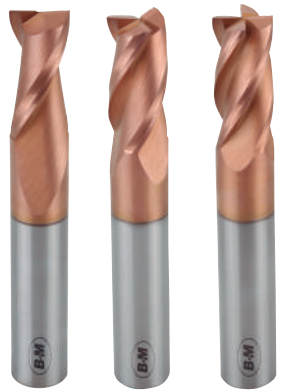
Pink

**GENERAL PURPOSE** **SOLID CARBIDE** **STRAIGHT** **2Z** **3Z** **4Z** **HIGH MACHINING PERFORMANCE** **Micro Grain CARBIDE**

**SHORT SERIES**



**TOL D1**  
+0 -0,05  
**TOL D2**  
h6



**VARIABLE HELIX**



					FMT2	FMT63	FMT48
					CARBIDE	CARBIDE	CARBIDE
					TiAlSiN	TiAlSiN	TiAlSiN
					Premium Quality	Premium Quality	Premium Quality
					2Z	3Z	4Z
D1 mm	L1 mm	L2 mm	D2 mm	€	€	€	
1,00	38	3	3	45,85	45,85	45,85	
1,50	38	4	3	44,77	44,77	44,77	
2,00	38	6	3	35,63	35,63	35,63	
2,50	38	8	3	34,82	34,82	34,82	
3,00	38	8	3	29,99	29,99	29,99	
3,50	50	11	4	36,81	36,81	36,81	
4,00	50	11	4	34,20	34,20	34,20	
4,50	50	13	5	43,74	43,74	43,74	
5,00	50	13	5	43,21	43,21	43,21	
6,00	50	16	6	48,71	48,71	48,71	
7,00	60	16	8	67,94	67,94	67,94	
8,00	60	19	8	57,66	57,66	57,66	
9,00	72	19	10	82,67	82,67	82,67	
10,00	72	22	10	91,92	91,92	91,92	
11,00	75	26	12	122,27	122,27	122,27	
12,00	75	26	12	113,69	113,69	113,69	
14,00	84	30	14	169,00	169,00	169,00	
16,00	92	32	16	218,92	218,92	218,92	
18,00	100	38	18	304,21	304,21	304,21	
20,00	100	38	20	346,83	346,83	346,83	
25,00	100	38	25	569,30	569,30	569,30	

					FMT81
					CARBIDE
					TiAlSiN
					Premium Quality
					4Z
D1 mm	L1 mm	L2 mm	D2 mm	€	
1,00	38	3	3		
1,50	38	5	3		
2,00	38	6	3		
2,50	38	7	3		
3,00	38	12	3		
3,50	50	12	4		
4,00	50	14	4		
4,50	50	14	5		
5,00	50	16	5	47,54	
6,00	63	19	6	53,59	
7,00	63	19	8		
8,00	63	19	8	63,42	
9,00	70	22	10		
10,00	70	22	10	101,10	
11,00	75	25	11		
12,00	75	25	12	125,05	
14,00	88	30	14	185,89	
16,00	88	32	16	240,81	
18,00	100	36	18	334,62	
20,00	100	36	20	381,51	
25,00	100	38	25		

					FMT92
					CARBIDE
					TiAlSiN
					Premium Quality
					2Z
D1 mm	L1 mm	L2 mm	D2 mm	€	
1,00	38	2	3		
1,50	38	3	3		
2,00	38	4	3		
2,50	38	5	3		
3,00	38	6	3	39,59	
4,00	50	8	4	43,92	
5,00	50	10	5	54,29	
6,00	50	12	6	62,11	
8,00	60	15	8	76,36	
10,00	75	20	10	110,69	
12,00	75	20	12	136,13	
14,00	90	25	14	197,84	
16,00	100	25	16	247,01	
18,00	100	30	18	364,56	
20,00	100	30	20	384,81	

\* FMT81: Variable helix TiAlSiN coated: minimizes the vibrations and allows an impressive efficiency during the machining

**RECOMMENDED CUTTING SPEED**

		Ø 2	Ø 3	Ø 4	Ø 5	Ø 6	Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25
	RPM	5600	3640	2800	2240	1820	1400	1120	924	798	700	560	420
	FEED (mm/min)	70	77	77	77	77	77	77	77	77	91	91	70
<b>INOX Ti</b>	RPM	11200	7420	5600	4480	3640	2800	2240	1820	1540	1400	1120	840
	FEED (mm/min)	77	77	77	77	84	84	84	84	84	98	98	77
<b>Ni</b>	RPM	11200	7420	5600	4480	3640	2800	2240	1820	1540	1400	1120	840
	FEED (mm/min)	77	77	77	77	84	84	84	84	84	98	98	77

**SOLID CARBIDE TORIC END MILL**

**NEW**

Ref. FMG10R  
Ref. FMG54R

**TORIC  
GENERAL  
PURPOSE**

**SOLID  
CARBIDE**



STRAIGHT

TiAlN

2Z



4Z

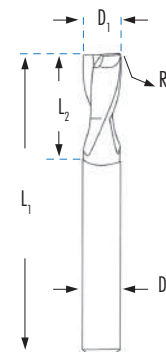


Micro Grain  
CARBIDE

End mills

Pink

					FMG10R		FMG54R	
MATERIAL					CARBIDE	CARBIDE	CARBIDE	CARBIDE
COATING					TiAlN	TiAlN	TiAlN	TiAlN
QUALITY					★★	★★★	★★★	★★★
					2Z	4Z	4Z	4Z
D1 mm	D2 mm	R mm	L2 mm	L1 mm	€	€	€	€
2	6	0,2	6	50	FMG100200R0,2	27,39	FMG540200R0,2	27,39
2	6	0,5	6	50	FMG100200R0,5	27,39	FMG540200R0,5	27,39
3	6	0,2	8	50	FMG100300R0,2	27,39	FMG540300R0,2	27,39
3	6	0,5	8	50	FMG100300R0,5	27,39	FMG540300R0,5	27,39
4	6	0,2	11	50	FMG100400R0,2	27,39	FMG540400R0,2	27,39
4	6	0,5	11	50	FMG100400R0,5	27,39	FMG540400R0,5	27,39
4	6	1,0	11	50	FMG100400R1	27,39	FMG540400R1	27,39
5	6	0,2	12	50	FMG100500R0,2	27,39	FMG540500R0,2	27,39
5	6	0,5	12	50	FMG100500R0,5	27,39	FMG540500R0,5	27,39
5	6	1,0	12	50	FMG100500R1	27,39	FMG540500R1	27,39
6	6	0,2	12	50	FMG100600R0,2	27,39	FMG540600R0,2	27,39
6	6	0,5	13	50	FMG100600R0,5	27,39	FMG540600R0,5	27,39
6	6	1,0	13	50	FMG100600R1	27,39	FMG540600R1	27,39
6	6	1,5	13	50	FMG100600R1,5	27,39	FMG540600R1,5	27,39
6	6	2,0	13	50	FMG100600R2	27,39	FMG540600R2	27,39
8	8	0,2	15	60	FMG100800R0,2	37,70	FMG540800R0,2	37,70
8	8	0,5	15	60	FMG100800R0,5	37,70	FMG540800R0,5	37,70
8	8	1,0	15	60	FMG100800R1	37,70	FMG540800R1	37,70
8	8	1,5	15	60	FMG100800R1,5	37,70	FMG540800R1,5	37,70
8	8	2,0	15	60	FMG100800R2	37,70	FMG540800R2	37,70
10	10	0,5	20	72	FMG101000R0,5	51,91	FMG541000R0,5	51,91
10	10	1,0	20	72	FMG101000R1	51,91	FMG541000R1	51,91
10	10	1,5	20	72	FMG101000R1,5	51,91	FMG541000R1,5	51,91
10	10	2,0	20	72	FMG101000R2	51,91	FMG541000R2	51,91
10	10	3,0	20	72	FMG101000R3	51,91	FMG541000R3	51,91
12	12	0,5	24	75	FMG101200R0,5	73,32	FMG541200R0,5	73,32
12	12	1,0	24	75	FMG101200R1	73,32	FMG541200R1	73,32
12	12	1,5	24	75	FMG101200R1,5	73,32	FMG541200R1,5	73,32
12	12	2,0	24	75	FMG101200R2	73,32	FMG541200R2	73,32
12	12	3,0	24	75	FMG101200R3	73,32	FMG541200R3	73,32
16	16	0,5	30	92	FMG101600R0,5	137,63	FMG541600R0,5	137,63
16	16	1,0	30	92	FMG101600R1	137,63	FMG541600R1	137,63
16	16	2,0	30	92	FMG101600R2	137,63	FMG541600R2	137,63
16	16	3,0	30	92	FMG101600R3	137,63	FMG541600R3	137,63
16	16	4,0	30	92	FMG101600R4	137,63	FMG541600R4	137,63



**SOLID CARBIDE MICRO END MILLS**

End mills

**NEW**

Ref. FMD22  
Ref. FMD35

**GENERAL PURPOSE MICRO**

**SOLID CARBIDE**



30° N



STRAIGHT

TiAlN

2Z

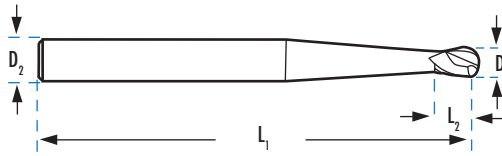


Micro Grain CARBIDE

**WITHOUT NECK**



**44 HRc**



**BALL NOSE**

	FMD22					€
	TOL -0,015	TOL h6				
	D1 mm	D2 mm	L2 mm	L1 mm		
FMD220020X04	0,2	4	0,4	50	38,57	
FMD220030X06	0,3	4	0,6	50	36,78	
FMD220040X08	0,4	4	0,8	50	34,41	
FMD220050X10	0,5	4	1,0	50	32,50	
FMD220060X12	0,6	4	1,2	50	32,50	
FMD220070X14	0,7	4	1,4	50	32,50	
FMD220080X16	0,8	4	1,6	50	32,50	
FMD220090X18	0,9	4	1,8	50	32,50	



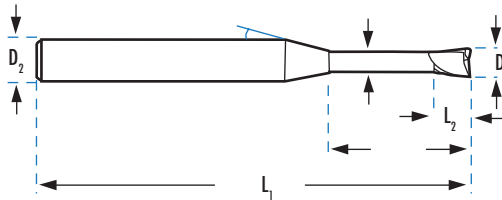
	FMD35					€
	TOL -0,015	TOL h6				
	D1 mm	D2 mm	L2 mm	L1 mm		
FMD350020X04	0,2	4	0,4	50	48,45	
FMD350030X06	0,3	4	0,6	50	44,63	
FMD350040X08	0,4	4	0,8	50	39,09	
FMD350050X10	0,5	4	1,0	50	37,21	
FMD350060X12	0,6	4	1,2	50	37,21	
FMD350070X14	0,7	4	1,4	50	37,21	
FMD350080X16	0,8	4	1,6	50	37,21	
FMD350090X18	0,9	4	1,8	50	37,21	



**WITH NECK**



**44 HRc**



**BALL NOSE**

	FMD22						€
	TOL -0,015	TOL h6					
	D1 mm	D2 mm	D3 mm	L3 mm	L2 mm	L1 mm	
FMD220050X04	0,5	4	0,48	4	0,7	50	34,58
FMD220500X06	0,5	4	0,48	6	0,7	50	34,58
FMD220060X04	0,6	4	0,57	4	0,9	50	34,58
FMD220060X06	0,6	4	0,57	6	0,9	50	34,58
FMD220060X08	0,6	4	0,57	8	0,9	50	34,58
FMD220080X06	0,8	4	0,76	6	1,2	50	34,58
FMD220080X08	0,8	4	0,76	8	1,2	50	34,58
FMD220080X10	0,8	4	0,76	10	1,2	50	34,58
FMD220120X06	1,2	4	1,15	6	1,8	50	23,40
FMD220120X08	1,2	4	1,15	8	1,8	50	23,40
FMD220120X10	1,2	4	1,15	10	1,8	50	23,40



	FMD35						€
	TOL -0,015	TOL h6					
	D1 mm	D2 mm	D3 mm	L3 mm	L2 mm	L1 mm	
FMD350050X04	0,5	4	0,48	4	0,7	50	41,86
FMD350050X06	0,5	4	0,48	6	0,7	50	41,86
FMD350060X04	0,6	4	0,57	4	0,9	50	41,86
FMD350060X06	0,6	4	0,57	6	0,9	50	41,86
FMD350060X08	0,6	4	0,57	8	0,9	50	41,86
FMD350080X06	0,8	4	0,76	6	1,2	50	41,86
FMD350080X08	0,8	4	0,76	8	1,2	50	41,86
FMD350080X10	0,8	4	0,76	10	1,2	50	41,86
FMD350120X06	1,2	4	1,15	6	1,8	50	24,44
FMD350120X08	1,2	4	1,15	8	1,8	50	24,44
FMD350120X10	1,2	4	1,15	10	1,8	50	24,44



**SOLID CARBIDE END MILLS**

**NEW**  
Ref. FMD22  
Ref. FMD44  
Ref. FMD35

**GENERAL PURPOSE MICRO**

**SOLID CARBIDE**



**STRAIGHT**

**TiAlN**



**Ø 1-5 mm**

**Micro Grain CARBIDE**

End mills

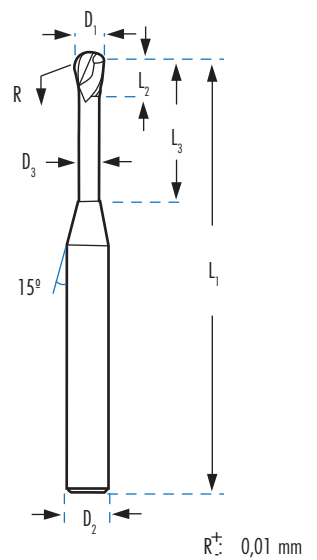
Pink

**44 HRC**



**2Z 4Z**

MATERIAL COATING QUALITY							FMD22	FMD44	FMD35	
							CARBIDE	CARBIDE	CARBIDE	
							TiAlN	TiAlN	TiAlN	
							★★	★★★	★★	
							2Z	4Z	2Z	
D1 mm	D2 mm	D3 mm	L3 mm	L2 mm	L1 mm		€	€	€	
1,0	6	0,95	5	1,5	57	FMD220100X05	32,07	FMD440100X05	FMD350100X05	32,85
1,0	6	0,95	8	1,5	57	FMD220100X08	32,07	FMD440100X08	FMD350100X08	33,80
1,0	6	0,95	10	1,5	57	FMD220100X10	32,07	FMD440100X10	FMD350100X10	33,80
1,0	6	0,95	12	1,5	65	FMD220100X12	33,80	FMD440100X12	FMD350100X12	35,36
1,0	6	0,95	15	1,5	65	FMD220100X15	33,80	FMD440100X15	FMD350100X15	35,36
1,0	6	0,95	20	1,5	65	FMD220100X20	33,80	FMD440100X20	FMD350100X20	35,36
1,5	6	1,42	5	2,0	57	FMD220150X05	32,07	FMD440150X05	FMD350150X05	33,80
1,5	6	1,42	8	2,0	57	FMD220150X08	32,07	FMD440150X08	FMD350150X08	33,80
1,5	6	1,42	10	2,0	57	FMD220150X10	32,07	FMD440150X10	FMD350150X10	33,80
1,5	6	1,42	12	2,0	65	FMD220150X12	33,80	FMD440150X12	FMD350150X12	35,36
1,5	6	1,42	15	2,0	65	FMD220150X15	33,80	FMD440150X15	FMD350150X15	35,36
1,5	6	1,42	20	2,0	65	FMD220150X20	33,80	FMD440150X20	FMD350150X20	35,36
1,5	6	1,42	25	2,0	65	FMD220150X25	33,80	FMD440150X25	FMD350150X25	-
2,0	6	1,92	6	3,0	57	FMD220200X06	32,07	FMD440200X06	FMD350200X06	33,80
2,0	6	1,92	8	3,0	57	FMD220200X08	32,07	FMD440200X08	FMD350200X08	33,80
2,0	6	1,92	10	3,0	57	FMD220200X10	32,07	FMD440200X10	FMD350200X10	33,80
2,0	6	1,92	12	3,0	60	FMD220200X12	32,93	FMD440200X12	FMD350200X12	33,80
2,0	6	1,92	14	3,0	65	FMD220200X14	33,80	FMD440200X14	FMD350200X14	33,80
2,0	6	1,92	16	3,0	65	FMD220200X16	33,80	FMD440200X16	FMD350200X16	34,63
2,0	6	1,92	20	3,0	65	FMD220200X20	33,80	FMD440200X20	FMD350200X20	34,63
2,0	6	1,92	25	3,0	65	FMD220200X25	33,80	FMD440200X25	FMD350200X25	34,63
2,0	6	1,92	30	3,0	80	FMD220200X30	41,08	FMD440200X30	FMD350200X30	42,55
2,0	6	1,92	35	2,0	80	FMD220200X35	41,08	FMD440200X35	FMD350200X35	42,55
2,0	6	1,92	40	3,0	80	FMD220200X40	41,08	FMD440200X40	FMD350200X40	42,90
2,0	6	1,92	50	3,0	100	FMD220200X50	44,20	FMD440200X50	FMD350200X50	46,77
2,5	6	2,40	10	4,0	57	FMD220250X10	32,07	FMD440250X10	FMD350250X10	-
2,5	6	2,40	16	4,0	65	FMD220250X16	33,80	FMD440250X16	FMD350250X16	-
2,5	6	2,40	20	4,0	65	FMD220250X20	33,80	FMD440250X20	FMD350250X20	34,63
2,5	6	2,40	30	4,0	80	FMD220250X30	41,08	FMD440250X30	FMD350250X30	42,90
2,5	6	2,40	40	4,0	80	FMD220250X40	41,08	FMD440250X40	FMD350250X40	42,90
3,0	6	2,90	9	5,0	57	FMD220300X09	32,07	FMD440300X09	FMD350300X09	34,63
3,0	6	2,90	12	5,0	60	FMD220300X12	32,93	FMD440300X12	FMD350300X12	34,63
3,0	6	2,90	15	5,0	65	FMD220300X15	33,80	FMD440300X15	FMD350300X15	34,63
3,0	6	2,90	20	5,0	65	FMD220300X20	33,80	FMD440300X20	FMD350300X20	34,63
3,0	6	2,90	25	5,0	65	FMD220300X25	33,80	FMD440300X25	FMD350300X25	35,36
3,0	6	2,90	30	5,0	80	FMD220300X30	41,08	FMD440300X30	FMD350300X30	42,90
3,0	6	2,90	35	5,0	80	FMD220300X35	41,08	FMD440300X35	FMD350300X35	42,90
3,0	6	2,90	40	5,0	80	FMD220300X40	41,08	FMD440300X40	FMD350300X40	42,90
3,0	6	2,90	50	5,0	100	FMD220300X50	44,20	FMD440300X50	FMD350300X50	46,77
4,0	6	3,90	10	6,0	57	FMD220400X10	32,07	FMD440400X10	FMD350400X10	33,80
4,0	6	3,90	12	6,0	60	FMD220400X12	32,93	FMD440400X12	FMD350400X12	34,63
4,0	6	3,90	16	6,0	65	FMD220400X16	33,80	FMD440400X16	FMD350400X16	34,63
4,0	6	3,90	20	6,0	65	FMD220400X20	33,80	FMD440400X20	FMD350400X20	34,63
4,0	6	3,90	25	6,0	65	FMD220400X25	33,80	FMD440400X25	FMD350400X25	35,36
4,0	6	3,90	30	6,0	80	FMD220400X30	41,08	FMD440400X30	FMD350400X30	42,90
4,0	6	3,90	35	6,0	80	FMD220400X35	41,08	FMD440400X35	FMD350400X35	42,90
4,0	6	3,90	40	6,0	80	FMD220400X40	41,08	FMD440400X40	FMD350400X40	42,90
4,0	6	3,90	50	6,0	100	FMD220400X50	44,20	FMD440400X50	FMD350400X50	46,77
5,0	6	4,80	12	7,0	60	FMD220500X12	32,93	FMD440500X12	FMD350500X12	-
5,0	6	4,80	20	7,0	65	FMD220500X20	33,80	FMD440500X20	FMD350500X20	34,63
5,0	6	4,80	30	7,0	80	FMD220500X30	41,08	FMD440500X30	FMD350500X30	42,90
5,0	6	4,80	40	7,0	80	FMD220500X40	41,08	FMD440500X40	FMD350500X40	42,90
5,0	6	4,80	50	7,0	100	FMD220500X50	44,20	FMD440500X50	FMD350500X50	46,77





## SOLID CARBIDE MEDIUM ROUGHING END MILLS



**GENERAL  
PURPOSE**

SOLID  
CARBIDE



STRAIGHT

TiAlN



**56  
HRc**

## SHORT SERIES

FMD3					
D1 mm	D2 mm	L1 mm	L2 mm	Z	€
TOL D1 +0 -0,05	TOL D2 h6				
6	6	50	16	4	35,85
8	8	60	19	4	48,58
10	10	75	22	4	74,76
12	12	75	26	4	102,61
16	16	92	32	4	233,43
20	20	100	38	4	349,80



## LONG SERIES

FMD43					
D1 mm	D2 mm	L1 mm	L2 mm	Z	€
TOL D1 +0 -0,05	TOL D2 h6				
6	6	80	25	4	51,95
8	8	90	35	4	72,59
10	10	100	45	4	110,55
12	12	100	50	4	146,00
16	16	150	65	4	337,03
20	20	150	70	4	515,70



## SOLID CARBIDE FINE AND COARSE ROUGHING END MILLS



**GENERAL  
PURPOSE**

SOLID  
CARBIDE



STRAIGHT



**GENERAL  
PURPOSE**

SOLID  
CARBIDE



STRAIGHT



**56  
HRc**

FMD1					
D1 mm	D2 mm	L1 mm	L2 mm	Z	€
TOL D1 +0 -0,05	TOL D2 h6				
6	6	63	19	3	29,03 *
8	8	63	19	3	31,16 *
12	12	75	25	4	50,31 *
16	16	88	32	4	86,09 *
20	20	100	38	4	100,77 *

\*Available until end of stock



FMD6					
D1 mm	D2 mm	L1 mm	L2 mm	Z	€
TOL D1 +0 -0,05	TOL D2 h6				
6	6	63	19	3	29,03 *
8	8	63	19	3	31,16 *
12	12	75	25	4	50,31 *
16	16	88	32	4	86,09 *
20	20	100	38	4	100,77 *

\*Available until end of stock



**SOLID CARBIDE 2 FLUTES END MILLS**

Ref. FMG10

**INOX**

Ti



**SOLID CARBIDE**



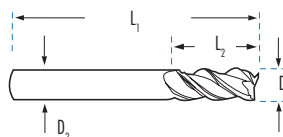
**STRAIGHT**

**TiAIN**

**2 Z**



**Micro Grain CARBIDE**



**SHORT SERIES**

R.P.M. & FEED						FMG10					
R.P.M. rev./min	FEED mm/min	R.P.M. rev./min	FEED mm/min	R.P.M. rev./min	FEED mm/min	TOL -0,03 D1 mm	TOL h6 D2 mm	L1 mm	L2 mm	€	
21.500	170	12.900	101	10.750	84	1,0	6	40	2,5	25,99*	
15.000	180	9.000	107	7.500	89	1,5	6	40	4,0	25,99*	
11.560	190	7.560	120	6.300	90	2,0	6	50	6,0	38,62	
8.920	210	5.560	140	4.620	120	3,0	6	50	8,0	38,62	
7.560	300	4.620	180	3.880	150	4,0	6	50	11,0	38,62	
6.300	320	3.780	190	3.160	160	5,0	6	50	12,0	38,62	
5.560	350	3.360	220	2.840	180	6,0	6	50	12,0	38,62	
4.880	385	2.940	220	2.470	180	7,0	8	60	16,0	35,78*	
4.200	380	2.520	200	2.100	180	8,0	8	60	15,0	53,15	
3.730	375	2.260	190	1.890	180	9,0	10	70	19,0	49,27*	
3.260	330	2.000	160	1.680	160	10,0	10	72	20,0	73,20	
2.740	280	1.680	130	1.360	130	12,0	12	75	24,0	103,39	
2.470	265	1.520	125	1.210	125	14,0	14	85	26,0	119,86*	
2.200	220	1.360	110	1.060	110	16,0	16	92	30,0	194,05	
1.680	170	1.060	80	840	80	20,0	20	105	38,0	155,40*	
1.360	130	840	70	680	60	25,0	25	120	45,0	202,30*	



\*Available until end of stock

**SOLID CARBIDE 3 FLUTES END MILLS VARIABLE HELIX**

Ref. FMD67

**INOX**

Ti



**SOLID CARBIDE**



**STRAIGHT**

**TiAlSiN**

**3 Z**



**Micro Grain CARBIDE**

**SHORT SERIES**

FMD67					
	TOL e8 D1 mm	TOL h6 D2 mm	L1 mm	L2 mm	€
FMD670300	3	6	50	8	32,66
FMD670400	4	6	50	11	32,66
FMD670500	5	6	50	13	32,66
FMD670600	6	6	50	16	32,66
FMD670800	8	8	60	19	41,18
FMD671000	10	10	73	22	60,84
FMD671200	12	12	75	26	82,99
FMD671400	14	14	85	30	148,11
FMD671600	16	16	92	32	161,62
FMD672000	20	20	100	38	238,37



3 flute end-mill with center cutting, Variable Helix and TiAlSiN coating.  
Its Variable Helix angle minimizes vibrations and, together with the TiAlSiN coating, offers spectacular machining performance.

**SOLID CARBIDE 4 FLUTES END MILLS VARIABLE HELIX**

Ref. FMG12

INOX

INOX  
AISI 316L

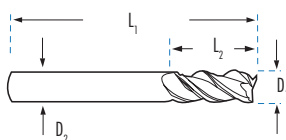
Ti

INC

55  
HRCSOLID  
CARBIDE

TiAlSiN

4 Z

Micro Grain  
CARBIDE
**SHORT SERIES**


R.P.M. & FEED						FMG12					
R.P.M. rev./min	FEED mm/min	R.P.M. rev./min	FEED mm/min	R.P.M. rev./min	FEED mm/min	TOL -0,03 D1 mm	TOL h6 D2 mm	L1 mm	L2 mm	€	
											<30 HRc
11.560	280	7.560	170	6.300	140	FMG120200	2,0	6	40	*6	21,98*
10.240	300	6.560	185	5.460	155	FMG120250	2,5	6	40	*8	21,98*
8.920	320	5.560	200	4.620	170	FMG120300	3,0	6	50	8	32,66
7.560	570	4.620	350	3.880	280	FMG120400	4,0	6	50	11	32,66
6.300	600	3.780	360	3.160	300	FMG120500	5,0	6	50	13	32,66
5.560	660	3.360	410	2.840	330	FMG120600	6,0	6	50	16	32,66
4.200	710	2.520	380	2.100	350	FMG120800	8,0	8	60	19	41,18
3.730	660	2.260	340	1.890	325	FMG120900	9,0	10	70	*19	40,95*
3.260	610	2.000	300	1.680	300	FMG121000	10,0	10	73	22	60,84
2.740	520	1.680	250	1.360	240	FMG121200	12,0	12	75	26	82,99
2.470	465	1.520	225	1.210	220	FMG121400	14,0	14	85	30	113,36
2.200	410	1.360	200	1.060	200	FMG121600	16,0	16	92	32	161,62
1.940	365	1.210	180	950	175	FMG121800	18,0	18	92	38	238,37
1.680	320	1.060	160	840	150	FMG122000	20,0	20	100	38	238,37



\*Available until end of stock

End-mill for high hardness materials. 4 flute, center cutting and Variable Helix with TiAlSiN coating.  
 Its Variable Helix angle minimizes vibrations and, together with the TiAlSiN coating, offers spectacular machining performance.

**SOLID CARBIDE 4 FLUTES END MILLS VARIABLE HELIX**

Ref. FMG83

INOX

INOX  
AISI 316L

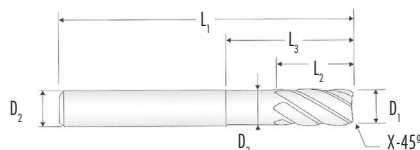
Ti

INC

SOLID  
CARBIDE

TiAlSiN

4 Z

Micro Grain  
CARBIDE

R.P.M. & FEED				FMG83							
R.P.M. rev./min	FEED mm/min	R.P.M. rev./min	FEED mm/min	TOL -0,03 D1 mm	TOL h6 D2 mm	L1 mm	L2 mm	L3 mm	X-45°	€	
											INOX AISI 316L
10.185	195	14.260	205	FMG830300	3,0	6	57	8	11	0,07	55,21
7.600	250	14.260	255	FMG830400	4,0	6	57	11	14	0,09	55,21
6.110	310	8.655	310	FMG830500	5,0	6	57	13	16	0,12	55,21
5.095	360	7.130	360	FMG830600	6,0	6	57	13	21	0,20	55,21
3.820	435	5.345	465	FMG830800	8,0	8	63	19	27	0,25	70,73
3.055	590	4.275	585	FMG831000	10,0	10	73	22	32	0,35	103,25
2.545	565	3.565	565	FMG831200	12,0	12	83	26	38	0,40	139,16
2.180	520	3.055	520	FMG831400	14,0	14	84	30	40	0,40	199,71
1.910	480	2.670	480	FMG831600	16,0	16	92	32	44	0,40	234,54
1.525	470	2.140	470	FMG832000	20,0	20	104	38	55	0,40	370,81



End-mill for high nickel content materials. 4 flute, center cutting with 45° chamfer on the cut, and Variable Helix with TiAlSiN coating.  
 Its Variable Helix angle minimizes vibrations and, together with the TiAlSiN coating, offers spectacular machining performance..

**MULTIPURPOSE END MILL**

**NEW**

Ref. FMG80

**TOP MULTI-MATERIAL**



**SOLID CARBIDE**



**STRAIGHT**

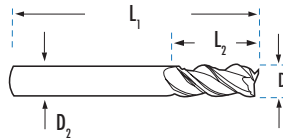
**TiAlN**

**4 Z**



**Micro Grain CARBIDE**

**SHORT SERIES**



							FMG80
	TOL e8	TOL h6					
	D1 mm	D2 mm	D3 mm	L1 mm	L2 mm	L3 mm	€
FMG800300	3	6	8	20	0,05	57	36,66
FMG800400	4	6	11	20	0,05	57	36,66
FMG800500	5	6	13	21	0,07	57	36,66
FMG800600	6	6	13	21	0,10	57	36,66
FMG800800	8	8	19	27	0,15	63	44,81
FMG801000	10	10	22	32	0,15	73	65,00
FMG801200	12	12	26	38	0,25	83	92,25
FMG801400	14	14	30	40	0,30	84	117,26
FMG801600	16	16	32	44	0,35	92	164,49
FMG801800	20	20	38	55	0,35	104	242,32



4 flute end-mill with center cutting, Variable Helix and TiAlSiN coating. Its Variable Helix angle minimizes vibrations and, together with the TiAlSiN coating, offers spectacular machining performance.

**BALL NOSE END MILL FOR MOULD MAKING**

**NEW**

Ref. FMG86

**MOULD MAKING**

**INOX**

**Ti**



**SOLID CARBIDE**



**STRAIGHT**

**TiAlSiN**

**4 Z**



**Micro Grain CARBIDE**

**SHORT SERIES**

					FMG86
	TOL e8	TOL h6			
	D1 mm	D2 mm	L1 mm	L2 mm	€
FMG860600	6	6	8	50	33,28
FMG860600X80	6	6	8	80	43,65
FMG860600X100	6	6	8	100	48,07
FMG860600X150	6	6	8	150	63,34
FMG860800	8	8	10	60	42,61
FMG860800X100	8	8	10	100	60,39
FMG860800X150	8	8	10	150	81,52
FMG861000	10	10	13	72	62,99
FMG861000X100	10	10	13	100	86,79
FMG861000X150	10	10	13	150	115,72
FMG861000X200	10	10	13	200	162,52
FMG861200	12	12	15	75	86,27
FMG861200X100	12	12	15	100	121,56
FMG861200X150	12	12	15	150	169,26
FMG861200X200	12	12	15	200	198,41



**SOLID CARBIDE 6 FLUTES END MILLS**

Ref. FMG14

**INOX**
65  
HRc

Ti

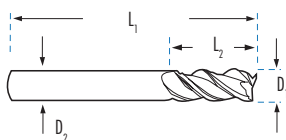
**SOLID  
CARBIDE**


45°

**TiAlN**

6 Z


 Very hard materials.  
 Hardened steels

**Micro Grain  
CARBIDE**

**SHORT SERIES**

R.P.M. rev./min	FEED mm/min	R.P.M. rev./min	FEED mm/min	INOX		INC	
				R.P.M. rev./min	FEED mm/min	R.P.M. rev./min	FEED mm/min
8.900	2.670	5.760	1.555	4.850	1.310	2.100	370
7.560	2.260	4.800	1.440	4.100	1.230	1.800	325
6.300	2.090	4.050	1.215	3.700	1.180	1.580	300
5.560	2.000	3.880	1.370	3.370	1.100	1.350	280
4.200	2.000	2.940	1.370	2.490	1.100	1.000	280
3.360	2.000	2.320	1.370	1.920	1.100	440	280
2.840	1.680	2.000	1.160	1.610	1.000	400	250
2.470	1.470	1.740	1.020	1.380	885	355	220
2.100	1.260	1.480	880	1.160	770	310	190
1.890	1.130	1.320	785	1.030	695	280	170
1.680	1.010	1.160	690	900	920	250	155
1.500	900	1.100	600	850	540	220	135

**FMG14**

	TOL -0,03	TOL h6	D1 mm	D2 mm	L1 mm	L2 mm	€
FMG140300	3,0	3	38	8	24,53		
FMG140400	4,0	4	50	11	27,14		
FMG140500	5,0	5	50	13	34,32		
FMG140600	6,0	6	50	16	35,21		
FMG140800	8,0	8	60	19	49,25		
FMG141000	10,0	10	75	22	68,69		
FMG141200	12,0	12	75	26	100,58		
FMG141400	14,0	14	90	32	129,82		
FMG141600	16,0	16	100	32	177,13		
FMG141800	18,0	18	100	38	205,60		
FMG142000	20,0	20	100	38	256,50		
FMG142500	25,0	25	100	38	437,21		


**LONG SERIES**

R.P.M. rev./min	FEED mm/min	R.P.M. rev./min	FEED mm/min	INOX		INC	
				R.P.M. rev./min	FEED mm/min	R.P.M. rev./min	FEED mm/min
8.900	2.670	5.760	1.555	4.850	1.310	2.100	370
7.560	2.260	4.800	1.440	4.100	1.230	1.800	325
6.300	2.090	4.050	1.215	3.700	1.180	1.580	300
5.560	2.000	3.880	1.370	3.370	1.100	1.350	280
4.200	2.000	2.940	1.370	2.490	1.100	1.000	280
3.360	2.000	2.320	1.370	1.920	1.100	440	280
2.840	1.680	2.000	1.160	1.610	1.000	400	250
2.840	1.680	2.000	1.160	1.610	1.000	400	250
2.470	1.470	1.740	1.020	1.380	885	355	220
2.100	1.260	1.480	880	1.160	770	310	190
2.100	1.260	1.480	880	1.160	770	310	190
1.680	1.010	1.160	690	900	920	250	155
1.680	1.010	1.160	690	900	920	250	155
1.680	1.010	1.160	690	900	920	250	155
1.500	900	1.100	600	850	540	220	135
1.500	900	1.100	600	850	540	220	135
1.500	900	1.100	600	850	540	220	135

**FMG25**

	TOL -0,03	TOL h6	D1 mm	D2 mm	L1 mm	L2 mm	€
FMG250300	3,0	3	60	15	24,18		
FMG250400	4,0	4	80	20	27,25		
FMG250500	5,0	5	80	25	31,29		
FMG250600	6,0	6	80	25	37,94		
FMG250800	8,0	8	90	35	55,41		
FMG251000	10,0	10	100	45	75,00		
FMG251200	12,0	12	100	50	107,15		
FMG251200X125	12,0	12	125	70	132,67		
FMG251400	14,0	14	150	65	145,65		
FMG251600	16,0	16	150	65	187,15		
FMG251600X165	16,0	16	165	100	213,60		
FMG252000	20,0	20	150	70	276,78		
FMG252000X165	20,0	20	165	100	319,26		
FMG252000X200	20,0	20	200	135	408,06		
FMG252500	25,0	25	150	75	532,10		
FMG252500X165	25,0	25	165	100	616,06		
FMG252500X200	25,0	25	200	140	690,82		
FMG253200	32,0	32	165	100	863,55		
FMG253200X210	32,0	32	210	150	1.036,13		

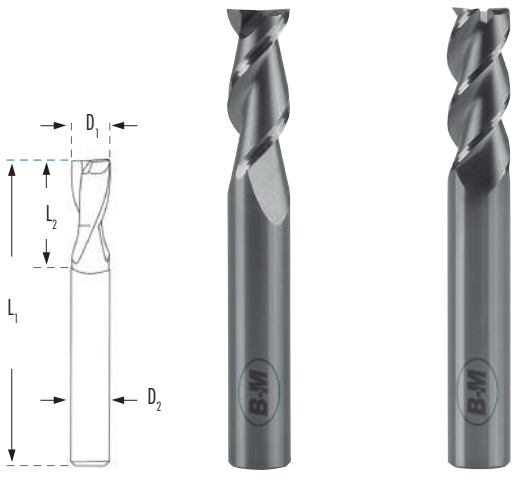




SOLID CARBIDE 2 & 3 FLUTES END MILLS

Al Cu PVC 45° N STRAIGHT 2Z Ref. FMD59 3Z Ref. FMD33 Micro Grain CARBIDE

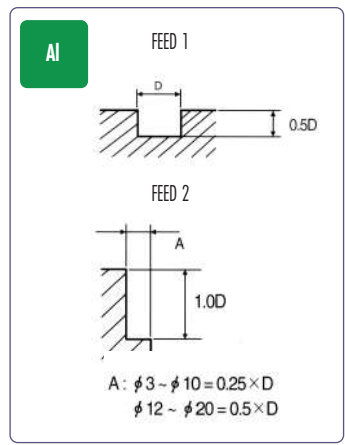
SHORT SERIES



R.P.M. & FEED							FMD59	FMD33
Al			TOL -0,05	TOL h6			2Z	3Z
R.P.M. rev./min.	FEED 1 mm/min	FEED 2 mm/min	D1 mm	D2 mm	L1 mm	L2 mm	€	€
10.000	700	900	3,0	6,0	50	8	FMD590300 <b>27,60</b>	FMD330300 <b>27,60</b>
10.000	900	1.100	4,0	6,0	50	11	FMD590400 <b>29,90</b>	FMD330400 <b>29,90</b>
10.000	1.000	1.300	5,0	6,0	50	13	FMD590500 <b>30,89</b>	FMD330500 <b>30,89</b>
10.000	1.200	1.500	6,0	6,0	50	16	FMD590600 <b>35,07</b>	FMD330600 <b>35,07</b>
8.000	1.400	1.800	8,0	8,0	60	19	FMD590800 <b>49,97</b>	FMD330800 <b>49,97</b>
8.000	1.700	2.100	10,0	10,0	72	25	FMD591000 <b>73,47</b>	FMD331000 <b>73,47</b>
8.000	2.100	2.600	12,0	12,0	75	30	FMD591200 <b>97,07</b>	FMD331200 <b>97,07</b>
6.000	1.800	2.200	14,0	14,0	84	35	FMD591400 <b>136,23</b>	FMD331400 <b>136,23</b>
6.000	1.900	2.400	16,0	16,0	92	40	FMD591600 <b>172,80</b>	FMD331600 <b>172,80</b>
4.000	1.600	1.900	20,0	20,0	100	45	FMD592000 <b>284,99</b>	FMD332000 <b>284,99</b>

TOLERANCES ACCORDING TO DIN 7160 & 7161  
Tolerance range in  $\mu\text{m}$  / Nominal diameter in mm

	1 - 3	3 - 6	6 - 10	10 - 18	18 - 30
TOL	0	0	0	0	0
h10	- 40	- 48	- 58	- 70	- 84
TOL	0	0	0	0	0
h6	- 6	- 8	- 9	- 11	- 13





## SOLID CARBIDE 2 &amp; 3 FLUTES END MILLS

NEW

Al

Cu

PVC



STRAIGHT

2Z



Ref. FMD69

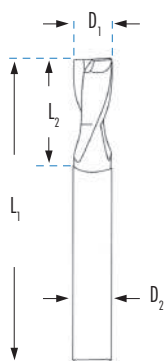
3Z



Ref. FMD23

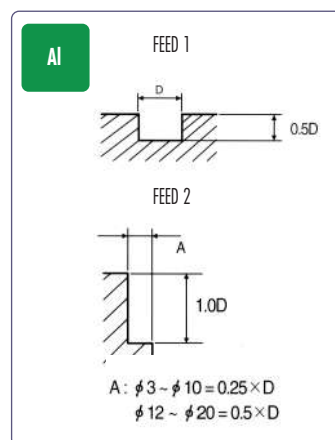
Micro Grain  
CARBIDE

LONG SERIES



R.P.M. & FEED							FMD69		FMD23	
Al			TOL -0,05	TOL h6				2Z		3Z
R.P.M. rev./min.	FEED 1 mm/min	FEED 2 mm/min	D1 mm	D2 mm	L1 mm	L2 mm		€		€
10.000	1.200	1.500	6,0	6,0	80	25	FMD690600	40,33	FMD230600	40,33
8.000	1.400	1.800	8,0	8,0	90	35	FMD690800	57,47	FMD230800	57,47
8.000	1.700	2.100	10,0	10,0	100	45	FMD691000	84,49	FMD231000	84,49
8.000	2.100	2.600	12,0	12,0	100	50	FMD691200	111,63	FMD231200	111,63
6.000	1.800	2.200	14,0	14,0	165	65	FMD691400	156,66	FMD231400	156,66
6.000	1.900	2.400	16,0	16,0	150	65	FMD691600	198,72	FMD231600	198,72
4.000	1.600	1.900	20,0	20,0	150	70	FMD692000	327,74	FMD232000	327,74

TOLERANCES ACCORDING TO DIN 7160 & 7161					
Tolerance range in $\mu\text{m}$ / Nominal diameter in mm					
	1 - 3	3 - 6	6 - 10	10 - 18	18 - 30
TOL	0	0	0	0	0
h10	- 40	- 48	- 58	- 70	- 84
TOL	0	0	0	0	0
h6	- 6	- 8	- 9	- 11	- 13




## SOLID CARBIDE 2 FLUTES BALL NOSE END MILLS

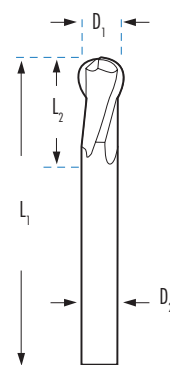


Ref. FMD93  
Ref. FMD94

Micro Grain  
CARBIDE

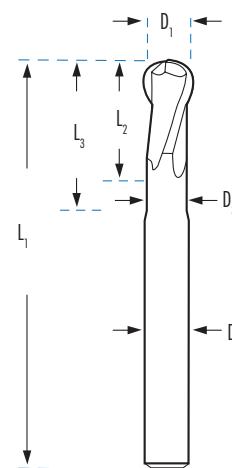
### SHORT SERIES

R.P.M. & FEED			FMD93						
AI			TOL -0,05	TOL h6					2Z
R.P.M rev./min.	FEED 1 mm/min	FEED 2 mm/min	D1 mm	D2 mm	L1 mm	L2 mm		€	
10.000	700	900	3,0	6,0	50	6	FMD930300	25,20	
10.000	900	1.100	4,0	6,0	50	8	FMD930400	28,72	
10.000	1.000	1.300	5,0	6,0	50	10	FMD930500	30,38	
10.000	1.200	1.500	6,0	6,0	50	12	FMD930600	35,75	
8.000	1.400	1.800	8,0	8,0	60	15	FMD930800	44,13	
8.000	1.700	2.100	10,0	10,0	72	20	FMD931000	66,32	
8.000	2.100	2.600	12,0	12,0	75	24	FMD931200	82,39	
6.000	1.800	2.200	14,0	14,0	83	26	FMD931400	121,97	
6.000	1.900	2.400	16,0	16,0	92	30	FMD931600	154,32	
4.000	1.600	1.900	20,0	20,0	100	40	FMD932000	237,86	



### LONG SERIES

R.P.M. & FEED			FMD94							
AI			TOL -0,05	TOL h6					2Z	
R.P.M rev./min.	FEED 1 mm/min	FEED 2 mm/min	D1 mm	D2 mm	D3 mm	L3 mm	L1 mm	L2 mm	€	
10.000	1.200	1.500	6,0	6,0	5,5	35	80	12	FMD940600	42,33
8.000	1.400	1.800	8,0	8,0	7,5	35	90	15	FMD940800	47,06
8.000	1.700	2.100	10,0	10,0	9,5	45	100	20	FMD941000	75,00
8.000	2.100	2.600	12,0	12,0	11,5	50	100	24	FMD941200	94,47
6.000	1.900	2.400	16,0	16,0	15,5	92	150	30	FMD941600	185,21
4.000	1.600	1.900	20,0	20,0	19,5	92	150	40	FMD942000	270,23



**SOLID CARBIDE 3 TO 4 FLUTES END MILLS**

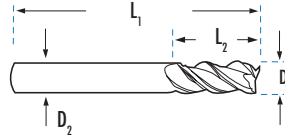
Ref. FMG13

**INOX**


Ti

**INC**
**SOLID  
CARBIDE**

**WELDON**
**TiAlN**
**3-4 Z**

**Micro Grain  
CARBIDE**
**SHORT SERIES**


R.P.M. & FEED								FMG13						
R.P.M. rev./min	FEED mm/min	R.P.M. rev./min	FEED mm/min	INOX		INC		D1 mm	TOL -0,03 mm	D2 mm	L1 mm	L2 mm	Z	€
				R.P.M. rev./min	FEED mm/min	R.P.M. rev./min	FEED mm/min							
4.200	310	2.520	180	2.100	160	920	40	FMG130800	8,0	8	60	19	3	30,99*
3.260	310	2.000	140	1.680	140	740	40	FMG131000	10,0	10	70	22	3	45,78*
2.740	250	1.680	120	1.370	120	620	30	FMG131200	12,0	12	75	25	3	62,74*
2.200	200	1.360	100	1.050	100	460	25	FMG131600	16,0	16	90	32	3	103,96*
1.940	175	1.210	85	950	85	410	20	FMG131800	18,0	18	90	32	3	121,54*
1.680	150	1.060	70	840	70	350	20	FMG132000	20,0	20	100	28	4	137,83*
1.360	115	840	60	670	60	300	15	FMG132500	25,0	25	120	45	4	220,44*

\*Available until end of stock



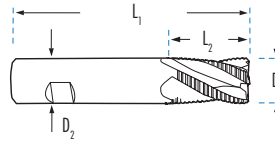
## TOLERANCES ACCORDING TO DIN 7160 &amp; 7161

Tolerance range in $\mu\text{m}$ / Nominal diameter in mm					
	1 - 3	3 - 6	6 - 10	10 - 18	18 - 30
<b>TOL</b>	- 14	- 20	- 25	- 32	- 40
<b>e8</b>	- 28	- 38	- 47	- 59	- 73
<b>TOL</b>	0	0	0	0	0
<b>h6</b>	- 6	- 8	- 9	- 11	- 13

**SOLID CARBIDE 3 TO 5 FLUTES FINE ROUGHING END MILLS**



Ref. FMG15  
Ref. FMG16



**SHORT SERIES**

**R.P.M. & FEED**

				INOX		INC	
R.P.M. rev./min	FEED mm/min	R.P.M. rev./min	FEED mm/min	R.P.M. rev./min	FEED mm/min	R.P.M. rev./min	FEED mm/min
15.600	2.320	12.400	840	8.400	570	2.400	190
13.600	2.320	10.800	840	7.350	570	2.100	190
11.600	2.320	9.200	840	6.300	570	1.800	190
10.400	2.320	8.400	840	5.700	570	1.550	190
9.200	2.320	7.600	840	5.100	570	1.300	190
8.000	2.400	6.000	800	4.200	570	1.200	190
6.800	2.400	5.200	840	3.600	570	900	130
6.000	2.400	4.800	760	3.300	510	800	110
4.800	2.160	3.600	560	2.400	360	660	100
4.300	2.150	3.200	620	2.160	410	600	100

**FMG15**

	TOL h10	TOL h6	L1 mm	L2 mm	Z	€
	D1 mm	D2 mm				
FMG150600	6,0	6	54	7	3	23,07*
FMG150700	7,0	8	58	8	3	26,96*
FMG150800	8,0	8	58	9	3	26,96*
FMG150900	9,0	10	66	13	4	40,20*
FMG151000	10,0	10	66	14	4	40,20*
FMG151200	12,0	12	73	16	4	51,57*
FMG151400	14,0	14	75	18	4	62,55*
FMG151600	16,0	16	82	22	4	83,93*
FMG152000	20,0	20	92	26	4	121,49*
FMG152500	25,0	25	110	25	5	189,26*

\*Available until end of stock



**LONG SERIES**

**R.P.M. & FEED**

				INOX		INC	
R.P.M. rev./min	FEED mm/min	R.P.M. rev./min	FEED mm/min	R.P.M. rev./min	FEED mm/min	R.P.M. rev./min	FEED mm/min
13.600	2.320	10.800	840	7.350	570	2.100	190
11.600	2.320	9.200	840	6.300	570	1.800	190
9.200	2.320	7.600	840	5.100	570	1.300	190
6.800	2.400	5.200	840	3.600	570	900	130
6.000	2.400	4.800	760	3.300	510	800	110
4.800	2.160	3.600	560	2.400	360	660	100
4.300	2.150	3.200	620	2.160	410	600	100

**FMG16**

	TOL h10	TOL h6	L1 mm	L2 mm	Z	€
	D1 mm	D2 mm				
FMG160700	7,0	8	63	16	3	28,97*
FMG160800	8,0	8	63	16	3	28,97*
FMG161000	10,0	10	72	22	4	43,21*
FMG161400	14,0	14	83	26	4	67,24*
FMG161600	16,0	16	92	32	4	90,23*
FMG162000	20,0	20	104	38	4	130,63*
FMG162500	25,0	25	121	45	5	203,50*

\*Available until end of stock



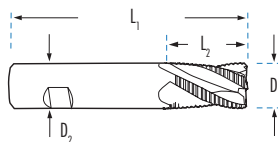
**TOLERANCES ACCORDING TO DIN 7160 & 7161**

Tolerance range in $\mu\text{m}$ / Nominal diameter in mm					
	1 - 3	3 - 6	6 - 10	10 - 18	18 - 30
TOL e8	0 - 40	0 - 48	0 - 58	0 - 70	0 - 84
TOL h6	0 - 6	0 - 8	0 - 9	0 - 11	0 - 13



**SOLID CARBIDE 4 TO 6 FLUTES FINE ROUGHING END MILLS**


Ref. FMG17


**SHORT SERIES**

R.P.M. & FEED								FMG17						
<30 HRc		30-45 HRc		INOX		INC		TOL h10	TOL h6					
R.P.M. rev./min	FEED mm/min	R.P.M. rev./min	FEED mm/min	R.P.M. rev./min	FEED mm/min	R.P.M. rev./min	FEED mm/min	D1 mm	D2 mm	L1 mm	L2 mm	Z	€	
11.600	2.320	9.200	840	6.300	570	1.800	190	FMG170800	8,0	8	58	9	4	26,96*
8.000	2.400	6.000	800	4.200	570	1.200	190	FMG171200	12,0	12	73	16	4	51,57*
6.000	2.400	4.800	760	3.300	510	800	110	FMG171600	16,0	16	82	22	5	83,93*
4.800	2.160	3.600	560	2.400	360	660	100	FMG172000	20,0	20	92	26	6	107,99*

\*Available until end of stock


**CARBIDE 3 TO 6 FLUTES FINE ROUGHING END MILLS**


Ref. FMG18

**LONG SERIES**

R.P.M. & FEED								FMG18						
<30 HRc		30-45 HRc		INOX		INC		TOL h10	TOL h6					
R.P.M. rev./min	FEED mm/min	R.P.M. rev./min	FEED mm/min	R.P.M. rev./min	FEED mm/min	R.P.M. rev./min	FEED mm/min	D1 mm	D2 mm	L1 mm	L2 mm	Z	€	
20.100	4.600	18.400	1.700	12.600	1.040	3.800	399	FMG180400	4,0	6	57	11	3	24,07*
15.600	2.320	12.400	840	8.400	570	2.400	190	FMG180600	6,0	6	57	16	4	24,07*
13.600	2.320	10.800	840	7.350	570	2.100	190	FMG180700	7,0	8	63	16	4	28,13*
11.600	2.320	9.200	840	6.300	570	1.800	190	FMG180800	8,0	8	63	16	4	28,13*
9.200	2.320	7.600	840	5.100	570	1.300	190	FMG181000	10,0	10	72	22	4	41,95*
6.800	2.400	5.200	840	3.600	570	900	130	FMG181400	14,0	14	83	26	5	65,28*
6.000	2.400	4.800	760	3.300	510	800	110	FMG181600	16,0	16	92	32	5	87,61*
4.800	2.160	3.600	560	2.400	360	660	100	FMG182000	20,0	20	104	38	6	140,91*
4.300	2.150	3.200	620	2.160	410	600	100	FMG182500	25,0	25	121	45	6	246,97*

\*Available until end of stock



**SOLID CARBIDE 4 TO 6 FLUTES FINE ROUGHING END MILLS**



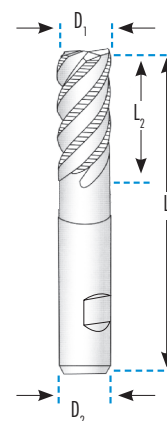
Ref. FMG19



LONG SERIES

FMG19								
	TOL h10	TOL h6						
	D1 mm	D2 mm	D3 mm	L1 mm	L2 mm	L3 mm	Z	€
FMG190600	6,0	6	5,5	57	16	20	4	29,72*
FMG190800	8,0	8	7,5	63	16	26	4	34,74*
FMG191000	10,0	10	9,5	72	22	31	4	51,82*
FMG191200	12,0	12	11,5	83	26	37	4	66,49*
FMG191600	16,0	16	15,5	100	32	51	5	86,66*
FMG192000	20,0	20	19,2	110	38	59	6	139,31*

\*Available until end of stock



**R.P.M. & FEED**

R.P.M. rev./min	FEED 1 mm/min	R.P.M. rev./min	FEED 1 mm/min	INOX		INC	
				R.P.M. rev./min	FEED 1 mm/min	R.P.M. rev./min	FEED 1 mm/min
15.600	2.320	12.400	840	8.400	570	2.400	190
11.600	2.320	9.200	840	6.300	570	1.800	190
9.200	2.320	7.600	840	5.100	570	1.300	190
8.000	2.400	6.000	800	4.200	570	1.200	190
6.000	2.400	4.800	760	3.300	510	800	110
4.800	2.160	3.600	560	2.400	360	660	100

**TOLERANCES ACCORDING TO DIN 7160 & 7161**

Tolerance range in $\mu\text{m}$ / Nominal diameter in mm					
	1 - 3	3 - 6	6 - 10	10 - 18	18 - 30
TOL h10	0	0	0	0	0
	- 40	- 48	- 58	- 70	- 84
TOL h6	0	0	0	0	0
	- 6	- 8	- 9	- 11	- 13

## SOLID CARBIDE 2 FLUTES STUB CUT END MILLS

70  
HRc

Ref. FMG01

SOLID  
CARBIDE

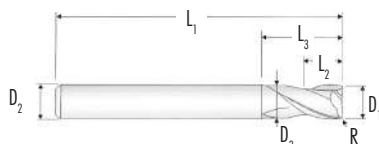
30°



STRAIGHT

BLUE

2 Z

Micro Grain  
CARBIDE

R.P.M. & FEED								FMG01								
R.P.M. rev./min.	FEED mm/min	R.P.M. rev./min.	FEED mm/min	R.P.M. rev./min.	FEED mm/min	R.P.M. rev./min.	FEED mm/min	Special TOL	TOL h6							€
									D1 mm	D2 mm	D3 mm	L1 mm	L2 mm	L3 mm	R	
25.500	360	20.500	215	16.000	135	12.500	88	FMG010100	1,0	3	-	40	1,5	-	0,1	17,54*
21.500	390	17.500	240	13.500	150	11.000	102	FMG010150	1,5	3	-	40	2,2	-	0,1	17,54*
11.500	420	9.500	260	7.500	160	6.400	115	FMG010300	3,0	6	2,9	45	4,0	7	0,1	23,24*
10.150	430	8.350	270	6.550	165	5.575	118	FMG010350	3,5	6	3,3	45	5,0	9	0,1	23,24*
8.800	440	7.200	270	5.600	170	4.750	118	FMG010400	4,0	6	3,8	45	5,0	9	0,1	23,24*
8.550	470	6.800	280	5.350	175	4.600	125	FMG010450	4,5	6	4,3	45	6,0	10	0,1	23,24*
6.900	480	5.300	280	4.200	180	3.700	130	FMG010600	6,0	6	5,8	50	7,0	14	0,2	23,24*
4.100	415	3.200	240	2.550	155	2.200	112	FMG011000	10,0	10	9,7	75	12,0	25	0,2	43,92*
3.500	415	2.650	240	2.100	155	1.860	112	FMG011200	12,0	12	11,7	75	15,0	30	0,3	60,56*
2.600	365	2.000	210	1.600	135	1.400	98	FMG011600	16,0	16	15,7	90	18,0	38	0,3	100,97*
2.050	335	1.600	295	1.300	125	1.100	88	FMG012000	20,0	20	19,7	100	24,0	45	0,3	133,56*

\*Available until end of stock



## SOLID CARBIDE 4 FLUTES STUB CUT END MILLS

70  
HRc

Ref. FMG04

SOLID  
CARBIDE

30°



STRAIGHT

BLUE

4 Z

Micro Grain  
CARBIDE

R.P.M. & FEED								FMG04								
R.P.M. rev./min.	FEED mm/min	R.P.M. rev./min.	FEED mm/min	R.P.M. rev./min.	FEED mm/min	R.P.M. rev./min.	FEED mm/min	Special TOL	TOL h6							€
									D1 mm	D2 mm	D3 mm	L1 mm	L2 mm	L3 mm	R	
25.500	710	20.500	430	16.000	270	12.500	175	FMG040100	1,0	3	-	40	1,5	-	0,1	17,54*
21.500	775	17.500	475	13.500	295	11.000	200	FMG040150	1,5	3	-	40	2,2	-	0,1	17,54*
17.500	840	14.500	520	11.000	320	9.500	230	FMG040200	2,0	3	1,9	40	3,0	6	0,1	15,91*
11.500	840	9.500	520	7.500	320	6.400	230	FMG040300	3,0	6	2,9	45	4,0	7	0,1	23,24*
10.150	860	8.350	530	6.550	328	5.575	240	FMG040350	3,5	6	3,3	45	5,0	9	0,1	23,24*
8.800	880	7.200	540	5.600	335	4.750	240	FMG040400	4,0	6	3,8	45	5,0	9	0,1	23,24*
8.550	940	6.800	560	5.350	353	4.600	255	FMG040450	4,5	6	4,3	45	6,0	10	0,1	23,24*
6.900	950	5.300	560	4.200	350	3.700	260	FMG040600	6,0	6	5,8	50	7,0	14	0,2	23,24*
4.100	840	3.200	480	2.550	310	2.200	220	FMG041000	10,0	10	9,7	75	12,0	25	0,2	43,92*
3.500	840	2.650	480	2.100	300	1.860	220	FMG041200	12,0	12	11,7	75	15,0	30	0,3	60,56*
2.600	730	2.000	420	1.600	270	1.400	200	FMG041600	16,0	16	15,7	90	18,0	38	0,3	100,97*
2.050	650	1.600	380	1.300	250	1.100	180	FMG042000	20,0	20	19,7	100	24,0	45	0,3	133,56*

\*Available until end of stock



SOLID CARBIDE 2 FLUTES STUB CUT END MILLS



Ref. FMG02

SOLID CARBIDE



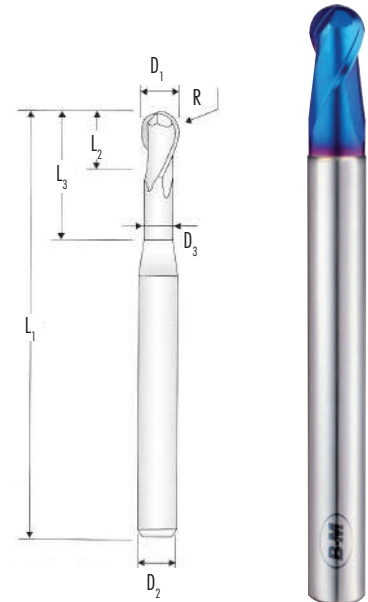
STRAIGHT

BLUE

2 Z



Micro Grain CARBIDE



SHORT SERIES

R.P.M. & FEED

R.P.M. rev./min.	50-55 HRc		55-60 HRc		60-65 HRc		65-70 HRc	
	R.P.M. rev./min.	FEED 1 mm/min	R.P.M. rev./min.	FEED 1 mm/min	R.P.M. rev./min.	FEED 1 mm/min	R.P.M. rev./min.	FEED 1 mm/min
57.000	4.000	4.000	54.000	3.400	3.400	51.000	2.700	2.700
48.500	4.000	4.000	44.500	3.275	3.275	41.500	2.750	2.750
40.000	4.000	4.000	35.000	3.150	3.150	32.000	2.800	2.800
26.500	4.000	4.000	23.500	3.150	3.150	21.000	2.800	2.800
15.000	3.750	3.750	13.500	3.050	3.050	11.500	2.550	2.550
11.000	3.100	3.100	10.000	2.500	2.500	8.800	2.150	2.150
9.000	2.700	2.700	8.000	2.150	2.150	7.000	1.850	1.850
7.500	2.400	2.400	6.600	1.900	1.900	5.800	1.650	1.650
5.600	1.900	1.900	5.000	1.550	1.550	4.400	1.250	1.250
5.000	1.800	1.800	4.500	1.450	1.450	3.950	1.125	1.125
4.000	1.600	1.600	3.600	1.275	1.275	3.150	900	900
3.600	1.500	1.500	3.200	1.200	1.200	2.800	800	800
-	-	-	-	-	-	-	-	-

FMG02

Special TOL	TOL h6		TOL R				€	
	D1 mm	D2 mm	D3 mm	L1 mm	L2 mm	L3 mm		R
FMG020100	1,0	4	0,95	50	1,0	2,2	0,5	28,92*
FMG020150	1,5	4	1,40	50	1,5	3,0	0,8	28,92*
FMG020200	2,0	4	1,90	50	2,0	4,0	1,0	27,46*
FMG020300	3,0	6	2,90	60	3,0	6,0	1,5	27,46*
FMG020500	5,0	6	4,90	80	5,0	10,0	2,5	29,55*
FMG020600	6,0	6	5,90	90	6,0	12,0	3,0	31,69*
FMG020800	8,0	8	7,90	100	8,0	16,0	4,0	49,45*
FMG021000	10,0	10	9,90	100	10,0	20,0	5,0	81,55*
FMG021200	12,0	12	11,90	110	12,0	24,0	6,0	104,68*
FMG021400	14,0	14	13,80	110	14,0	28,0	7,0	105,90*
FMG021800	18,0	18	17,80	140	18,0	36,0	9,0	150,96*
FMG022000	20,0	20	19,80	160	20,0	40,0	10,0	213,94*
FMG022500	25,0	25	24,80	180	25,0	50,0	12,5	346,80*

\*Available until end of stock

TOLERANCES ACCORDING TO DIN 7160 & 7161

Tolerance range in $\mu\text{m}$ / Nominal diameter in mm					
	1 - 3	3 - 6	6 - 10	10 - 18	18 - 30
Special TOL	0	0	0	0	0
	- 12	- 12	- 15	- 15	- 15
TOL h6	0	0	0	0	0
	- 6	- 8	- 9	- 11	- 13
TOL R	0	0	0	0	0
	- 5	- 10	- 10	- 10	- 10

## SOLID CARBIDE 6 FLUTES END MILLS



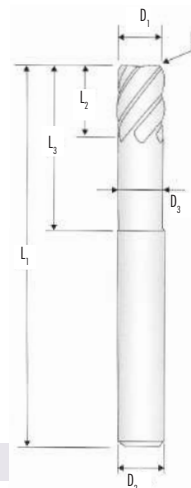
Ref. FMG06

SOLID  
CARBIDE

STRAIGHT

BLUE

6 Z

Micro Grain  
CARBIDE

## SHORT SERIES

## R.P.M. &amp; FEED

50-55 HRc		55-60 HRc		60-65 HRc		65-70 HRc	
R.P.M. rev./min.	FEED 1 mm/min	R.P.M. rev./min.	FEED 1 mm/min	R.P.M. rev./min.	FEED 1 mm/min	R.P.M. rev./min.	FEED 1 mm/min
12.000	4.600	10.000	3.100	8.000	2.000	6.000	1.400
9.500	4.100	8.000	2.900	6.400	1.800	4.800	1.300
8.000	3.800	6.600	2.500	5.300	1.600	4.000	1.150

## FMG06

	Special TOL			TOL h6			TOL R		€
	D1 mm	D2 mm	D3 mm	L1 mm	L2 mm	L3 mm	R		
FMG060800	8,0	8	7,65	60	8	24	0,5	39,65*	
FMG061000	10,0	10	9,65	70	10	30	1,0	61,85*	
FMG061200	12,0	12	11,60	75	12	30	1,0	73,88*	

\*Available until end of stock

## LONG SERIES

## R.P.M. &amp; FEED

50-55 HRc		55-60 HRc		60-65 HRc		65-70 HRc	
R.P.M. rev./min.	FEED 1 mm/min	R.P.M. rev./min.	FEED 1 mm/min	R.P.M. rev./min.	FEED 1 mm/min	R.P.M. rev./min.	FEED 1 mm/min
16.000	4.900	13.500	3.300	10.500	2.100	8.000	1.450
12.000	4.600	10.000	3.100	8.000	2.000	6.000	1.400
9.500	4.100	8.000	2.900	6.400	1.800	4.800	1.300
8.000	3.800	6.600	2.500	5.300	1.600	4.000	1.150
8.000	3.800	6.600	2.500	5.300	1.600	4.000	1.150
6.000	3.400	5.000	2.300	4.000	1.250	3.000	870
6.000	3.400	5.000	2.300	4.000	1.250	3.000	870
4.800	3.200	4.000	2.100	3.200	1.020	2.400	690
4.800	3.200	4.000	2.100	3.200	1.020	2.400	690
4.800	3.200	4.000	2.100	3.200	1.020	2.400	690

## FMG07

	Special TOL		TOL h6		R	€
	D1 mm	D2 mm	L1 mm	L2 mm		
FMG070600	6,0	6	70	13	0,5	37,77*
FMG070800	8,0	8	90	19	0,5	47,34*
FMG071000	10,0	10	100	22	0,5	71,32*
FMG071200	12,0	12	110	26	0,5	97,28*
FMG071201	12,0	12	110	26	1,0	108,95*
FMG071600	16,0	16	130	32	1,0	131,24*
FMG071601	16,0	16	130	32	1,5	143,33*
FMG072000	20,0	20	140	38	1,0	192,06*
FMG072001	20,0	20	140	38	1,5	209,81*
FMG072002	20,0	20	140	38	2,0	209,81*

\*Available until end of stock

## TOLERANCES ACCORDING TO DIN 7160 &amp; 7161

Tolerance range in  $\mu\text{m}$  / Nominal diameter in mm

	1 - 3	3 - 6	6 - 10	10 - 18	18 - 30
Special TOL	0	0	0	0	0
	- 12	- 12	- 15	- 15	- 15
TOL h6	0	0	0	0	0
	- 6	- 8	- 9	- 11	- 13



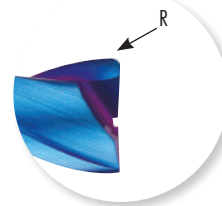
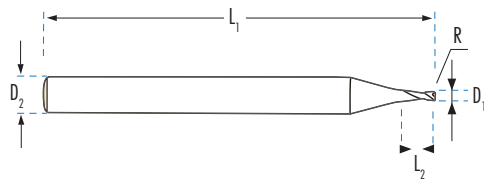
SOLID CARBIDE 2 FLUTES MINIATURE END MILLS

70 HRc Ref. FMG09

SOLID CARBIDE 30° STRAIGHT BLUE 2 Z

TOL D1 -0,012 TOL D2 h6

Micro Grain CARBIDE



FMG09						
	D1 mm	D2 mm	L1 mm	L2 mm	R	€
FMG090040	0,40	6	50	0,60	-	63,50*
FMG090050	0,50	6	50	0,70	0,05	55,24*
FMG090060	0,60	6	50	0,90	0,05	53,14*
FMG090080	0,80	6	50	1,20	0,05	48,97*
FMG090100	1,00	6	50	1,50	0,10	46,93*
FMG090120	1,20	6	50	1,80	0,10	46,93*
FMG090150	1,50	6	50	2,20	0,15	46,93*
FMG090200	2,00	6	50	2,20	0,15	42,53*

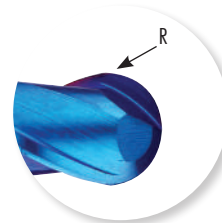
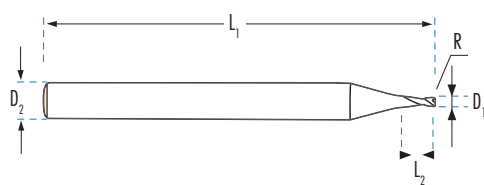
\*Available until end of stock

70 HRc Ref. FMG08

SOLID CARBIDE 30° STRAIGHT BLUE 2 Z

TOL D1 -0,012 TOL D2 h6

Micro Grain CARBIDE



FMG08						
	D1 mm	D2 mm	L1 mm	L2 mm	R	€
FMG080040	0,40	6	50	0,40	0,20	68,68*
FMG080050	0,50	6	50	0,50	0,25	63,40*
FMG080060	0,60	6	50	0,60	0,30	58,13*
FMG080080	0,80	6	50	0,80	0,40	47,41*
FMG080100	1,00	6	50	1,00	0,50	44,64*
FMG080120	1,20	6	50	1,20	0,60	44,64*
FMG080150	1,50	6	50	1,50	0,75	44,64*
FMG080200	2,00	6	50	2,00	1,00	40,45*

\*Available until end of stock



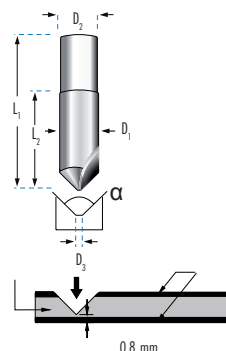
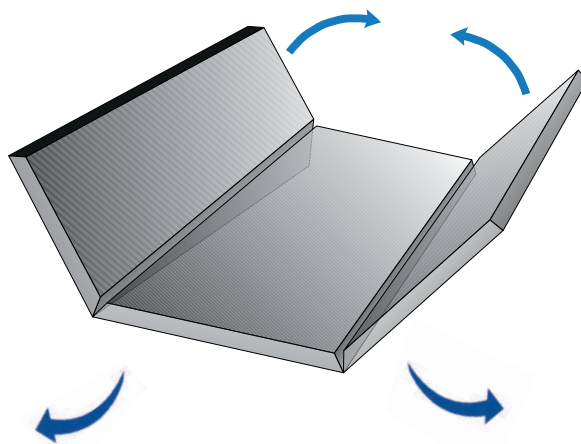
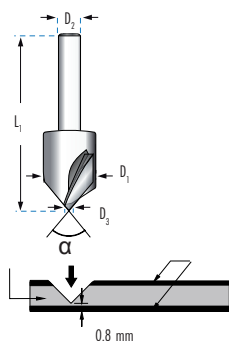
## SPECIAL CARBIDE END MILLS FOR ALUCOBOND

CARBIDE  
TIPPED

Ref. FFALUC

SOLID  
CARBIDE

Ref. FFALUC...MDI



CARBIDE TIPPED

SOLID CARBIDE

FFALUC

	D1 mm	D2 mm	D3 mm	L1 mm	α	€
FFALUC1600	16,00	8	2,5	55	90°	235,54
FFALUC1800	18,00	8	2,5	55	90°	248,06
FFALUC2000	20,00	8	2,5	55	90°	264,49
FFALUC1600-135	16,00	8	2,3	55	135°	235,54
FFALUC1800-135	18,00	8	2,3	55	135°	248,06
FFALUC2000-135	20,00	8	2,3	55	135°	264,49

FFALUC...MDI

	D1 mm	D2 mm	D3 mm	L1 mm	L2 mm	α	€
FFALUC1400MDI	14,00	14	2,5	50	14	90°	140,90
FFALUC1600MDI	16,00	16	2,5	50	16	90°	160,35
FFALUC1800MDI	18,00	18	2,5	50	18	90°	184,97
FFALUC1400MDI-135	14,00	14	0,5	50	14	135°	140,90*
FFALUC1600MDI-135	16,00	16	0,5	50	16	135°	160,35*
FFALUC1800MDI-135	18,00	18	0,5	50	18	135°	184,97*

\*Available until end of stock

**BLUE-MASTER®**  
by *celesa*

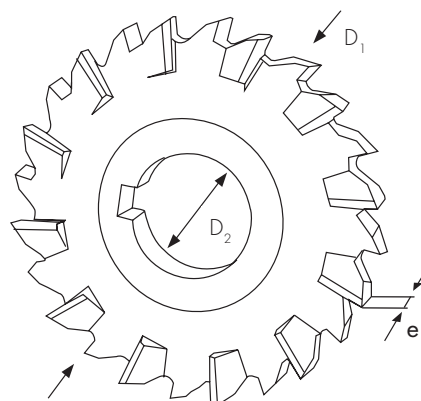


SHELL MILLING  
CUTTERS

**SIDE AND FACE MILLING CUTTERS CROSS TEETH**


Ref. FF56

HSSCo

DIN  
885A

FF56				
D1 mm	e mm	D2 mm	Z	€
50	4,0	16	12	105,51
50	5,0	16	12	105,51
50	6,0	16	12	122,26
50	8,0	16	12	119,07
50	10,0	16	12	131,11
63	1,6	22	16	225,97
63	2,0	22	16	200,06
63	2,5	22	16	204,24
63	3,0	22	16	209,84
63	4,0	22	12	121,74
63	5,0	22	12	121,74
63	6,0	22	12	125,18
63	8,0	22	12	136,42
63	10,0	22	12	146,79
63	12,0	22	12	156,73
63	14,0	22	12	168,81
63	16,0	22	12	177,69
63	18,0	22	12	212,30
80	1,6	27	20	225,86
80	2,0	27	20	219,38
80	2,5	27	20	223,04
80	3,0	27	20	218,61
80	4,0	27	20	261,53
80	5,0	27	14	165,39
80	6,0	27	14	169,29
80	8,0	27	14	178,66
80	10,0	27	14	191,20
80	12,0	27	14	204,67
80	14,0	27	14	218,86
80	16,0	27	14	223,91
80	18,0	27	14	240,19
80	20,0	27	14	264,10

FF56				
D1 mm	e mm	D2 mm	Z	€
100	1,6	32	24	270,18
100	2,0	32	24	268,72
100	2,5	32	24	268,46
100	3,0	32	24	260,64
100	4,0	32	24	281,00
100	5,0	32	24	297,89
100	6,0	32	16	232,49
100	8,0	32	16	237,39
100	10,0	32	16	246,11
100	12,0	32	16	265,06
100	14,0	32	16	291,82
100	16,0	32	16	306,08
100	18,0	32	16	337,40
100	20,0	32	16	337,40
100	22,0	32	16	378,21
100	25,0	32	16	411,41
125	1,6	32	16	341,68
125	2,0	32	16	328,64
125	2,5	32	16	336,81
125	3,0	32	16	345,01
125	4,0	32	16	369,62
125	5,0	32	16	395,65
125	6,0	32	16	405,42
125	8,0	32	18	366,68
125	10,0	32	18	376,25
125	12,0	32	18	390,51
125	14,0	32	18	424,08
125	16,0	32	18	450,31
125	18,0	32	18	476,31
125	20,0	32	18	506,77
125	22,0	32	18	577,03
125	25,0	32	18	582,62
125	28,0	32	18	636,80

FF56				
D1 mm	e mm	D2 mm	Z	€
160	2,0	40	30	549,95
160	2,5	40	30	529,44
160	3,0	40	30	539,61
160	4,0	40	30	570,19
160	5,0	40	30	603,81
160	6,0	40	30	648,33
160	8,0	40	30	739,99
160	10,0	40	22	607,78
160	12,0	40	22	607,78
160	14,0	40	22	604,80
160	16,0	40	22	661,90
160	18,0	40	22	697,44
160	20,0	40	22	715,92
160	22,0	40	22	786,91
160	25,0	40	22	852,66
160	28,0	40	22	937,29
160	32,0	40	22	1.002,15
200	12,0	40	24	927,11
200	14,0	40	24	936,18
200	16,0	40	24	964,48
200	18,0	40	24	1.011,95
200	20,0	40	24	1.082,29
200	22,0	40	24	1.085,85
200	25,0	40	24	1.259,55
200	28,0	40	24	1.299,37
200	32,0	40	24	1.620,51

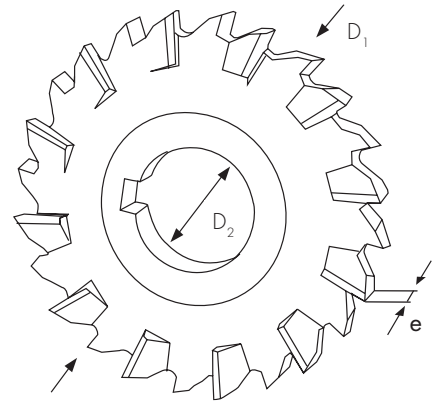
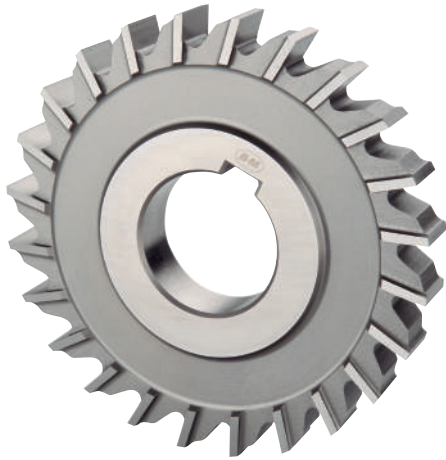
**SIDE AND FACE MILLING CUTTERS STRAIGHT TEETH**



Ref. FF59

**HSSCo**

**DIN  
885B**



End mills

Pink

FF59				
D1 mm	e mm	D2 mm	Z	€
50	4	16	16	105,18
50	5	16	16	105,18
50	6	16	16	121,90
50	8	16	16	118,72
50	10	16	16	130,73
63	4	22	18	122,53
63	5	22	18	122,53
63	6	22	18	124,16
63	8	22	18	134,98
63	10	22	18	145,25
63	12	22	18	155,57
63	14	22	18	167,54
63	16	22	18	177,22
63	18	22	18	211,66
80	5	27	20	164,82
80	6	27	20	169,17
80	8	27	20	178,52
80	10	27	20	190,57
80	12	27	20	204,04
80	14	27	20	218,20
80	16	27	20	223,87
80	18	27	20	240,15
80	20	27	20	264,05

FF59				
D1 mm	e mm	D2 mm	Z	€
100	6	32	22	230,13
100	8	32	22	236,66
100	10	32	22	245,32
100	12	32	22	264,20
100	14	32	22	290,88
100	16	32	22	308,17
100	18	32	22	337,33
100	20	32	22	337,33
100	22	32	22	377,07
100	25	32	22	412,48
125	8	32	24	366,46
125	10	32	24	376,02
125	12	32	24	390,28
125	14	32	24	423,84
125	16	32	24	445,60
125	18	32	24	476,16
125	20	32	24	506,63
125	22	32	24	576,88
125	25	32	24	582,47
125	28	32	24	636,60

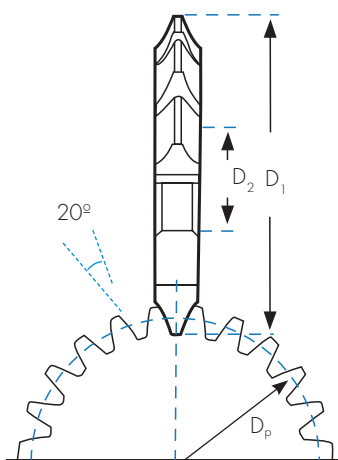
FF59				
D1 mm	e mm	D2 mm	Z	€
160	10	40	28	607,60
160	12	40	28	607,60
160	14	40	28	604,64
160	16	40	28	661,70
160	18	40	28	697,25
160	20	40	28	715,72
160	22	40	28	786,68
160	25	40	28	852,43
160	28	40	28	937,02
160	32	40	28	1.001,86
200	12	40	30	926,84
200	14	40	30	935,92
200	16	40	30	964,22
200	18	40	30	1.011,67
200	20	40	30	1.081,98
200	22	40	30	1.085,55
200	25	40	30	1.259,21
200	28	40	30	1.299,01
200	32	40	30	1.620,07



## GEAR MILLING CUTTERS

HSS

Ref. 99RFM



## CUTTER N° / TEETH

N°1	N°2	N°3	N°4	N°5	N°6	N°7	N°8	Set
12-13	14-16	17-20	21-25	26-34	35-54	55-134	135-∞	12-∞

$$M = D_p / Z$$

$$M = P \times \pi$$

M=Module  
D<sub>p</sub>=Primitive diameter  
Z=No of teeth  
P=Pass (Tooth+Valley)

\* Price depends on the n° of milling cutter unit independently of the n° of teeth.

			99RFM
MILLING CUTTER UNIT	D1 mm	D2 mm	€
0.50	40	16	131,56
0.70	40	16	131,56
0.75	40	16	131,56
0.80	40	16	131,56
1.00	50	16	131,56
1.25	50	16	131,56
1.50	56	22	135,10
1.75	56	22	135,10
2.00	63	22	135,10
2.25	63	22	158,33
2.50	63	22	158,33
2.75	71	27	158,33
3.00	71	27	158,33
3.25	71	27	208,94
3.50	80	27	208,94
3.75	80	27	208,94
4.00	80	27	208,94
4.50	90	32	286,37
5.00	90	32	286,37
6.00	100	32	362,61
7.00	100	32	362,61

## MULTI-FLUTE SHELL END MILLS WITH DOUBLE DRIVING SLOT

Ref. FF87

HSSCo

DIN  
1880

FINISHING

Ref. FF88

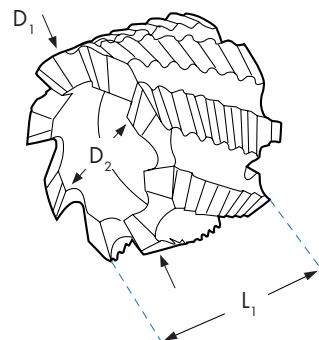
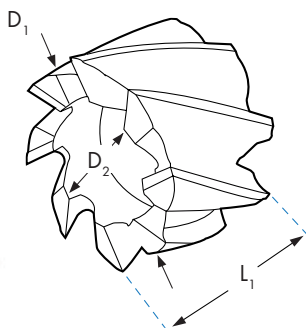
HSSCo

DIN  
1880

NR



ROUGHING



## FF87

D1 mm	D2 mm	L1 mm	Z	€
40	16	32	8	138,75
50	22	36	8	190,90
63	27	40	8	260,85
80	27	45	10	369,21
100	32	50	12	594,39
125	40	56	14	954,54
160	50	63	16	1.705,96

## FF88

D1 mm	D2 mm	L1 mm	Z	€
40	16	32	6	200,95
50	22	36	6	249,54
63	27	40	8	330,63
80	27	45	8	485,96
100	32	50	10	801,77
125	40	56	12	1.360,22
160	50	63	14	2.360,18

**MULTI-FLUTE SHELL END MILLS WITH DOUBLE DRIVING SLOT**



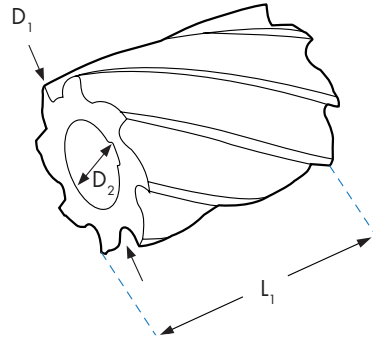
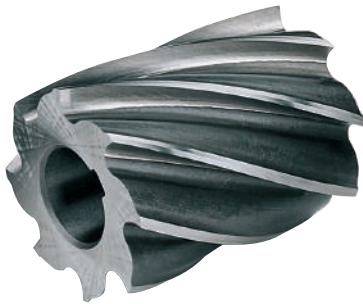
Ref. FF89

**HSSCo**

**DIN 884**



PLAIN



FF89				
D1 mm	D2 mm	L1 mm	Z	€
50	22	63	8	173,84*
50	22	80	8	259,14*
63	27	50	8	228,11*
63	27	70	8	277,53*
80	32	63	8	384,48*
100	40	70	10	598,18*

\* Till end of stock

**PLAIN MILLING CUTTERS WITH SHANK**

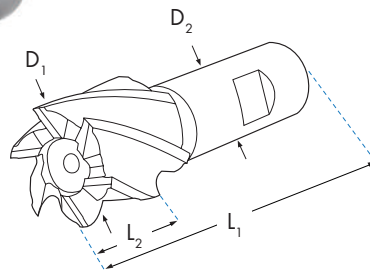


Ref. FMF87

**HSSCo 8%**



FINISHING



FMF87					
D1 mm	L2 mm	L1 mm	D2 mm	Z	€
30	30	90	20	6	202,26
35	30	90	20	6	232,12
40	32	95	25	8	289,30

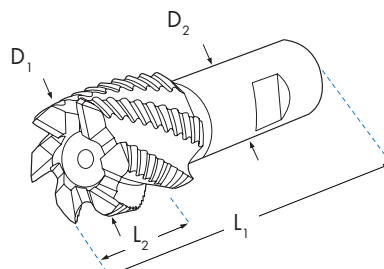


Ref. FMF88

**HSSCo 8%**



ROUGHING



FMF88					
D1 mm	L2 mm	L1 mm	D2 mm	Z	€
30	30	90	20	6	233,82
35	30	90	20	6	299,55
40	32	95	25	8	366,95

**HSSCo DOUBLE ANGLE MILLING CUTTERS**

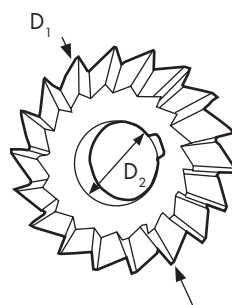
Ref. FF77

HSSCo

DIN  
847

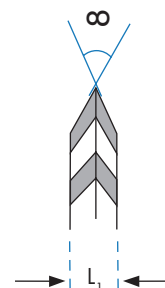
Ref. FF78

HSSCo

DIN  
847

Ref. FF79

HSSCo

DIN  
847

FF77

D1 mm	D2 mm	L1 mm	∞	Z	€
50	16	8	45°	20	185,21
63	22	10	45°	22	220,30
80	27	12	45°	24	307,59
100	32	18	45°	26	384,54

FF78

D1 mm	D2 mm	L1 mm	∞	Z	€
50	16	10	60°	18	188,85
63	22	14	60°	20	224,63
80	27	18	60°	22	313,61
100	32	25	60°	24	392,08

FF79

D1 mm	D2 mm	L1 mm	∞	Z	€
50	16	14	90°	16	188,85
63	22	20	90°	18	224,63
80	27	22	90°	20	313,61
100	32	32	90°	22	392,08

**HSSCo SINGLE ANGLE MILLING CUTTERS**

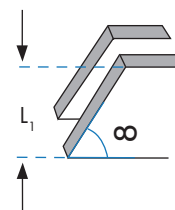
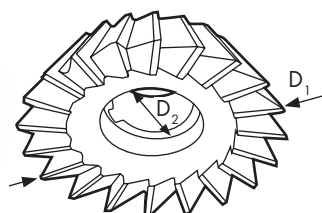
Ref. FF91

HSSCo

DIN  
842

Ref. FF90

HSSCo

DIN  
842

FF91

D1 mm	D2 mm	L1 mm	∞	Z	€
40	10	13	50°	14	146,45
50	13	16	50°	16	180,60
63	16	20	50°	18	228,29
80	22	25	50°	20	328,91
100	27	32	50°	22	477,05
125	32	40	50°	24	787,77
160	40	50	50°	30	1.378,02

FF90

D1 mm	D2 mm	L1 mm	∞	Z	€
40	10	13	60°	14	143,60
50	13	16	60°	16	177,09
63	16	20	60°	18	223,86
80	22	25	60°	20	322,54
100	27	32	60°	22	467,77
125	32	40	60°	24	772,50
160	40	50	60°	30	1.351,27

**BLUE-MASTER<sup>®</sup>**  
by *celesa*



KEY CUTTERS



## LOCKSMITHING TOOLS

### THE WIDEST RANGE OF TOOLS FOR LOCKSMITHS

**DIN  
338**
**CARBIDE  
TIPPED**

**BRIGHT**
**CAST  
IRON**

**BC7**
**BC7B**

Ø mm	L1 x L2 mm		€/U.		€/U.
6,00	93 x 57	BC70600	<b>22,79</b>	BC70600B	<b>1</b> <b>26,91</b>

Carbide Tipped twist drill (DIN 338) for hard metals. High hardness twist drill for hard metals use in locksmithing. Go to page 51 for full information.

**DIN  
338**
**HSSCo  
5%**

**GOLD**
**120  
Kg/mm<sup>2</sup>**

**BC5**
**BC5F**
**BC5B**

Ø mm	L1 x L2 mm		€/U.		€		€
6,00	93 x 57	BC50600	<b>10</b> <b>4,97</b>	BC50600F	<b>1</b> <b>5,55</b>	BC50600B	<b>1</b> <b>6,44</b>

HSSCo twist drill (DIN 338) for metals of 120 Kg/mm<sup>2</sup>. High hardness twist drill for general use in locksmithing. Go to page 50 for full information.

**DIN  
338**
**CARBIDE  
TIPPED**

**BRIGHT**
**70 HRc**

**BC98**
**BC98B**

Ø mm	L1 x L2 mm		€/U.		€/U.
6,00	93 x 57	BC980600	<b>16,84</b>	BC980600B	<b>20,96</b>

Carbide Tipped twist drill (DIN 338) for very hard metals. High hardness twist drill for very hard metals use in locksmithing. Go to page 51 for full information.

**SOLID  
CARBIDE**
**TOL D1  
h7**
**TOL D2  
h6**

**TiAlN**
**HARDOX  
600**
**HIGH  
PERFORMANCE**
**70  
HRc**

**BC85**
**BC85B**

Ø mm	L1 x L2 mm		€/U.		€/U.
6,00	75 x 35	BC850600	<b>82,78</b>	BC850600B	<b>87,93</b>

Solid Carbide Drill for hardened steel (up to 70 HRc). Maximum hardness drill for hardened metals use in locksmithing. Go to page 70 for full information.

Upon demand we can provide our package of an electromagnetic anti-theft device with an additional charge of 0,07 € per unit. They can be placed in all the products or randomly.



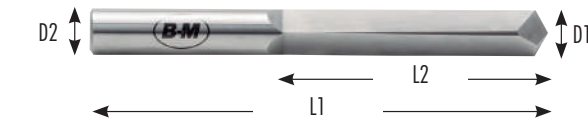
### CARBIDE DRILLS FOR CYLINDER



**SOLID CARBIDE**

Solid Carbide square section drill for cylinders and anti-drilling pins. The drill N°1 to drill high hardness cylinders.

\* for antidrilling pins cylinder we recommend to drill at 300 RPM.



D1 mm	D2 mm	L2 mm	L1 mm	1U.	€	BCC06X60MDB	€
6	6	33	60	BCC06X60MD	61,93	BCC06X60MDB	67,08

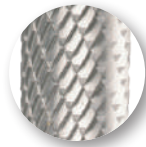
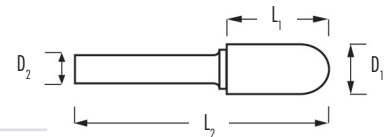
### SPECIAL ROTARY BURRS FOR CYLINDERS

**TYPE C**

**CARBIDE / HSS**



Solid Carbide Rotary Burr for locksmith use, also known as Vampire. Semi-spherical geometry and total lengths from 60 to 150mm. The most appropriate burr for cylinders. Select the adequate option for your application among our wide range.



	D1 mm	D2 mm	L1 mm	L2 mm			1U.		1U.
3 mm. SHANK	3.0	3	25.0	60	HSS	Y548TG2	21,84	Y548TG2B	26,04
	3.0	3	25.0	60	Monobloc	C30325-6	37,80	C30325-6B	41,96
6 mm. SHANK	6.0	6	25.0	50	Monobloc	C60625-6	41,07	C60625-6B	45,23
	6.0	6	25.0	60	Monobloc	C60625-60-6	46,26	C60625-60-6B	50,42
	6.0	6	25.0	80	Monobloc	C60625-80-6	55,27	C60625-80-6B	59,43
	6.0	6	25.0	100	Monobloc	C60625-100-6	61,66	C60625-100-6B	65,82
	6.0	6	25.0	120	Monobloc	C60625-120-6	92,50	C60625-120-6B	96,66
	6.0	6	25.0	150	Monobloc	C60625-150-6	123,33	C60625-150-6B	127,49



<b>REFERENCE</b>	<b>SETC60625</b>
<b>QUANTITY</b>	4
<b>CONTENT</b>	C60625-100-6 / C60625-80-6 C60625-60-6 / C60625-6
<b>P.V.P. €</b>	<b>198,81</b>



**CYLINDRICAL SOLID CARBIDE ROTARY BURR WITH DRILL TIP AND SERRATED FLUTES**
**NEW**

End mills

Pink

Ref. RCC

CARBIDE



INOX



Cu-Ni-La



PHENOLIC



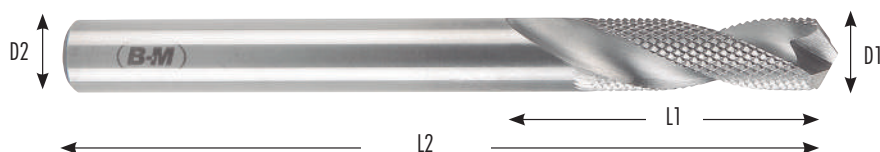
Specially suited for drilling high-security armoured cylinders.

High-precision drilling thanks to its centring drill tip.

The 2 serrated flutes grind the material during milling, allowing an optimal tool sliding.

Its flutes relieve operating stress, providing excellent chip evacuation.

Use it with a powerful straight grinder. If possible, with speed regulation. 14,000–28,000 rpm for optimal performance.



D1 mm	D2 mm	L1 mm	L2 mm		€
5.0	5	20.0	50	RCC0500	<b>38,46</b>
6.0	6	25.0	63	RCC0600	<b>45,74</b>
8.0	8	25.0	63	RCC0800	<b>76,15</b>
10.0	10	25.0	63	RCC1000	<b>96,74</b>

**CYLINDER WITH END CUT**
**TYPE  
A/E**
**CARBIDE**


Solid Carbide Rotary Burr A/F form (cylinder with end cut) and C form (semi-spherical). The most appropriate burr for cylinders. Select the adequate option for your application among our wide range.

Go to pages 335 for full information.



6 mm. SHANK



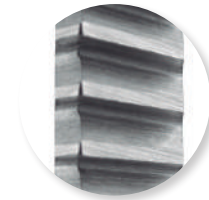
D1 mm	L2 mm	D2 mm	L1 mm			1U.		1U.
6.0	25.0	6	50	Monobloc	A60625-6E	<b>36,62</b>	A60625-6EB	<b>40,78</b>



On request, we can equip our package with an anti-theft system using electromagnetism with an additional charge of 0,07 € per unit, which can be placed on all pieces or randomly.

**CUTTERS FOR JMA KEY DUPLICATING MACHINES**

**DOUBLE ANGLE CUTTERS**



Ref.FLL99: Double angle cutter without lateral chamfer 80x5x16 Z110.

Ref. FLLFP4

Ref. BM	Ref. JMA	MACHINE TYPES	MATERIAL	mm		mm	$\beta^\circ$	Z	mm	FLL €
FLLFP1 (FLL02)	FP1	OREGON	HSSV	25	10	10	100°	60	0,1	102,56
FLLFP2W	FP2W	VIRGINIA	CARBIDE	40	10	6	70°	70	0,1	403,37
FLLFP3 (FLL04)	FP3	KIS, SPRINT	HSSV	50	12	6	90°	80	0,15	124,82
FLLFP4 (FLL06)	FP4	KIS	HSSV	53	12,7	6,35	45/15°	72	0,6	128,73
FLLFP5	FP5	JMA	HSSV	57	12,7	5	90°	80	0,15	160,44
FLLFP6 (FLL09)	FP6	KIS, SPRINT	HSSV	60	12,7	5	84°	140	0,1	124,82
FLLFP1ECCO (FLL11)	FP11/ECCO-009	ECCO, ECCO-PLUS	HSSV	63	16	5	84°	80	1	119,41
FLLFP11W	FP11W	ECCO, ECCO-PLUS	CARBIDE	63	16	5	84°	80	1	365,18
FLLFP12	FP12	TUCSON	HSSV	63	16	5	80°	80	1,25	128,73
FLLFP12W	FP12W	TUCSON	CARBIDE	63	16	5	80°	80	1,25	394,30
FLLFP13	FP13	DALLAS	HSSV	63	16	5	84°	100	1	160,31
FLLCU14	CU14	ECCO, ECCO-PLUS	HSSV	63	16	5	80°	80	1,25	157,09
FLLFP16 (FLL13)	FP16	PROCEDURE	HSSV	70	16	5,25	76°	100	1	160,31
FLLFP16W	FP16W	PROCEDURE	CARBIDE	70	16	5,25	76°	100	1	394,30
SLLP01	FP24 DAKOTA = P01	DAKOTA, ERREBI SARATOGA, NEVADA, DENVER, TITAN, VIENNA	HSSV	80	16	5	84°	110	1	103,50
SLLP01/120	FP24 DAKOTA=P01/120		HSSV	80	16	5	84°	120	1	105,47
FLLFP24 (FLL16)	FP24 ERREBI		HSSV	80	16	5	84°	110	1,25	98,46
FLLFP24W	FP24W ERREBI		CARBIDE	80	16	5	84°	110	1,25	365,18
FLL99	FP24		HSSV	80	16	5	84°	110	0	113,76

**FURTHER GENERAL PURPOSE KEY CUTTERS**



Ref. BM	MACHINE TYPES	MATERIAL	mm		mm	Z	FLL €
FLL01	FLORA	HSSV	23	10	5	36	118,08
FLL03	YALE	HSSV	40	8	5	80	128,11
FLL05	NOVACLAU	HSSV	52	16	5	110	151,27
FLL07	KIS	HSSV	53	12,7	6	80	168,31
FLL08	KIS	HSSV	55	12	6	80	168,31
FLL10	NOVACLAU	HSSV	61	12,7	6,5	140	171,37
FLL11	NOVACLAU	HSSV	62	16	5	80	168,04
FLL12	NOVACLAU	HSSV	63	16	5	140	168,04
FLL14	WALKIN	HSSV	70	15	6,5	150	155,67
FLL15	LINCE	HSSV	70	13	7	88	173,09

DOUBLE ANGLE CUTTERS

**CUTTERS FOR JMA KEY DUPLICATING MACHINES**
**SIDE MILLING CUTTER**


Ref. FLLFP19





Ref. BM	Ref. JMA	MACHINE TYPES	MATERIAL	mm		mm	Z	€
								
FLL17		JMA-NOVACLAU-WALKIN	HSSV	35	12	3,15	50	<b>116,98</b>
FLL18		JMA-NOVACLAU-WALKIN	HSSV	63	15	1,40	80	<b>143,05</b>
FLLFP7	FP7	ECCO BIT, DETROIT	HSSV	63	16	1,25	80	<b>128,17</b>
FLLFP7W	FP7W	ECCO BIT, DETROIT	CARBIDE	63	16	1,25	80	<b>318,51</b>
FLLFP8 (FLL19)	FP8	ECCO BIT, DETROIT	HSSV	63	16	1,4	80	<b>129,59</b>
FLL20		JMA-NOVACLAU-WALKIN	HSSV	70	16	1,40	100	<b>150,07</b>
FLLFP17	FP17	TITAN BIT, SARATOGA, YAKARTA	HSSV	80	16	1,25	100	<b>131,12</b>
FLLFP17W	FP17W	TITAN BIT, SARATOGA, YAKARTA	CARBIDE	80	16	1,25	100	<b>334,63</b>
FLLFP18	FP18	ATLANTA, TOPEKA	HSSV	80	22	1,25	100	<b>133,74</b>
FLLFP18W	FP18W	ATLANTA, TOPEKA	CARBIDE	80	22	1,25	100	<b>334,63</b>
FLLFP19 (FLL21)	FP19	SARATOGA, YAKARTA, TITAN BIT, DAKOTA	HSSV	80	16	1,4	100	<b>134,24</b>
FLLFP19W	FP19W	SARATOGA, YAKARTA, TITAN BIT, DAKOTA	CARBIDE	80	16	1,4	100	<b>313,42</b>
FLLFP20 (FLL22)	FP20	ATLANTA, TOPEKA	HSSV	80	22	1,4	100	<b>134,24</b>
FLLFP21 (FLL24)	FP21/SLLSG2	ATLANTA, TOPEKA, DUPLEX, KANSAS	HSSV	80	22	1,5	100	<b>137,96</b>
FLLFP21W	FP21W	ATLANTA, TOPEKA, DUPLEX, KANSAS	CARBIDE	80	22	1,5	100	<b>341,17</b>

**MILLING SLOT CUTTERS**

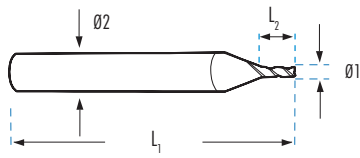

Ref. FLLFP22W



Ref. BM	Ref. JMA	MACHINE TYPES	MATERIAL	mm		mm	Z	€
								
FLLFP9	FP9	ECCO BIT	HSSV	63	16	1	80	<b>84,50</b>
FLLFP10	FP10	ECCO FORD, ECCO ABBLOY, PASADENA, NEBRASCA	HSSV	63	16	2,4	80	<b>84,50</b>
FLLFP22	FP22	TITAN BIT, DAKOTA, SARATOGA	HSSV	80	16	1	100	<b>90,14</b>
FLLFP22W	FP22W	TITAN BIT, DAKOTA, SARATOGA	CARBIDE	80	16	1	100	<b>308,47</b>
FLLFP23	FP23	DUPLEX, ATLANTA, TOPEKA	HSSV	80	22	1	100	<b>93,39</b>
FLLFP23W	FP23W	DUPLEX, ATLANTA, TOPEKA	CARBIDE	80	22	1	100	<b>308,47</b>
FF68801416100CO	-	TITAN, DAKOTA, SARATOGA, YAKARTA	HSSCo	80	16	1,4	100	<b>90,79</b>
FLLFP26 (FLL23)	FP26	G, SENNA, DAKOTA, SARATOGA, YAKARTA	HSSV	80	16	1,5	100	<b>94,68</b>
FLLFP26W	FP26W	G, SENNA, DAKOTA, SARATOGA,	CARBIDE	80	16	1,5	100	<b>312,79</b>

**CUTTERS FOR JMA KEY DUPLICATING MACHINES**

**LASER CUTTERS**

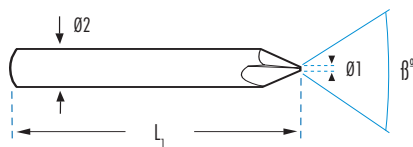


Ref. FLLF3



Ref. BM	Ref. JMA	MACHINE TYPES	MATERIAL	Ø <sub>1</sub> mm	L <sub>1</sub> mm	Ø <sub>2</sub> mm	L <sub>2</sub> mm	Z	FLL
									€
FLLF3Z3	(FLL32)	≈ F3	HSSCo	1,5	45	6	3	3	44,50
FLLF3	(FLL44)	F3	HSSCo	1,5	45	6	3	2	41,65
FLLF3W	(FLL45)	F3W	CARBIDE	1,5	45	6	3	2	135,41
FLLF33	(FLL53)	F33	HSSCo	2	45	6	4	3	40,21
FLL11Z3	(FLL33)	≈ F11	HSSCo	2,5	45	6	5	3	40,21
FLLF11	(FLL48)	F11	HSSCo	2,5	45	6	5	2	35,99
FLLF11W	(FLL49)	F11W	CARBIDE	2,5	45	6	5	2	102,50
FLLF17	(FLL34)	F17	HSSCo	3	45	6	6	3	40,21
FLLF8Z3	(FLL35)	≈ F8	HSSCo	4	45	6	6	3	46,80
FLLF8	(FLL46)	F8	HSSCo	4	45	6	7	2	41,65
FLLF8W	(FLL47)	F8W	CARBIDE	4	45	6	6	2	127,08
FLLF77	(FLL36)	-	HSSCo	5	45	6	7	3	46,80
FLLF78	(FLL37)	-	HSSCo	6	45	6	8	3	46,80
FLLF78W	(FLL54)	-	CARBIDE	6	45	6	8	3	102,50
FLLF78WZ4	(FLL55)	-	CARBIDE	6	45	6	8	4	102,50

**UNIVERSAL DIMPLE CUTTERS FOR JMA AND SILCA DUPLICATING MACHINES**

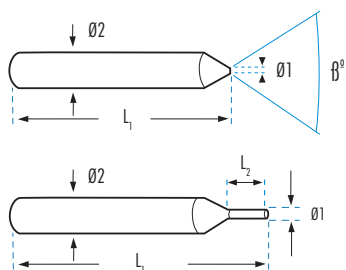


Ref. FLLF1



Ref. BM	Ref. JMA	MACHINE TYPES	MATERIAL	β°	Ø <sub>1</sub> mm	L <sub>1</sub> mm	Ø <sub>2</sub> mm	Z	FLL
									€
FLLF82	-	ALBANY	HSSCo	82°	0,9	45	6	2	27,42
FLLF1	(FLL43)	ARIZONA	HSSCo	90°	0,8	45	6	2	27,42
FLLF1W	(FLL42)	COLUMBIA	CARBIDE	90°	0,8	45	6	2	84,92
FLLF5	(FLL52)	DAKAR	HSSCo	90°	0,9	45	6	2	27,42
FLLF5W	(FLL42)	DAKAR EXPRESS	CARBIDE	90°	0,9	45	6	2	84,92
FLLF95	-	DAY T-COL	HSSCo	95°	0,9	45	6	2	27,42
FLLF13	(FLL50)	DAYTONA	HSSCo	100°	0,8	45	6	2	27,42
FLLF13W	(FLL51)	DAYTONA	CARBIDE	100°	0,8	45	6	2	79,45
FLLF105	-	X CODE	HSSCo	105°	0,9	45	6	2	27,42




**CUTTERS FOR JMA KEY DUPLICATING MACHINES**
**TRACER POINTS**


Ref. FLLP1




Ref. FLLP3


**FLL**

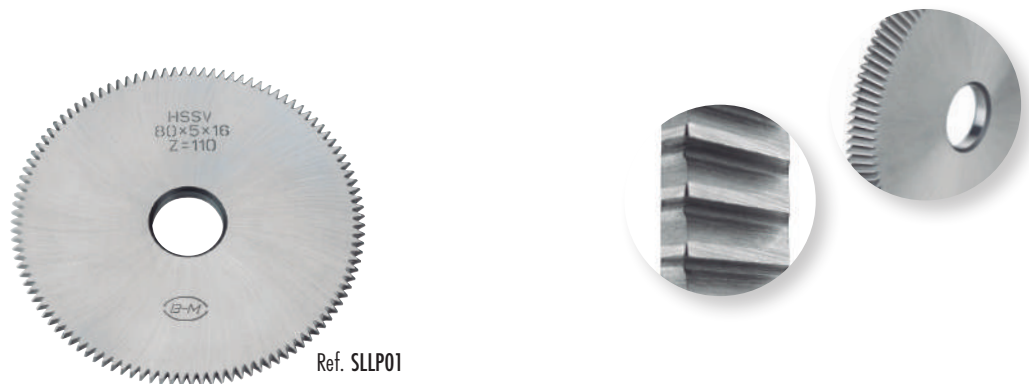
Ref. BM	Ref. JMA	MACHINE TYPES	MATERIAL	 $\beta^\circ$	$\varnothing_1$ mm	$L_1$ mm	$\varnothing_2$ mm	$L_2$ mm	€
FLLP1	(PLL38)	P1	HSSV	90°	0,8	45	6	-	22,32
FLLP3	(PLL32)	P3	HSSV	-	1,5	45	6	4	39,48
FLLP5	P5	ALBANY	HSSV	90°	0,9	45	6	-	22,32
FLLP8	(PLL35)	P8	HSSV	-	4	45	6	7	39,48
FLLP11	(PLL33)	P11	HSSV	-	2,5	45	6	4	39,48
FLLP13	(PLL50)	P13	HSSV	100°	0,8	45	6	-	22,32
FLLP17	(PLL34)	P17	HSSV	-	3	45	6	6	39,48
FLLP52	(PLL52)	-	HSSV	90°	0,9	45	6	-	22,32
FLLP77	(PLL36)	-	HSSV	-	5	45	6	7	39,48
FLLP78	(PLL37)	-	HSSV	-	6	45	6	8	39,48

**KEY LINE CUTTERS**

Ref. BM	Ref. JMA	MACHINE TYPES	MATERIAL	 $\beta^\circ$	$\varnothing_1$ mm	$L_1$ mm	$\varnothing_2$ mm	$L_2$ mm	€
V001	-	KEY LINE	CARBIDE	90°	0,4	32	4	-	144,98
V003	-		CARBIDE	-	2,5	32	4	5	144,98
V004	-		CARBIDE	82°	0,5	32	4	-	144,98
V007	-		CARBIDE	100°	0,4	32	4	-	144,98
V012	-		CARBIDE	-	1,5	32	4	4	178,26

**CUTTERS FOR SILCA KEY DUPLICATING MACHINES**

**DOUBLE ANGLE CUTTERS**



Ref. SLLP01

Ref. BM	Ref. SILCA	MACHINE TYPES	MATERIAL	mm		mm	β°	Z	mm	SLL	€
				mm	mm						
SLL01F	O1F	FUTURA PRO	CARBIDE	60,4	9,52	3,05	40	110	0		160,12
SLLU01	U01	UNOCODE/ULTRACODE	HSSV	60,4	9,52	5,25	80	72	0,5		128,62
SLLU01W	U01W	UNOCODE/ULTRACODE	CARBIDE	60,4	9,52	5,25	80	72	0,5		410,92
SLLP21	P21	SILCA DELTA	HSSV	60,4	9,52	5,25	84	72	0,5		116,01
SLLP01	P01	BRAVO/POKER/REKORD BRAVO SUPER/SUPER MASTER	HSSV	80	16	5	84	110	1		103,50
SLLP01/120	P01/120		HSSV	80	16	5	84	120	1		105,47
SLLP01W	P01W		CARBIDE	80	16	5	84	110	1		339,09

**SIDE MILLING CUTTER**






Ref. SLLSG2

Ref. BM	Ref. SILCA	MACHINE TYPES	MATERIAL	mm		mm	Z	SLL	€
				mm	mm				
SLLY2KW	Y2KW	DELTA	CARBIDE	63	16	1,35	80		310,73
SLLSG19	SG19	DELTA	HSSV	64,6	9,52	1,5	40		87,81
SLLSG19W	SG19W	DELTA	CARBIDE	64,6	9,52	1,5	40		295,76
SLLSG18	SG18	DELTA	HSSV	64,6	9,52	2,4	40		87,81
SLLSG18W	SG18W	DELTA	CARBIDE	64,6	9,52	2,4	40		295,76
SLLSG6	SG6	LANCER	HSSV	80	22	1,3	100		90,24
SLLSG6W	SG6W	LANCER	CARBIDE	80	22	1,3	100		310,73
SLLSG2	SG2	TARGA/TECH3/TECHNICA	HSSV	80	22	1,5	100		90,24
SLLSG2W	SG2W	TARGA/TECH3/TECHNICA	CARBIDE	80	22	1,5	100		310,73
SLLFSC14-CAW	FSCL4-CAW	DELTA	CARBIDE	80	22	1,8	100		323,01

**CUTTERS FOR SILCA KEY DUPLICATING MACHINES**
**MILLING SLOT CUTTERS**


Ref. SLLSG7W



Ref. BM	Ref. SILCA	MACHINE TYPES	MATERIAL	mm			Z	SLL	€
									
SLLSG14W	SG14W	DELTA	CARBIDE	60,4	9,52	1,14	80	248,49	
SLLGB1	GB1	ULTRACODE / UNOCODE	HSSV	60,4	9,52	1,7	66	91,16	
SLL05	05	UNOCODE/ULTRACODE	HSSV	60,4	9,52	1,8	68	91,16	
SLL05W	05W	UNOCODE/ULTRACODE	CARBIDE	60,4	9,52	1,8	68	260,78	
SLLCU-15C	CU-15C	OPERA / TARGA	CARBIDE	63	16	1,5	80	339,67	
SLLSG17	SG17	DELTA	HSSV	64,6	9,52	1,8	70	91,16	
SLLSG17W	SG17W	DELTA	CARBIDE	64,6	9,52	1,8	70	286,44	
SLLSG13	SG13	UNOCODE / DELTA	HSSV	64,6	9,52	2	70	91,16	
SLLSG13W	SG13W	UNOCODE / DELTA	CARBIDE	64,6	9,52	2	70	339,67	
SLL06	06	UNOCODE/ULTRACODE	HSSV	64,6	9,52	2,4	70	91,16	
SLL06W	06W	UNOCODE/ULTRACODE	CARBIDE	64,6	9,52	2,4	70	276,96	
SLLSG3	SG3	OPERA / TARGA/TECH3	HSSV	80	22	1	100	86,72	
SLLSG3W	SG3W	OPERA / TARGA/TECH3	CARBIDE	80	22	1	100	286,44	
SLLSG4	SG4	OPERA / TARGA/TECH3	HSSV	80	22	1,25	100	86,72	
SLLSG4W	SG4W	OPERA / TARGA/TECH3	CARBIDE	80	22	1,25	100	286,44	
SLLSG5	SG5	LANCER	HSSV	80	22	1,3	100	86,72	
SLLSG5W	SG5W	LANCER	CARBIDE	80	22	1,3	100	286,44	
SLLSG7	SG7	OPERA / TARGA	HSSV	80	22	1,4	100	86,72	
SLLSG7M35	SG7M35	OPERA / TARGA	HSSCo	80	22	1,4	100	111,02	
SLLSG7W	SG7W	LANCER	CARBIDE	80	22	1,4	100	286,44	
SLLSG1	SG1	OPERA / TARGA/TECH3	HSSV	80	22	1,5	100	86,72	
SLLSG1W	SG1W	OPERA / TARGA/TECH3	CARBIDE	80	22	1,5	100	286,44	
SLLSG8	SG8	TECH3 / TECHNICA	HSSV	80	22	1,75	100	86,72	
SLLSG10	SG10	LANCER	HSSV	80	22	2	100	86,72	
SLLSG10W	SG10W	LANCER/ OPERA / TARGA	CARBIDE	80	22	2	100	298,58	
SLLSG11	SG11	SILCA GT40	HSSV	80	22	2,3	100	86,72	
SLLSG12	SG12	TARGA/TECH3/TECNICA/OPERA	HSSV	80	22	2,5	100	86,72	
SLLSG58400	SG58400	DELTA	CARBIDE	80	22	4	100	274,28	
SLLPL1	PL1	PRIMA LASER	HSSV	100	22	1	100	149,62	
SLLPL1W	PL1W	PRIMA LASER	CARBIDE	100	22	1	100	383,91	
SLLPL1,25	PL1,25	PRIMA LASER	HSSV	100	22	1,25	100	149,62	
SLLPL1,25W	PL1,25W	PRIMA LASER	CARBIDE	100	22	1,25	100	366,10	
SLLPL1,5	PL1,5	PRIMA LASER	HSSV	100	22	1,5	100	149,62	
SLLPL1,5W	PL1,5W	PRIMA LASER	CARBIDE	100	22	1,5	100	366,10	
SLLPL1,7W	PL1,7W	PRIMA LASER	CARBIDE	100	22	1,7	100	377,32	
SLLPL2	PL2.0	PRIMA LASER	HSSV	100	22	2	100	149,62	
SLLPL2W	PL2.0W	PRIMA LASER	CARBIDE	100	22	2	100	377,32	

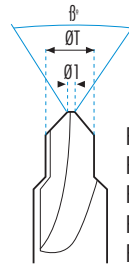
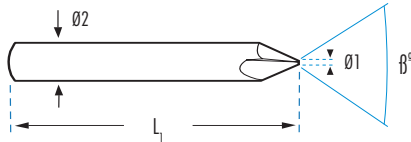
**CUTTERS FOR SILCA KEY DUPLICATING MACHINES**

DIMPLE CUTTERS

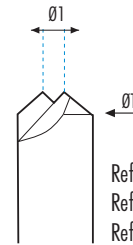
MATRIX



Ref. SLLF1W



Ref. SLLF19-CAZ1  
Ref. SLLF19  
Ref. SLLF43  
Ref. SLLF21  
Ref. SLLF25

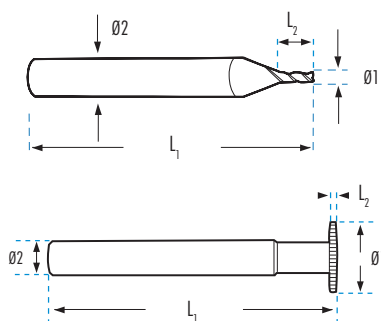


Ref. SLLF12B  
Ref. SLLF15  
Ref. SLLF37



Ref. BM	Ref. SILCA	UNIV.	MACHINE TYPES	MATERIAL	β°	Ø1 mm	L1 mm	Ø2 mm	Z	SLL
										€
SLLF1Z1	F1	FLLF1	MATRIX	HSSV	90°	0,7	48	6	1	58,00
SLLF1	F1	FLLF1	MATRIX	HSSV	90°	0,7	48	6	2	58,00
SLLF1W	F1W	FLLF1W	MATRIX	CARBIDE	90°	0,7	48	6	1	103,69
SLLF4	F4	FLLF1	MATRIX	HSSV	90°	0,4	48	6	1	58,00
SLLF5	F5	FLLF5	MATRIX	HSSV	90°	0,9	48	6	1	58,00
SLLF6	F6	FLLF105	MATRIX	HSSV	106°	1	48	6	1	58,00
SLLF7	F7	FLLF82	MATRIX	HSSV	72°	0,8	48	6	2	58,02
SLLF12A	F12A	FLLF13	MATRIX	HSSV	100°	0,4	48	6	1	58,00
SLLF12B	F12B	FLLF1	MATRIX	HSSV	90°	8 x 1,8*	48	6	2	58,00
SLLF13	F13	FLLF1	MATRIX	HSSV	90°	0,77	48	6	1	58,00
SLLF14	F14	FLLF5	MATRIX	HSSV	90°	0,9	48	6	1	58,00
SLLF15	F15	FLLF1	MATRIX	HSSV	90°	8 x 0,8*	48	6	1	66,47
SLLF19	F19	FLLF1	MATRIX	HSSCo	90°	2,2 x 0,6*	48	6	1	58,02
SLLF19-CAZ1	F19-CA	FLLF1W	MATRIX	CARBIDE	90°	2,2 x 0,6*	48	6	1	103,69
SLLF20	F20	FLLF1	MATRIX	HSSV	90°	0,45	48	6	2	58,00
SLLF21	F21	FLLF82	MATRIX	HSSCo	85°	3,2 x 0,8*	48	6	1	66,47
SLLF23	F23	FLLF1	MATRIX	HSSV	90°	1,5	48	6	2	66,47
SLLF24	F24	FLLF13	MATRIX	HSSV	100°	1,3	48	6	1	58,00
SLLF25	F25	FLLF1	MATRIX	HSSV	90°	3,5 x 0,65*	48	6	1	58,00
SLLF26	F26	FLLF82	MATRIX	HSSV	82°	0,8	48	6	1	58,00
SLLF27-CA	F27-CA	-	MATRIX	CARBIDE	60°	2,4 x 1,9*	48	6	1	138,52
SLLF28	F28	-	MATRIX	HSSV	76°	0,76	48	6	1	58,00
SLLF29	F29	-	MATRIX	HSSV	76°	1,9 x 0,76*	48	6	1	58,00
SLLF34	F34	-	MATRIX	HSSV	50°	1,5	48	6	1	58,00
SLLF34-CAZ1	F34-CA	-	MATRIX	CARBIDE	50°	1,5	48	6	1	103,69
SLLF37	F37	FLLF1	MATRIX	HSSV	90°	6 x 2,1*	48	6	2	66,47
SLLF39	F39	FLLF1	MATRIX	HSSV	90°	0,6	48	6	2	70,45
SLLF42	F42	FLLF13	MATRIX	HSSV	100°	0,7	48	6	1	58,00
SLLF43	F43	FLLF1	MATRIX	HSSCo	90°	1	48	6	1	58,00
SLLF45	F45	-	MATRIX	HSSV	130°	0,56	48	6	1	58,02
SLLF46	F46	FLLF13	MATRIX	HSSV	100°	0,65	48	6	1	58,02
SLLF49	F49	FLLF95	MATRIX	HSSV	95°	0,8	48	6	1	66,47
SLLF50	F50	FLLF13	MATRIX	HSSV	100°	0,5	48	6	1	66,47
SLLF52-CA	F52-CA	-	MATRIX	CARBIDE	54°	0,86	48	6	2	58,00
SLLF59	F59	FLLF1	MATRIX	HSSV	90°	0,8	48	6	2	58,00
SLL01D	01D	-	FUTURA PRO	CARBIDE	90°	0,4	30	6	2	65,12
SLL02D	02D	-	FUTURA PRO	CARBIDE	100°	0,4	30	6	2	65,12

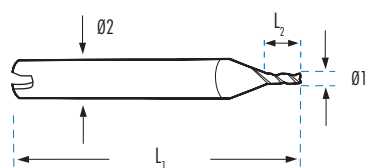
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**CUTTERS FOR SILCA KEY DUPLICATING MACHINES**
**LASER CUTTERS**
**MATRIX**


Ref. SLLF3


**SLL**

Ref. BM	Ref. SILCA	MACHINE TYPES	MATERIAL	Ø <sub>1</sub> mm	L <sub>1</sub> mm	Ø <sub>2</sub> mm	L <sub>2</sub> mm	Z	€
SLLF3	F3	MATRIX	HSSV	1,5	48	6	2	3	58,00
SLLF8	F8	MATRIX	HSSV	4	48	6	13	3	58,00
SLLF11	F11	MATRIX	HSSV	2,5	48	6	7	3	58,00
SLLF22	F22	MATRIX	HSSV	2,5	42	6	6	3	58,00
SLLF30	F30	MATRIX	HSSV	3	48	6	6	3	58,00
SLLF30Z2	F30	MATRIX	HSSV	3	48	6	6	2	68,17
SLLF44	F44	MATRIX	HSSV	2	40	6	6	3	58,00
SLL01L	O1L	FUTURA PRO	CARBIDE	2,5	30	6	3	3	65,12
SLL02L	O2L	FUTURA PRO	CARBIDE	2	30	6	3	3	65,12

**LASER CUTTERS**
**QUATTROCODE / TRIAX-E**


Ref. SLLW133


**SLL**

Ref. BM	Ref. SILCA	MACHINE TYPES	MATERIAL	Ø <sub>1</sub> mm	L <sub>1</sub> mm	Ø <sub>2</sub> mm	L <sub>2</sub> mm	Z	€
SLLW101	W101	QUATTROCODE / TRIAX-E	CARBIDE	2,5	40	6	6	3	132,31
SLLW114	W114	QUATTROCODE / TRIAX-E	CARBIDE	2	40	6	6	3	132,33
SLLW117	W117	QUATTROCODE / TRIAX-E	CARBIDE	5	48	6	R1	4	107,39
SLLW129	W129	QUATTROCODE / TRIAX-E	CARBIDE	3	40	6	6	3	132,31
SLLW131	W131	QUATTROCODE / TRIAX-E	CARBIDE	6	40	6	5	3	97,67
SLLW133	W133	QUATTROCODE / TRIAX-E	CARBIDE	1,5	40	6	3	3	144,50
SLLW134	W134	QUATTROCODE / TRIAX-E	CARBIDE	4	40	6	7	3	132,33
SLLW219	W219	QUATTROCODE / TRIAX-E	CARBIDE	1,2	40	6	2	3	132,31
SLLW235	W235	QUATTROCODE / TRIAX-E	CARBIDE	1,1	40	6	2	3	132,28
SLLW268	W268	QUATTROCODE / TRIAX-E	CARBIDE	1,5	40	6	6	2	132,40



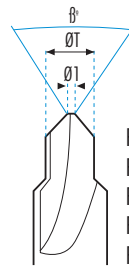
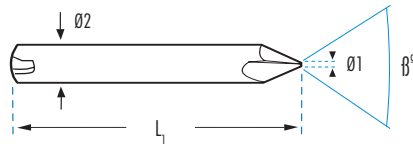
**CUTTERS FOR SILCA KEY DUPLICATING MACHINES**

DIMPLE CUTTERS

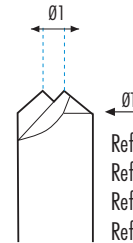
QUATTROCODE /TRIAX-E



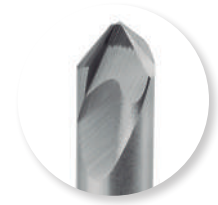
Ref. SLLW103



Ref. SLLW115  
Ref. SLLW128  
Ref. SLLW135  
Ref. SLLW145  
Ref. SLLW210

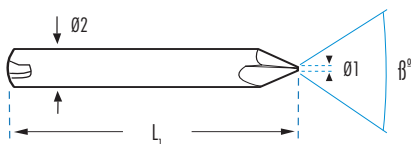


Ref. SLLW111  
Ref. SLLW126  
Ref. SLLW127  
Ref. SLLW139

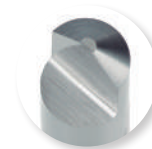


Ref. BM	Ref. SILCA	MACHINE TYPES	MATERIAL	$\beta^\circ$	$\varnothing_1$ mm	$L_1$ mm	$\varnothing_2$ mm	Z	SLL
SLLW102	W102	QUATTROCODE /TRIAX-E	CARBIDE	106°	1	40	6	2	92,86
SLLW103	W103/W299	QUATTROCODE /TRIAX-E	CARBIDE	90°	0,8	40	6	2	92,86
SLLW104	W104	QUATTROCODE /TRIAX-E	CARBIDE	90°	1,2	40	6	2	92,86
SLLW105	W105	QUATTROCODE /TRIAX-E	CARBIDE	90°	0,7	40	6	2	92,86
SLLW106	W106	QUATTROCODE /TRIAX-E	CARBIDE	90°	0,6	40	6	2	92,86
SLLW107	W107	QUATTROCODE /TRIAX-E	CARBIDE	90°	0,9	40	6	2	92,86
SLLW108	W108	QUATTROCODE /TRIAX-E	CARBIDE	82°	0,9	40	6	2	92,86
SLLW109	W109	QUATTROCODE /TRIAX-E	CARBIDE	110°	0,4	40	6	2	92,86
SLLW110	W110	QUATTROCODE /TRIAX-E	CARBIDE	100°	0,6	40	6	2	92,86
SLLW111	W111	QUATTROCODE /TRIAX-E	CARBIDE	96°	8x2,75*	40	6	2	104,32
SLLW112	W112	QUATTROCODE /TRIAX-E	CARBIDE	60°/0°	1,5	40	6	2	93,46
SLLW113	W113	QUATTROCODE /TRIAX-E	CARBIDE	100°	0,76	40	6	2	92,86
SLLW115	W115	QUATTROCODE /TRIAX-E	CARBIDE	54°	4x0,86*	40	6	1	124,49
SLLW116	W116	QUATTROCODE /TRIAX-E	CARBIDE	90°	1	40	6	2	92,86
SLLW118	W118	QUATTROCODE /TRIAX-E	CARBIDE	120°	0,6	40	6	2	92,86
SLLW119	W119	QUATTROCODE /TRIAX-E	CARBIDE	85°	0,3	40	6	2	92,86
SLLW121	W121	QUATTROCODE /TRIAX-E	CARBIDE	86°	0,05	48	6	3	129,21
SLLW122	W122	QUATTROCODE /TRIAX-E	CARBIDE	90°	0,55	40	6	2	111,44
SLLW123	W123	QUATTROCODE /TRIAX-E	CARBIDE	76°	0,9	40	6	2	92,86
SLLW124	W124	QUATTROCODE /TRIAX-E	CARBIDE	90°	8x0,8*	48	6	3	178,01
SLLW126	W126	QUATTROCODE /TRIAX-E	CARBIDE	80°	3,3	48	6	2	111,44
SLLW127	W127	QUATTROCODE /TRIAX-E	CARBIDE	80°	2,1	48	6	2	111,44
SLLW128	W128	QUATTROCODE /TRIAX-E	CARBIDE	90°	4x0,55*	48	6	1	124,49
SLLW130	W130	QUATTROCODE /TRIAX-E	CARBIDE	90°	1,4	40	6	2	125,01
SLLW132	W132	QUATTROCODE /TRIAX-E	CARBIDE	60°	2	40	6	1	124,49
SLLW135	W135	QUATTROCODE /TRIAX-E	CARBIDE	90°	4x0,55*	40	6	2	124,42
SLLW136	W136	QUATTROCODE /TRIAX-E	CARBIDE	76°	2,23	40	6	1	124,49
SLLW138	W138	QUATTROCODE /TRIAX-E	CARBIDE	90°	4x0,7*	48	6	2	92,86
SLLW139	W139	QUATTROCODE /TRIAX-E	CARBIDE	60°/50°	0,9	40	6	2	138,52
SLLW142	W142	QUATTROCODE /TRIAX-E	CARBIDE	100°	1,2	40	6	2	92,86
SLLW145	W145	QUATTROCODE /TRIAX-E	CARBIDE	90°	3,2x0,8*	48	6	2	124,42
SLLW210	W210	QUATTROCODE /TRIAX-E	CARBIDE	90°	5x1,05*	40	6	3	186,33
SLLW213	W213	QUATTROCODE /TRIAX-E	CARBIDE	90°	0,95*	40	6	2	140,21
SLLW221	W221	QUATTROCODE /TRIAX-E	CARBIDE	90°	0,5	40	6	2	125,01
SLLW225	W225	QUATTROCODE /TRIAX-E	CARBIDE	90°	1	40	6	2	125,01
SLLW238	W238	QUATTROCODE /TRIAX-E	CARBIDE	90°	0,8	40	6	2	92,86
SLLW261	W261	QUATTROCODE /TRIAX-E	CARBIDE	1,1	3x1,5*	48	6	2	140,21
SLLW255	W255	QUATTROCODE /TRIAX-E	CARBIDE	90°	4x0,8*	48	6	2	125,01
SLLW293	W293	QUATTROCODE /TRIAX-E	CARBIDE	90°	0,85	40	6	2	125,01
SLLW299	W299	QUATTROCODE /TRIAX-E	CARBIDE	90°	3x0,80	40	6	2	100,72

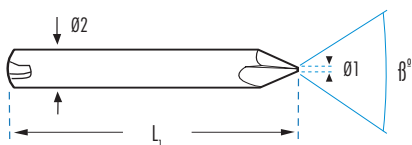
\*  $\varnothing_1$  x  $\varnothing_1$

**CUTTERS FOR SILCA KEY DUPLICATING MACHINES**
**DIMPLE CUTTERS**
**QUATTROCODE / TRIAX-E**


Ref. SLLW103Z1



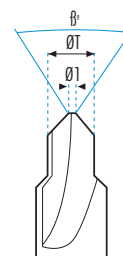
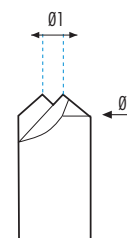
Ref. BM	Ref. SILCA	MACHINE TYPES	MATERIAL	$\beta^\circ$	$\varnothing_1$ mm	$L_1$ mm	$\varnothing_2$ mm	Z	€
SLLW102Z1	W102 Z1	QUATTROCODE / TRIAX-E	CARBIDE	106°	1	40	6	2	93,46
SLLW103Z1	W103 Z1	QUATTROCODE / TRIAX-E	CARBIDE	90°	0,8	40	6	2	93,46
SLLW104Z1	W104 Z1	QUATTROCODE / TRIAX-E	CARBIDE	90°	1,2	40	6	2	93,46
SLLW105Z1	W105 Z1	QUATTROCODE / TRIAX-E	CARBIDE	90°	0,7	40	6	2	93,46
SLLW106Z1	W106 Z1	QUATTROCODE / TRIAX-E	CARBIDE	90°	0,6	40	6	2	93,46
SLLW107Z1	W107 Z1	QUATTROCODE / TRIAX-E	CARBIDE	90°	0,9	40	6	2	93,46
SLLW108Z1	W108 Z1	QUATTROCODE / TRIAX-E	CARBIDE	82°	0,9	40	6	2	93,46
SLLW109Z1	W109 Z1	QUATTROCODE / TRIAX-E	CARBIDE	110°	0,4	40	6	2	93,46
SLLW113Z1	W113 Z1	QUATTROCODE / TRIAX-E	CARBIDE	100°	0,76	40	6	2	93,46
SLLW116Z1	W116 Z1	QUATTROCODE / TRIAX-E	CARBIDE	90°	1	40	6	2	93,46
SLLW118Z1	W118 Z1	QUATTROCODE / TRIAX-E	CARBIDE	120°	0,6	40	6	2	93,46
SLLW119Z1	W119 Z1	QUATTROCODE / TRIAX-E	CARBIDE	85°	0,3	40	6	2	93,46
SLLW122Z1	W122 Z1	QUATTROCODE / TRIAX-E	CARBIDE	90°	0,55	40	6	2	93,46
SLLW123Z1	W123 Z1	QUATTROCODE / TRIAX-E	CARBIDE	76°	0,9	40	6	2	93,46
SLLW146Z1	W146 Z1	QUATTROCODE / TRIAX-E	CARBIDE	90°	0,25	40	6	1	93,46

**DIMPLE CUTTERS**


Ref. SLLH103



Ref. SLLH115

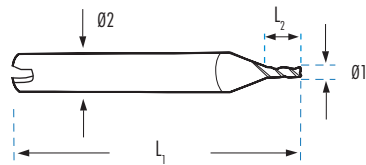

 Ref. SLLH111  
 Ref. SLLH126  
 Ref. SLLH127


Ref. BM	Ref. SILCA	UNIV.	MACHINE TYPES	MATERIAL	$\beta^\circ$	$\varnothing_1$ mm	$L_1$ mm	$\varnothing_2$ mm	Z	€
SLLH103	H103	FLLF1	QUATTROCODE / TRIAX-E	HSSV	90°	0,8	40	6	2	68,52
SLLH104	H104	FLLF1	QUATTROCODE / TRIAX-E	HSSV	90°	1,2	40	6	2	61,20
SLLH105	H105	FLLF1	QUATTROCODE / TRIAX-E	HSSV	90°	0,7	40	6	2	61,20
SLLH106	H106	FLLF1	QUATTROCODE / TRIAX-E	HSSV	90°	0,6	40	6	2	58,00
SLLH107	H107	FLLF1	QUATTROCODE / TRIAX-E	HSSV	90°	0,9	40	6	2	58,00
SLLH108	H108	FLLF82	QUATTROCODE / TRIAX-E	HSSV	82°	0,9	40	6	2	58,00
SLLH110	H110	FLLF13	QUATTROCODE / TRIAX-E	HSSV	100°	0,6	40	6	2	58,00
SLLH111	H111	FLLF95	QUATTROCODE / TRIAX-E	HSSV	96°	6,4x2,75*	40	6	2	58,00
SLLH112	H112	-	QUATTROCODE / TRIAX-E	HSSV	60°	1,5	40	6	2	58,00
SLLH113	H113	FLLF13	QUATTROCODE / TRIAX-E	HSSV	100°	0,76	40	6	2	58,00
SLLH115	H115	-	QUATTROCODE / TRIAX-E	HSSV	54°	4x0,86*	40	6	1	58,00
SLLH116	H116	FLLF1	QUATTROCODE / TRIAX-E	HSSV	90°	1	40	6	2	76,56
SLLH118	H118	-	QUATTROCODE / TRIAX-E	HSSV	120°	0,6	40	6	1	58,00
SLLH119	H119	FLLF82	QUATTROCODE / TRIAX-E	HSSV	85°	0,3	40	6	2	58,00
SLLH122	H122	FLLF1	QUATTROCODE / TRIAX-E	HSSV	90°	0,55	40	6	2	58,00
SLLH126	H126	FLLF85	QUATTROCODE / TRIAX-E	HSSV	80°	3,3*	48	6	2	86,57
SLLH127	H127	FLLF85	QUATTROCODE / TRIAX-E	HSSV	80°	2,1*	48	6	2	86,57
SLLH128	H128	FLLF1	QUATTROCODE / TRIAX-E	HSSV	90°	0,75	48	6	2	58,00

 \*  $\varnothing_1 \times \varnothing_1$

**CUTTERS FOR SILCA KEY DUPLICATING MACHINES**

**LASER CUTTERS**

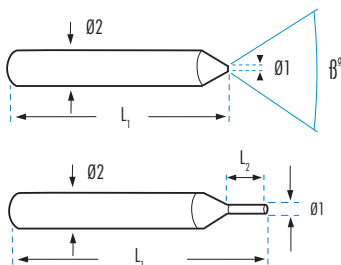


Ref. SLLH101



Ref. BM	Ref. SILCA	MACHINE TYPES	MATERIAL	Ø1 mm	L1 mm	Ø2 mm	L2 mm	Z	SLL €
SLLH101	H101	QUATTROCODE / TRIAX-E	HSSV	2,5	40	6	6	3	68,13
SLLH114	H114	QUATTROCODE / TRIAX-E	HSSV	2	40	6	6	3	58,00
SLLH117	H117	QUATTROCODE / TRIAX-E	HSSV	5	48	6	R1	4	70,37
SLLH129	H129	QUATTROCODE / TRIAX-E	HSSV	3	40	6	6	3	58,00
SLLH131	H131	QUATTROCODE / TRIAX-E	HSSV	6	40	6	5	3	76,56

**TRACER POINTS**



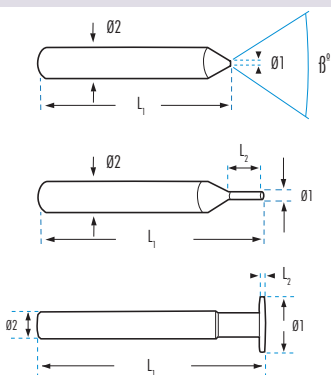
Ref. SLLT1



Ref. SLLT3



Ref. BM	Ref. SILCA	MACHINE TYPES	Ref. CUTTER	MATERIAL	β°	Ø1 mm	L1 mm	Ø2 mm	L2 mm	ØT mm	SLL €
SLLT1	T1	MATRIX	F1	HSSV	90°	0,7	48	6	-	-	40,50
SLLT2	T2	MATRIX	F2	HSSV	88°	1,6	48	6	-	-	45,61
SLLT3	T3	MATRIX	F3	HSSV	-	1,5	48	6	3	-	45,61
SLLT4	T4	MATRIX	F4	HSSV	90°	0,4	48	6	-	-	45,61
SLLT5	T5	MATRIX	F5	HSSV	90°	0,9	48	6	-	-	45,61
SLLT6	T6	MATRIX	F6	HSSV	106°	1	48	6	15	-	45,61
SLLT7	T7	MATRIX	F7	HSSV	72°	0,8	48	6	2	-	45,61
SLLT8	T8	MATRIX	F8	HSSV	-	4	48	6	12	-	45,61
SLLT11	T11	MATRIX	F11	HSSV	-	2,5	48	6	6	-	45,61
SLLT12A	T12A	MATRIX	F12A	HSSV	100°	0,4	48	6	-	-	45,61
SLLT12B	T12B	MATRIX	F12B	HSSV	90°	2,8	48	6	-	-	45,61
SLLT13	T13	MATRIX	F13	HSSV	90°	0,77	48	6	-	-	45,61
SLLT14	T14	MATRIX	F14	HSSV	90°	0,9	48	6	-	-	45,61
SLLT15	T15	MATRIX	F15	HSSV	90°	0,8	48	6	-	-	45,61
SLLT19	T19	MATRIX	F19	HSSV	90°	2,2 x 0,6*	48	6	-	-	45,61
SLLT20	T20	MATRIX	F20	HSSV	90°	0,45	48	6	-	-	45,61
SLLT21	T21	MATRIX	F21	HSSV	85°	3,2 x 0,8*	48	6	-	-	45,61
SLLT22	T22	MATRIX	F22	HSSV	-	2,5	42	6	6	-	45,61
SLLT23	T23	MATRIX	F23	HSSV	90°	1,5	48	6	5	-	45,61

**CUTTERS FOR SILCA KEY DUPLICATING MACHINES**
**TRACER POINTS**


\*Ref. SLLT62W



Ref. SLLT1



Ref. SLLT3



Ref. BM	Ref. SILCA	MACHINE TYPES	Ref. CUTTER	MATERIAL	$\beta^\circ$	$\varnothing_1$ mm	$L_1$ mm	$\varnothing_2$ mm	$L_2$ mm	$\varnothing_T$ mm	SLL €
SLLT24	T24	MATRIX	F24	HSSV	100°	1,3	48	6	-	-	45,61
SLLT25	T25	MATRIX	F25	HSSV	90°	3,5 x 0,65*	48	6	-	-	45,61
SLLT26	T26	MATRIX	F26	HSSV	82°	0,8	48	6	-	-	45,61
SLLT27	T27	MATRIX	F27	HSSV	60°	1,28	48	6	-	-	51,49
SLLT28	T28	MATRIX	F28	HSSV	76°	0,76	48	6	-	-	45,61
SLLT29	T29	MATRIX	F29	HSSV	76°	1,9	48	6	-	-	45,61
SLLT30	T30	MATRIX	F30	HSSV	-	3	48	6	10	-	45,61
SLLT30-45	T30-45	MATRIX		HSSV	-	3	45	6	10	-	45,61
SLLT33	T33	MATRIX	F33	HSSV	48°	1,4	48	6	-	-	68,01
SLLT34	T34	MATRIX	F34	HSSV	50°	1,5	48	6	-	-	45,61
SLLT37	T37	MATRIX	F37	HSSV	90°	2,1	48	6	-	-	45,61
SLLT39	T39	MATRIX	F39	HSSV	90°	0,6	48	6	-	-	45,61
SLLT40	T40	MATRIX	F40	HSSV	108°	0,4	48	6	-	-	45,61
SLLT42	T42	MATRIX	F42	HSSV	100°	0,7	48	6	-	-	45,61
SLLT43	T43	MATRIX	F43	HSSV	90°	1	48	6	-	-	45,61
SLLT44	T44	MATRIX	F44	HSSV	-	2	48	6	8	-	45,61
SLLT44-45	T44-45	MATRIX		HSSV	-	2	45	6	8	-	45,61
SLLT46	T46	MATRIX	F46	HSSV	100°	0,65	48	6	-	-	45,61
SLLT49	T49	MATRIX	F49	HSSV	95°	0,8	48	6	-	-	45,61
SLLT50	T50	MATRIX	F50	HSSV	100°	0,5	48	6	-	-	45,61
SLLT52	T52	MATRIX	F52	HSSV	54°	0,86	48	6	6	2	45,61
SLLT54	T54	MATRIX	F54	HSSV	-	4	40	6	6,5	-	58,00
SLLT55	T55	MATRIX	F55	HSSV	100°	1	48	6	4	-	45,61
SLLT59	T59	MATRIX	F59	HSSV	90°	0,8	48	6	-	-	45,61
SLLT62W*	T62W	MATRIX	F62W	CARBIDE	-	11,8	48	6	1	-	91,07
SLLT63	T63	MATRIX	F63	HSSV	78°	0,5	48	6	4	3	45,61
SLLT65	T65	MATRIX	F65	HSSV	90°	1,05	48	6	5	3	45,61
SLLT101	T101	MATRIX		HSSV	-	2,5	40	6	6	-	45,61
SLLT129	T129	MATRIX		HSSV	-	3	40	6	10	-	45,61
SLLU101	U101	QUATTROCODE		CARBIDE	-	1,2	48	6	3	-	58,00
SLLU101/H	U101/H	QUATTROCODE / TRIAX-E		CARBIDE	-	1,2	48	6	3	-	39,41
SLLU102/65	U102/65	QUATTROCODE / TRIAX-E		CARBIDE	30°	0,2	48	6	9	2,6	61,95
SLLU102TT	U102TT	QUATTROCODE / TRIAX-E		CARBIDE	30°	0,2	26	4	6	2	61,95
SLLU103	U103	QUATTROCODE / TRIAX-E		CARBIDE	-	1	48	6	3	-	58,00
SLLU103/H	U103/H	QUATTROCODE / TRIAX-E		CARBIDE	-	1	48	6	3	-	39,41
SLLU103-TT	U103-TT	QUATTROCODE / TRIAX-E		CARBIDE	-	1	21	4	3	-	58,00
SLLU103-TT/H	U103-TT/H	QUATTROCODE / TRIAX-E		CARBIDE	-	1	21	4	3	-	39,41
SLLU111	U111	SILCA VIPER		CARBIDE	-	1	40	6	2,2	-	58,00
SLLU111/H	U111/H	SILCA VIPER		CARBIDE	-	1	40	6	2,2	-	39,41
SLLB3304	B3304	KEYLINE BIANCHI 994 LASER		CARBIDE	-	1	33	6	6	-	58,02
SLLB3310	B3310	KEYLINE BIANCHI 994 LASER		CARBIDE	-	1	30	6	2,6	-	58,02
SLLB3310M2	B3310	KEYLINE BIANCHI 994 LASER		HSSV	-	1	30	6	2,6	-	42,98