





















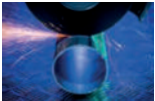



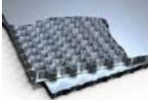

















**BLUE-MASTER**<sup>®</sup>  
by *celesa*

CUTTING TECHNOLOGIES

# CUTTING SAW BLADES



**GUIDELINE TO SELECT THE CIRCULAR SAW BLADES**

REFERENCE	PRODUCTION MATERIAL	MACHINE	APPLICATION	Page
FF93		CUT-OFF MACHINE	 	508
FF94		CUT-OFF MACHINE	 	509
FF68	 	CUT-OFF MACHINE		509
S5CM		CUT-OFF MACHINE		510
S8CM		CUT-OFF MACHINE	 	510
DD7	<b>TOP METAL</b> 	ANGLE GRINDER	   	516
DD36		ANGLE GRINDER	 	516
S7CM		CUT-OFF MACHINE	 	510
DD37		CUT-OFF MACHINE/ANGLE GRINDER	 	511
DD23		ANGLE GRINDER	 	511
S6CM		CUT-OFF MACHINE		511
S1CM		CUT-OFF MACHINE		512
S4CM		CUT-OFF MACHINE	   	512
S2CM		CUT-OFF MACHINE		513

METAL












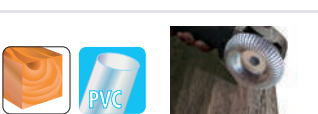



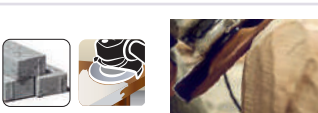
WOOD EXTRA

NEW

NEW

NEW

**GUIDELINE TO SELECT THE CIRCULAR SAW BLADES**

REFERENCE	PRODUCTION MATERIAL	MACHINE	APPLICATION	Page
SINC	 CARBIDE TIPPED	CUT-OFF MACHINE		513
S3CM	 CARBIDE TIPPED	GROOVING MACHINE		513
S11CM	 PCD	MITER SAW		514
DMA115	 HCS	ANGLE GRINDER		515
DMB100	 HCS	ANGLE GRINDER		515
DMC125	 HCS	ANGLE GRINDER		515
 DD34	 CARBIDE TIPPED 	ANGLE GRINDER		515

WOOD EXTRA



Cutting saw blades

Pink

S9CM	 CARBIDE TIPPED	CUT-OFF MACHINE		514
S10CM	 PCD	CUT-OFF MACHINE		514
SCMD	 Tungsten	ANGLE GRINDER		516
MDT	 	ANGLE GRINDER		517
FFLATIG RFLATIG	 HSS	MÁQUINA CORTA MANGUERA		517

MULTI-PURPOSE

**ACCESORIES FOR SAW BLADES, RINGS AND CUTTING DISCS**

CRS		ANGLE GRINDER	Ø EXT. 20-40	Ø INT. 16-32	e mm 1,4-2,2	517
ADQCA		ANGLE GRINDER		M14x2		517

**GUIDELINE TO SELECT THE CIRCULAR SAW BLADES**

REFERENCE	PRODUCTION MATERIAL	MACHINE	APPLICATION	Ø EXT.	e mm	GRAIN	Page
DD1	 <b>DIAMOND GENERAL DE OBRA</b> 	ANGLE GRINDER		115-125-180 230-300-350	2-2-2,4 2,8-3-3,2	9-9-14 18-22-24	518
DD2	 <b>TOP DIAMOND GENERAL DE OBRA</b>  	ANGLE GRINDER		115-125 180-230	1,8-2,2 2,2-2,4	9-9 14-18	518
DD3	 <b>TURBO</b> 	ANGLE GRINDER		115-125 180-230	2-2,2 2,8-2,8	CONTINUOUS	518
DD4	 <b>TOP TURBO</b>  	ANGLE GRINDER		115-125 180-230	1,8-2,5 2,5-2,8	CONTINUOUS	519
DD6	 <b>TOP TILE</b>  	ANGLE GRINDER		115-125 180-230	1,5-1,5 1,8-2,0	CONTINUOUS	519
DD8	 <b>XCLEAN TILE</b>  	ANGLE GRINDER		115 125	1,4 1,4	CONTINUOUS	519
<b>NEW</b> DD35	 <b>3X</b>   <b>DOUBLE FACE</b>	ANGLE GRINDER		115 125	1,5	CONTINUOUS	520
DD5	 <b>DIAMOND H<sub>2</sub>O</b> 	ANGLE GRINDER		115-125 180-230	2-2,2 2,4-2,8	CONTINUOUS	520
DD9	 <b>CANTERO</b> 	ANGLE GRINDER		115 125 230	2 2 2,8	9 9 18	520
DD12	 <b>MARMOLISTA</b> 	ANGLE GRINDER		115-125 300-350	2-2 3-3,2	9-9 22-24	521
DD13	 <b>ABRASIVES</b> 	ANGLE GRINDER		350 400	3,2 3,4	21 24	521
DD14	 <b>ASPHALT</b> 	ANGLE GRINDER		300 350 400	3 3,2 3,4	18 21 24	521
DD15	 <b>CONCRETE</b> 	ANGLE GRINDER		115-125-230 300-350	2,5-2,5-2,8 3,2-3,4	9-9-18 22-24	522
DR	 <b>TOP WALL</b> 	ANGLE GRINDER		115 125 150	6,4 6,4 6,4	8 9 12	522
SCEP	 <b>TOP MULTIFUNCTION</b> 	ANGLE GRINDER	 <b>CAST IRON</b>	115-125 230-300 355-400	2,2-2,2 3-3,2 3,5-3,5	8-9 18-22 26-30	522
DD10	 <b>UNIVERSAL STONE</b> 	ANGLE GRINDER		115 125 180	16 20 28	SURFACE WORKS	523
DD11	 <b>TOP STONE</b> 	ANGLE GRINDER		115 125 180	16 20 28	SURFACE WORKS	523
DD20	 <b>TOP STONE THREAD</b> 	ANGLE GRINDER	 <b>M 14x</b>	115 125	18 20	SURFACE WORKS	523

**GUIDELINE TO SELECT THE CIRCULAR SAW BLADES**

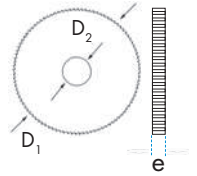
REFERENCE	QUALITY MATERIAL	MACHINE	FORM	APPLICATION	Ø EXT.	e mm	Page			
AB05		★ ★ ★	ANGLE GRINDER T41 CUTTING	 90°	INOX	115 125	1	525	INOX	
AB11		★ ★ ★ ★ ★	ANGLE GRINDER T41 CUTTING	 90°	INOX	115 125 230	1 1 1,9	Grain 46/60		525
AB11		★ ★ ★ ★ ★	ANGLE GRINDER T42 CUTTING	 90°	INOX	115 230	2,5	Grain 30/36	525	METAL
AB15		★ ★ ★ ★ ★	ANGLE GRINDER T27 POLISHING	 15°	INOX	115 125		Grain 40/120	527	
AB20		★ ★ ★ ★ ★	ANGLE GRINDER T27 POLISHING ROUGHING	 15°	INOX	115 125		Grain 40/120	527	METAL
<b>NEW</b> DD21			ANGLE GRINDER		INOX  CAST IRON	115 125			527	
AB17		★ ★ ★ ★ ★	ANGLE GRINDER T42 CUTTING	 90°		115 125 230	2,5	Grain 30/36	526	STONE
AB18		★ ★ ★ ★ ★	ANGLE GRINDER T41 CUTTING	 90°	INOX	115 125 230	1,6 1,6 2,0	Grain 36/46	526	MULTI-FUNCTION
<b>NEW</b> DD22		CARBIDE TIPPED	ANGLE GRINDER			115	22,23	CONTINUOUS	526	

**POLISHING DISC- SANDING BODY AND ACCESORIES**

<b>NEW</b> DD24		FELT	ANGLE GRINDER	ANTI-OXIDE POLISHING Polishing and finish of surfaces.		100	Ø INT. 22,23	528
<b>NEW</b> DD25		VELCRO	ANGLE GRINDER	HOOK & LOOP BACKING PAD Polishing and sanding of surfaces		100 115 125	Ø INT. M14x2	528
<b>NEW</b> DD26			ANGLE GRINDER	POLISHING DISC FOR STONE Optimal surface polishing.		100	Grain 50/100/50/300 500/800/1000 1500/2000/3000	528
<b>NEW</b> DD28		VELCRO	ANGLE GRINDER	POLISHING DISC OF OXIDE ALUMINIUM Different finish quality according to the grain.		100 115 125	Grain 60/80/120/240	529
<b>NEW</b> DD33		VELCRO	ANGLE GRINDER	FELT POLISHING PAD Polishing, finish and final brightening in all surfaces.		100 115 125	e mm 6	529
<b>NEW</b> DD31		VELCRO	ANGLE GRINDER	POLISHING FOAM Fine finish. Specific for automotive and nautical applications.		100 115 125	e mm 25	529
<b>NEW</b> DD32		VELCRO	ANGLE GRINDER	WOOL DISC Polishing, finish and final brightening in all surfaces.		100 115 125	e mm 25	529

**SANDING BELT AND FLAPPING WHEELS**

AB50		★ ★ ★ ★ ★	SANDING BELT		L1 100	L2 690	Grain 40-120	530
FP			FLAPPING WHEELS		Ø EXT. 30 / 40 50 / 60 / 80		Grain 40-120	530

**SLITTING SAWS FOR METAL - FINE TEETH**


Ref. FF93

**HSS****DIN  
1837****CUTS  
< 5 mm**

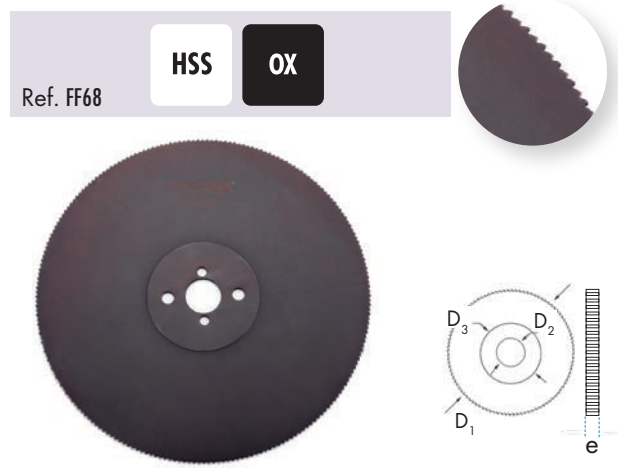
FF93				
D <sub>1</sub> mm	e mm	D <sub>2</sub> mm	Z	€
20	0,20	5	80	19,58
20	0,25	5	64	19,58
20	0,30	5	64	17,59
20	0,40	5	64	17,59
20	0,50	5	48	16,92
20	0,60	5	48	16,92
20	0,80	5	48	16,92
20	1,00	5	40	16,92
20	1,20	5	40	19,58
20	1,60	5	40	21,53
20	2,00	5	32	22,37
20	2,50	5	32	26,93
20	3,00	5	32	29,12
20	4,00	5	24	38,52
20	5,00	5	24	45,16
20	6,00	5	24	51,44
25	0,20	8	80	20,09
25	0,25	8	80	20,09
25	0,30	8	80	18,71
25	0,40	8	64	18,71
25	0,50	8	64	17,83
25	0,60	8	64	17,83
25	0,80	8	48	17,83
25	1,00	8	48	17,83
25	1,20	8	48	20,50
25	1,60	8	40	21,89
25	2,00	8	40	23,42
25	2,50	8	40	25,37
25	3,00	8	32	34,44
25	4,00	8	32	40,87
25	5,00	8	32	47,83
25	6,00	8	32	53,59
32	0,20	8	100	21,47
32	0,25	8	100	21,47
32	0,30	8	80	19,58
32	0,40	8	80	19,58
32	0,50	8	80	18,70
32	0,60	8	64	18,70
32	0,80	8	64	18,70
32	1,00	8	64	18,70
32	1,20	8	48	21,92
32	1,60	8	48	22,04
32	2,00	8	48	24,85
32	2,50	8	40	26,90
32	3,00	8	40	29,99
32	4,00	8	40	43,67
32	5,00	8	32	53,18
32	6,00	8	32	56,27

FF93				
D <sub>1</sub> mm	e mm	D <sub>2</sub> mm	Z	€
40	0,20	10	128	23,22
40	0,25	10	100	23,22
40	0,30	10	100	22,36
40	0,40	10	100	22,36
40	0,50	10	80	20,89
40	0,60	10	80	20,89
40	0,80	10	80	20,89
40	1,00	10	64	20,89
40	1,20	10	64	22,46
40	1,60	10	64	23,84
40	2,00	10	48	25,82
40	2,50	10	48	28,84
40	3,00	10	48	34,07
40	4,00	10	40	39,52
40	5,00	10	40	59,89
40	6,00	10	40	65,77
50	0,20	13	128	31,62
50	0,25	13	128	27,71
50	0,30	13	128	25,19
50	0,40	13	100	25,19
50	0,50	13	100	23,84
50	0,60	13	100	23,84
50	0,80	13	80	23,84
50	1,00	13	80	23,84
50	1,20	13	80	25,19
50	1,60	13	64	27,46
50	2,00	13	64	29,65
50	2,50	13	64	31,75
50	3,00	13	48	36,35
50	4,00	13	48	42,07
50	5,00	13	48	55,73
50	6,00	13	40	74,48
63	0,25	16	160	33,76
63	0,30	16	128	28,68
63	0,40	16	128	28,68
63	0,50	16	128	27,58
63	0,60	16	100	27,58
63	0,80	16	100	27,58
63	1,00	16	100	27,58
63	1,20	16	80	28,50
63	1,60	16	80	31,81
63	2,00	16	80	34,27
63	2,50	16	64	36,16
63	3,00	16	64	40,10
63	4,00	16	64	50,48
63	5,00	16	48	63,88
63	6,00	16	48	71,40
80	0,30	22	160	37,76
80	0,40	22	160	37,76
80	0,50	22	128	32,81
80	0,60	22	128	32,81
80	0,80	22	128	32,81
80	1,00	22	100	32,81
80	1,20	22	100	33,82
80	1,60	22	100	35,84
80	2,00	22	80	39,46
80	2,50	22	80	47,22
80	3,00	22	80	51,49
80	4,00	22	64	63,13
80	5,00	22	64	77,53
80	6,00	22	64	87,01

FF93				
D <sub>1</sub> mm	e mm	D <sub>2</sub> mm	Z	€
100	0,50	22	160	41,50
100	0,60	22	160	38,08
100	0,80	22	128	38,08
100	1,00	22	128	38,08
100	1,20	22	128	39,59
100	1,60	22	100	47,60
100	2,00	22	100	52,49
100	2,50	22	100	58,98
100	3,00	22	80	63,88
100	4,00	22	80	87,01
100	5,00	22	80	97,26
100	6,00	22	64	113,72
125	0,60	22	160	61,98
125	0,80	22	160	57,98
125	1,00	22	160	57,98
125	1,20	22	128	57,98
125	1,60	22	128	60,65
125	2,00	22	128	64,14
125	2,50	22	100	67,92
125	3,00	22	100	75,53
125	4,00	22	100	112,81
125	5,00	22	80	131,92
125	6,00	22	80	147,22
160	1,00	32	160	88,86
160	1,20	32	160	81,56
160	1,60	32	160	84,24
160	2,00	32	128	87,01
160	2,50	32	128	96,88
160	3,00	32	128	110,03
160	4,00	32	100	155,32
160	5,00	32	100	184,43
160	6,00	32	100	210,34
200	1,00	32	200	117,55
200	1,20	32	200	117,55
200	1,60	32	160	116,63
200	2,00	32	160	123,50
200	2,50	32	160	140,80
200	3,00	32	128	157,61
200	4,00	32	128	223,37
200	5,00	32	128	265,42
200	6,00	32	100	304,90
250	1,60	32	200	167,93
250	2,00	32	200	171,14
250	2,50	32	160	195,65
250	3,00	32	160	215,82
250	4,00	32	160	312,91
250	5,00	32	128	372,91
250	6,00	32	128	441,85
315	2,50	40	200	306,48
315	3,00	40	200	344,05
315	4,00	40	160	444,43
315	5,00	40	160	544,03
315	6,00	40	160	643,66

**SLITTING SAWS FOR METAL - COARSE TEETH**

**CIRCULAR SAW BLADES FOR CUTTING-OFF MACHINES**



FF94					
D1 mm	e mm	D2 mm	Z	€	
50	0,5	13	48	27,07	
50	0,6	13	48	27,07	
50	0,8	13	40	27,07	
50	1,0	13	40	27,07	
50	1,2	13	40	28,31	
50	1,6	13	32	30,79	
50	2,0	13	32	32,06	
50	2,5	13	32	34,08	
50	3,0	13	24	36,83	
50	4,0	13	24	47,71	
50	5,0	13	24	59,45	
50	6,0	13	20	64,86	
63	0,5	16	64	29,94	
63	0,6	16	48	29,94	
63	0,8	16	48	29,94	
63	1,0	16	48	29,94	
63	1,2	16	40	30,37	
63	1,6	16	40	34,33	
63	2,0	16	40	37,00	
63	2,5	16	32	38,65	
63	3,0	16	32	42,83	
63	4,0	16	32	51,82	
63	5,0	16	24	62,54	
63	6,0	16	24	70,07	
80	0,6	22	64	33,34	
80	0,8	22	64	33,34	
80	1,0	22	48	33,34	
80	1,2	22	48	34,39	
80	1,6	22	48	36,95	
80	2,0	22	40	38,87	
80	2,5	22	40	46,31	
80	3,0	22	40	50,50	
80	4,0	22	32	61,76	
80	5,0	22	32	75,77	
80	6,0	22	32	84,72	
100	0,6	22	80	39,64	
100	0,8	22	64	37,42	
100	1,0	22	64	37,42	
100	1,2	22	64	38,86	
100	1,6	22	48	46,87	
100	2,0	22	48	51,55	
100	2,5	22	48	57,90	
100	3,0	22	40	62,40	
100	4,0	22	40	85,22	
100	5,0	22	40	95,34	
100	6,0	22	32	111,59	

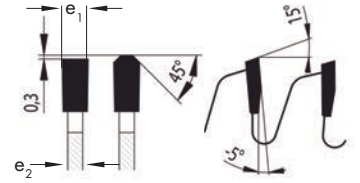
FF94					
D1 mm	e mm	D2 mm	Z	€	
125	0,8	22	80	56,90	
125	1,0	22	80	56,90	
125	1,2	22	64	56,90	
125	1,6	22	64	59,84	
125	2,0	22	64	62,34	
125	2,5	22	48	66,58	
125	3,0	22	48	73,49	
125	4,0	22	48	110,20	
125	5,0	22	40	129,36	
125	6,0	22	40	143,60	
160	1,0	32	80	80,42	
160	1,2	32	80	80,48	
160	1,6	32	80	83,15	
160	2,0	32	64	85,34	
160	2,5	32	64	94,97	
160	3,0	32	64	108,53	
160	4,0	32	48	151,90	
160	5,0	32	48	180,90	
160	6,0	32	48	204,47	
200	1,2	32	100	94,10	
200	1,6	32	80	113,88	
200	2,0	32	80	122,16	
200	2,5	32	80	137,72	
200	3,0	32	64	154,58	
200	4,0	32	64	217,06	
200	5,0	32	64	258,38	
200	6,0	32	48	300,35	
250	1,6	32	100	158,16	
250	2,0	32	100	168,97	
250	2,5	32	80	191,90	
250	3,0	32	80	212,72	
250	4,0	32	80	311,26	
250	5,0	32	64	363,96	
250	6,0	32	64	430,81	
315	2,5	40	100	302,04	
315	3,0	40	100	337,39	
315	4,0	40	80	435,84	
315	5,0	40	80	529,42	
315	6,0	40	80	644,81	

FF68					
D1 mm	e mm	D2 mm	D3 mm	Z	€
175	2,0	32	75	70/90/110/140/180	121,63
200	1,8/2"	32	90	80/100/128/160/200	125,15
225	1,6	32	90	90/120/140/180/220	138,31
225	2,0	32/40	90		131,51
250	1,2	32/40	100	90/100/128/160/200/250	189,64
250	1,6	32/40	100		151,02
250	2,0	32/40	100		149,03
250	2,5	32/40	100	166,73	199,43
275	1,6	32/40	100		
275	2,0	32/40	100	180/220/280	204,14
275	2,5	32/40	100		241,08
300	2,0	32	100	90/120/160/180/220/300	246,55
300	2,5	32	100		298,08
300	3,0	32	100	80/100/120/160/200/240/320	262,99
315	2,0	32	100		264,11
315	2,5	32/40	100		316,76
315	3,0	32	100	90/110/120/140/160/180/220/280/350	337,51
350	2,5	32/40/50	120		379,15
350	3,0	32/40/50	120	90/110/120/140/160/200/220	477,77
370	3,0	50	120	100/120/160/200/240/310	556,68
400	3,0	40/50	120	110/160/220/260/320	607,09
400	3,5	40/50	120		626,84
425	3,0	40/50	120	110/130/160/200/260/310	685,99
425	3,5	40/50	120		815,30
450	3,0	40/50	120	100/120/140/180/220/340	885,43
450	3,5	40/50	130		931,45
450	4,0	40/50	130	120/140/170/220/280/340	1.139,66
500	3,5	40/50	130		1.205,42
500	4,0	40/50	130	100/140/160/210/270/330	1.369,81
525	4,0	50	140		1.435,55
550	4,0	50	140		

Check other ranges of saw for miter under request.  
HssCo, HSS, TiN, etc...

**CARBIDE TIPPED SLITTING SAWS**
**Ref. S5CM**

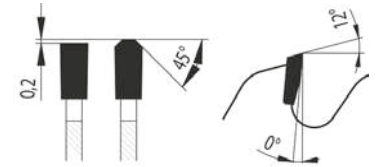
Medium or small thickness specific circular saw blade for **NON-FERROUS MATERIALS** as **ALUMINIUM PROFILES, PVC** and other plastics. **WINDOWS MANUFACTURING**. Alternated trapezoidal tooth geometry with negative angle.

**CARBIDE  
TIPPED**


	D1 mm	e1 mm	e2 mm	D2 mm	Z	€
S5CM160202848	160	2,8	2,2	20	48	91,54
S5CM190302856	190	2,8	2,2	30	56	104,59
S5CM200303260	200	3,2	2,5	30	60	128,26
S5CM250303280	250	3,2	2,5	30	80	177,95
S5CM260303280	260	3,2	2,5	30	80	181,41
S5CM300303296	300	3,2	2,5	30	96	209,20
S5CM330303296	330	3,2	2,5	30	96	232,20
S5CM3503036108	350	3,6	2,8	30	108	251,05
S5CM3803036110	380	3,6	2,8	30	110	269,98
S5CM4003036120	400	3,6	2,8	30	120	282,55

**Ref. S8CM**

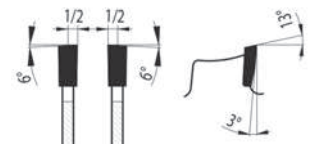
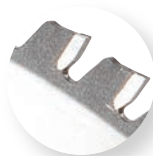
Circular saw blade for metal, solid workpieces, profiles, tubes. **Not suitable for STAINLESS STEEL.**

**CARBIDE  
TIPPED**


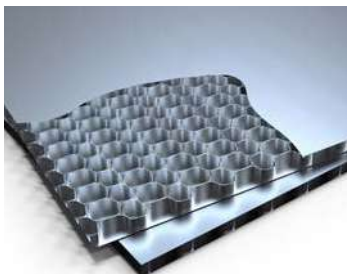
	D1 mm	e mm	D2 mm	Z	€
S8CM180201844	180	1,8	20,0	44	155,62
S8CM190201848	190	1,8	20,0	48	165,30
S8CM3052542260	305	2,2	25,4	60	233,71
S8CM3052542278	305	2,2	25,4	78	270,82
S8CM3552542266	355	2,2	25,4	66	262,24
S8CM3552542290	355	2,2	25,4	90	311,74

**Ref. S7CM**

Specific circular saw blade for **SANDWICH TYPE PANELS**, metal sheets and reduced thickness metals.

**CARBIDE  
TIPPED**


	D1 mm	e mm	D2 mm	Z	€
S7CM150202230	150	2,2	20,0	30	74,81
S7CM160202230	160	2,2	20,0	30	76,03
S7CM170202232	170	2,2	20,0	32	80,52
S7CM180202236	180	2,2	20,0	36	88,23
S7CM190202238	190	2,2	20,0	38	97,42
S7CM200202440	200	2,4	20,0	40	102,42
S7CM210302440	210	2,4	30,0	40	104,07
S7CM216302440	216	2,4	30,0	40	105,06
S7CM230302444	230	2,4	30,0	44	114,29
S7CM235302444	235	2,4	30,0	44	115,14
S7CM250302448	250	2,4	30,0	48	127,76
S7CM300302460	300	2,4	30,0	60	159,66
S7CM300302480	300	2,4	30,0	80	193,53
S7CM3052542460	305	2,4	25,4	60	160,93
S7CM3052542480	305	2,4	25,4	80	194,75
S7CM350302680	350	2,6	30,0	80	221,42
S7CM3552542680	355	2,6	25,4	80	222,98



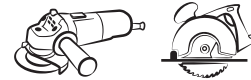


**CARBON STEEL CIRCULAR SAW BLADES**

**NEW**  
Ref. DD37



Carbon steel wood cutting disc.



Wood intensive cut.  
Use with grinder.



DD37

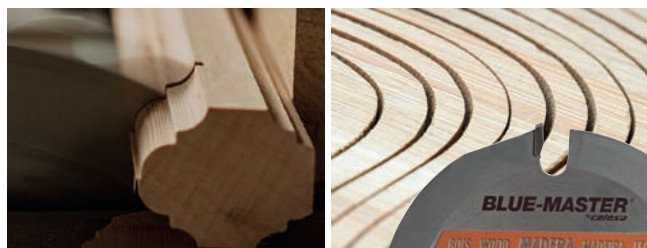
	"	Ø mm	Ø Int. mm	e mm	▲	Z	R.P.M.	€/3U.
DD37-110Z40	4,3	110	22,23	1,2	3	40	12.500	20,51
DD37-110Z60	4,3	110	22,23	1,2	3	60	12.500	21,60
DD37-110Z80	4,3	110	22,23	1,2	3	80	12.500	22,14
DD37-110Z100	4,3	110	22,23	1,2	3	100	12.500	23,23

**CARBIDE TIPPED SLITTING SAWS**

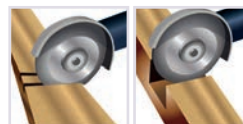
**NEW**  
Ref. DD23



Wood cutting and slitting disc.  
Carbide tipped, high resistance and durability.  
Use with grinder.



Special for cutting and grooving; shape creations, reliefs and wood figures.



CUTTING CARVING



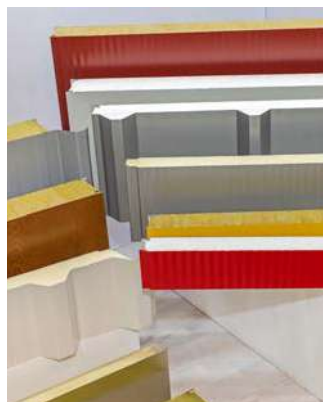
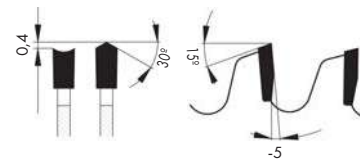
DD23

	"	Ø mm	Ø Int. mm	e mm	▲	Z	R.P.M.	€
DD23-115	4,5	115	22,23	3,8	1	3	15.500	16,55
DD23-125	5	125	22,23	3,8	1	6	13.300	18,92

Ref. S6CM

Specific circular saw blade for melamine, plastics, phenolic panels, MDF, HDF, HPL for cutting without scoring blades

**CARBIDE TIPPED**



CUTTING WITHOUT SCORING BLADES

**MELAMINE CIRCULAR SAW BLADE WITHOUT SCORING**

	D1 mm	e mm	D2 mm	Z	€
S6CM220303242	220	3,2	30	42	156,74
S6CM250303248	250	3,2	30	48	179,16
S6CM303303260	303	3,2	30	60	224,39
S6CM350303672	350	3,6	30	72	273,25

**CARBIDE TIPPED SLITTING SAWS FOR WOOD**

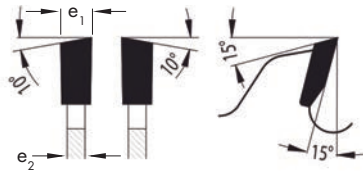
Ref. S1CM

Universal saw for natural wood and other materials based on wood (not valid for mdf, hdf...)

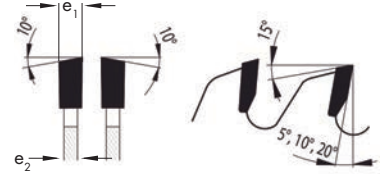
**CARBIDE TIPPED**


Ref. S4CM

Universal blade for a hand-held power tool specific for wood-based materials.

**CARBIDE TIPPED**


S1CM



S4CM

	D1 mm	e1 mm	e2 mm	D2 mm	Z	€
S1CM160202516	160	2,5	1,6	20	16	53,16
S1CM160202524	160	2,5	1,6	20	24	61,36
S1CM160202536	160	2,5	1,6	20	36	69,01
S1CM160202548	160	2,5	1,6	20	48	79,86
S1CM180202528	180	2,5	1,6	20	28	71,91
S1CM180202556	180	2,5	1,6	20	56	90,41
S1CM200202524	200	2,5	1,6	20	24	66,61
S1CM200202532	200	2,5	1,6	20	32	77,21
S1CM250303240	250	3,2	2,2	30	40	106,31
S1CM250303248	250	3,2	2,2	30	48	114,45
S1CM250303260	250	3,2	2,2	30	60	116,85
S1CM250303264	250	3,2	2,2	30	64	119,77
S1CM250303272	250	3,2	2,2	30	72	130,36
S1CM250303280	250	3,2	2,2	30	80	140,91
S1CM300303248	300	3,2	2,2	30	48	132,66
S1CM300303264	300	3,2	2,2	30	64	149,49
S1CM300303272	300	3,2	2,2	30	72	155,11
S1CM300303296	300	3,2	2,2	30	96	174,79
S1CM315303248	315	3,2	2,2	30	48	149,49
S1CM350303654	350	3,6	2,5	30	54	169,18
S1CM350303672	350	3,6	2,5	30	72	183,43
S1CM350303684	350	3,6	2,5	30	84	191,88
S1CM3503036108	350	3,6	2,5	30	108	217,38
S1CM400303648	400	3,6	2,5	30	48	150,50
S1CM400303664	400	3,6	2,5	30	64	194,69
S1CM400303684	400	3,6	2,5	30	84	217,38
S1CM400303696	400	3,6	2,5	30	96	225,57
S1CM4003036120	400	3,6	2,5	30	120	239,83
S1CM45030456	450	4	2,8	30	56	190,60
S1CM45030472	450	4	2,8	30	72	255,56
S1CM50030464	500	4	2,8	30	64	225,37
S1CM50030484	500	4	2,8	30	84	300,45
S1CM600305290	600	5,2	3,5	30	90	727,29
S1CM70030460	700	4	3	30	60	506,69

	D1 mm	e1 mm	e2 mm	D2 mm	Z	€
S4CM127202610	127	2,6	1,6	20	10	37,98
S4CM127202620	127	2,6	1,6	20	20	53,16
S4CM127202636	127	2,6	1,6	20	36	63,52
S4CM130202610	130	2,6	1,6	20	10	40,39
S4CM130202620	130	2,6	1,6	20	20	53,16
S4CM130202636	130	2,6	1,6	20	36	65,68
S4CM140202610	140	2,6	1,6	20	10	40,39
S4CM140202620	140	2,6	1,6	20	20	55,57
S4CM140202642	140	2,6	1,6	20	42	69,26
S4CM150202612	150	2,6	1,6	20	12	45,45
S4CM150202624	150	2,6	1,6	20	24	55,57
S4CM150202640	150	2,6	1,6	20	40	71,67
S4CM150202648	150	2,6	1,6	20	48	80,36
S4CM160202612	160	2,6	1,6	20	12	45,45
S4CM160202624	160	2,6	1,6	20	24	55,57
S4CM160202640	160	2,6	1,6	20	40	75,29
S4CM160202648	160	2,6	1,6	20	48	81,02
S4CM170302612	170	2,6	1,6	30	12	48,10
S4CM170302624	170	2,6	1,6	30	24	58,22
S4CM170302640	170	2,6	1,6	30	40	71,91
S4CM170302654	170	2,6	1,6	30	54	88,74
S4CM180302612	180	2,6	1,6	30	12	48,10
S4CM180302624	180	2,6	1,6	30	24	58,22
S4CM180302640	180	2,6	1,6	30	40	73,38
S4CM180302656	180	2,6	1,6	30	56	91,39
S4CM184302612	184	2,6	1,6	30	12	48,10
S4CM184302624	184	2,6	1,6	30	24	58,22
S4CM184302640	184	2,6	1,6	30	40	75,79
S4CM184302656	184	2,6	1,6	30	56	91,15
S4CM190302614	190	2,6	1,6	30	14	53,16
S4CM190302624	190	2,6	1,6	30	24	60,62
S4CM190302630	190	2,6	1,6	30	30	68,33
S4CM190302640	190	2,6	1,6	30	40	80,79
S4CM190302656	190	2,6	1,6	30	56	91,39
S4CM200302816	200	2,8	1,8	30	16	58,22
S4CM200302830	200	2,8	1,8	30	30	73,38
S4CM200302840	200	2,8	1,8	30	40	85,83
S4CM200302864	200	2,8	1,8	30	64	113,27
S4CM210302818	210	2,8	1,8	30	18	63,27
S4CM210302832	210	2,8	1,8	30	32	75,79
S4CM210302840	210	2,8	1,8	30	40	98,61
S4CM210302864	210	2,8	1,8	30	64	119,50
S4CM216302824	216	2,8	1,8	30	24	75,79
S4CM216302848	216	2,8	1,8	30	48	98,61
S4CM216302864	216	2,8	1,8	30	64	119,50
S4CM230302820	230	2,8	1,8	30	20	65,68
S4CM230302834	230	2,8	1,8	30	34	83,42
S4CM230302848	230	2,8	1,8	30	48	101,02
S4CM230302864	230	2,8	1,8	30	64	119,50

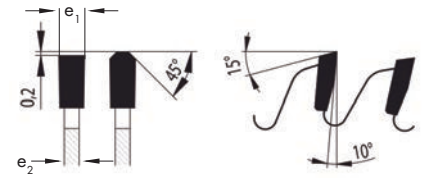


**CARBIDE TIPPED SLITTING SAWS**

**Ref. S2CM**

Specific saw for MDF, HDF, Phenolic Boards. Also valid for non ferrous metals (Aluminium, Copper, Bronze) with an acceptable performance. Always works with scoring blades.

**CARBIDE TIPPED**



**ALWAYS WORKS WITH SCORING BLADE**

S2CM

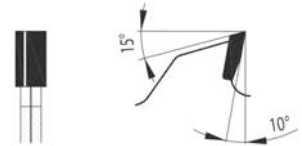
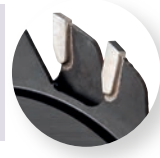
	D <sub>1</sub> mm	e <sub>1</sub> mm	e <sub>2</sub> mm	D <sub>2</sub> mm	Z	€
S2CM200303264	200	3,2	2,2	30	64	138,80
S2CM250303260	250	3,2	2,2	30	60	149,80
S2CM250303280	250	3,2	2,2	30	80	177,41
S2CM300303272	300	3,2	2,2	30	72	177,41
S2CM300303272HP*	300	3,2	2,2	30	72*	177,41
S2CM300303296	300	3,2	2,2	30	96	210,81
S2CM3503036108	350	3,6	2,5	30	108	238,67

\* High Performance

**Ref. SINC**

Special to solve the problem of the chipping on the interior melamine sheet when cutting laminated board. Specific for laminated board, chipboard panel and sandwich type panels.

**CARBIDE TIPPED**



**SCORING CIRCULAR SAW BLADE**

**SCORING CIRCULAR SAW BLADES**

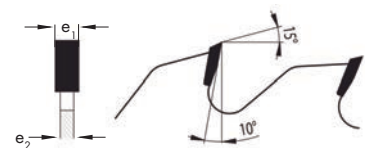
SINC

	D <sub>1</sub> mm	e <sub>1</sub> mm	e <sub>2</sub> mm	D <sub>2</sub> mm	Z	€
SINC80203620	80	3,6	2,8	20	20	100,11
SINC100203624	100	3,6	2,8	20	24	105,90
SINC120203624	120	3,6	2,8	20	24	107,89
SINC125203624	125	3,6	2,8	20	24	107,89
SINC140203628	140	3,6	2,8	20	28	123,34
SINC160203632	160	3,6	2,8	20	32	129,55

**Ref. S3CM**

Specific for laminated board, chipboard and sandwich type panels. Saw for grooving use exclusively.

**CARBIDE TIPPED**



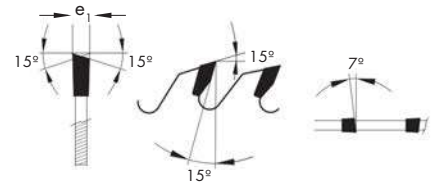
S3CM

	D <sub>1</sub> mm	e <sub>1</sub> mm	e <sub>2</sub> mm	D <sub>2</sub> mm	Z	€
S3CM150303512	150	3,5	2,5	30	12	66,54
S3CM15030412	150	4	2,5	30	12	68,89
S3CM15030512	150	5	3,5	30	12	71,47
S3CM15030612	150	6	3,5	30	12	71,47
S3CM18030416	180	4	2,5	30	16	78,68
S3CM18030516	180	5	3,5	30	16	81,25
S3CM18030616	180	6	3,5	30	16	88,08
S3CM20030432	200	4	2,5	30	32	121,22

## CARBIDE TIPPED SLITTING SAWS

### Ref. S11CM

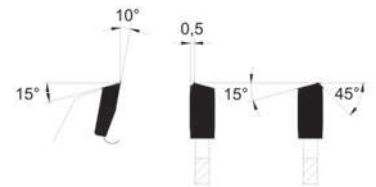
For wood and derivative products in miter saws.

**CARBIDE  
TIPPED**

**S11CM**

	D <sub>1</sub> mm	e <sub>1</sub> mm	D <sub>2</sub> mm	Z	€
S11CM260302660	260	2,6	30	60	141,10

### Ref. S9CM

Circular saw blades for plastics: METHACRYLATE, THERMOPLASTIC in general, POLYURETHANE PANELS...

**CARBIDE  
TIPPED**

**S9CM**

	D <sub>1</sub> mm	e <sub>1</sub> mm	D <sub>2</sub> mm	Z	€
S9CM300303260	300	3,2	30	60	299,30
S9CM300303296	300	3,2	30	96	334,76
S9CM3503035108	350	3,5	30	108	405,99
S9CM350304472	350	4,4	30	72	496,94
S9CM350604472	350	4,4	60	72	496,94

### Ref. S10CM

Circular saw blades for CARTON BOARD, PLASTER BOARD, FIBRE CEMENT and ACRYLIC PANELS IN GENERAL. Manufactured with polycrystalline diamond plates, multiplies the performance.

**PCD**

**S10CM**

	D <sub>1</sub> mm	e <sub>1</sub> mm	D <sub>2</sub> mm	Z	€
S10CM160202206	160	2,2/1,6	20	6	233,97
S10CM210202206	210	2,2/1,6	20	6	263,95
S10CM230202206	230	2,2/1,6	20	6	293,63

**WOOD ROUGHING DISC**

Ref. DMA115

**HCS**  **PVC** 

Special **FLAT** disc for great roughing in wood and non-metallic materials.





Provides a fast performance in cleaning, roughing and finishing of flat surfaces.

Suitable for angle polishing and moulding with easy manoeuvrability.

				DMA
	D <sub>1</sub> mm	D <sub>2</sub> mm	R.P.M.	€
DMA115	115	22,23	12.500	28,50

Ref. DMB100

**HCS**  **PVC** 

Special **CHAMFER ROUND** disc for great roughing in wood and non-metallic materials.





Provides a fast performance in cleaning, roughing and finishing of flat and curved surfaces: moth-eaten beams and all kinds of wood structures.

Suitable for angle polishing and moulding with easy manoeuvrability.

				DMB
	D <sub>1</sub> mm	D <sub>2</sub> mm	R.P.M.	€
DMB100	100	22,23	12.500	27,68

Ref. DMC125

**HCS**  **PVC** 

Special **CORNER RADIUS** disc for great roughing in wood and non-metallic materials.






Provides a fast performance in cleaning, roughing and finishing of flat and curved surfaces. Able to work with front end and corner. Specially suitable for all types of works in wood structures, moth-eaten beams. etc

Remarkable versatility in surfaces with all kind of curvatures. Suitable for angle polishing and moulding with easy manoeuvrability.

				DMC
	D <sub>1</sub> mm	D <sub>2</sub> mm	R.P.M.	€
DMC125	125	22,23	12.500	30,67

**NEW**

Ref. DD34

**CARBIDE TIPPED**      

Wood roughing and shape. Cleaning in concrete, glue, cement and fiberglass surfaces. Cleaning in general. Angled design, improves the ergonomoy.







**Grain M**




**Grain G**

Use with grinder.

2 qualities according to the type of work:

 **Grain M** - Medium roughing.

 **Grain G** - Coarse roughing.



**WOOD**

							DD34
	"	Ø mm	Ø Int. mm	e mm	R.P.M.	Grain	€
DD34-115G	4,5	115	22,23	3	13.300	G	40,32
DD34-115M	4,5	115	22,23	3	13.300	M	40,32
DD34-125G	5	125	22,23	3	12.250	G	43,50
DD34-125M	5	125	22,23	3	12.250	M	43,50

## METAL CUTTING DIAMOND DISC

Ref. DD7

IN  $\alpha$ 

CAST IRON



EN13236



### TOP METAL

Able to cut all types of profiles, sheets, tubes, beams, made of steel, stainless steel, cast iron... The vacuum brazed diamond disc provides the highest durability and productivity in metal cutting applications. Special anti-breaking body, less vibrations and sparks, higher lifetime compared with the abrasive disc. The cutting depth is the same during the lifetime of the tool. Vacuum brazed diamond, does not expire.

	Ø mm	Ø Int. mm	e mm	R.P.M	DD7 €
DD7-105	105	20,00	1,20	15.500	32,04
DD7-115	115	22,23	1,20	13.300	34,44
DD7-125	125	22,23	1,20	12.250	40,11
DD7-180	180	22,23	1,80	8.500	85,48
DD7-230	230	22,23	2,00	6.500	100,02
DD7-300	300	25,40	2,20	5.500	212,78
DD7-355	355	25,40	2,50	5.500	260,15
DD7-400	400	25,40	2,50	5.000	307,48

## HSS CUTTING DISC FOR METAL

NEW

Ref. DD36

H S S

Z60

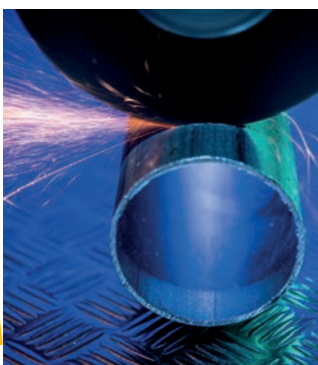
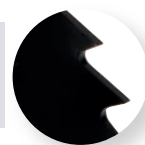


STEEL

INOX



90°



HSS Metal sheet and pipe cutting disc.  
Use with grinder.

### METAL

	"	Ø mm	Ø Int. mm	e mm	Z	RPM	DD36 €
DD36-115Z60	4,5	115	22,23	1	60	10.000	14,34

## CARBIDE GRIT MULTI-PURPOSE DISC

Ref. SCMD

Tungsten



PVC



Multi-purpose disc for angle grinder.  
Tungsten carbide grit edge.  
High performance in any material.  
Fast and accurate cutting.

Highly recommended for working in wood, wood with nails, plastics, cardboard plaster, metal sheets less than 1 mm thick and copper.



	Ø mm	Ø Int. mm	e mm	R.P.M	SCMD €
SCMD115X1,60	115	22,2	1,6	13.300	17,81
SCMD125X1,60	125	22,2	1,6	12.250	20,03
SCMD230X1,60	230	22,2	1,6	10.500	44,80
SCMD300X2	300	25,4/20	2,0	5.100	72,62
SCMD350X3	350	25,4/20	3,0	4.400	90,43

**ELECTROPLATED DIAMOND CIRCULAR BLADE FOR ANGLE GRINDER**



CARBON FIBER AND COMPOSITE MATERIALS.



Multi-Purpose disc for angle grinder.

Diamond grit edge.

High performance in all type of non ferrous materials. Fast and accurate cutting.

Ideal to work in hard tile (always with water), PVC, reinforced plastics, fiberglass, carbon fiber...



	Ø mm	Ø Int. mm	e mm	R.P.M	MDT €
MDT50X0,80	50	22,23	1,8	20.000	63,25
MDT10423	115	22,23	1,8	15.000	66,10
MDT115X2X22	115	22,23	2,0	15.000	69,17
MDT115X3X22	115	22,23	3,0	15.000	73,49
MDT115X4X22	115	22,23	4,0	15.000	75,48
MDT115X5X22	115	22,23	5,0	15.000	77,76

**CIRCULAR BLADES FOR HYDRAULIC HOSES CUTTING**

Ref. FFLATIG  
Ref. RFLATIG

**HSS**



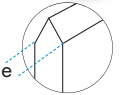
Special cutting disc for reinforced hydraulic hoses of low, high and very high pressure. Continuous bevelled cutting edge. High performance in rubber and plastic materials reinforced with metal wires or meshes, specially designed to withstand high pressures or abrasion.



To cut non-reinforced or light reinforced hoses.



To cut heavy reinforced hoses.



	Ø mm	e mm	Ø Int. mm	FFLATIG €
FFLATIG-200x2x32	200	2,0	32	323,34
FFLATIG-250x3x32	250	3,0	32	433,18
FFLATIG-300x3x32	300	3,0	32	596,53

	Ø mm	e mm	Ø Int. mm	Z	RFLATIG €
RFLATIG-200X2x32	200	2,0	32	220	381,54
RFLATIG-250X3x32	250	3,0	32	220	511,15
RFLATIG-300X3x32	300	3,0	32	220	703,90

**ACCESSORIES FOR CIRCULAR SAW BLADES AND CIRCULAR BLADE**

**REDUCING RING FOR CIRCULAR SAW**



e: thickness of the ring  
always choose a ring thinner than the body of the saw.

	Ø mm	Ø Int. mm	e mm	CRS €
CRS16/12,7X1,6	16,0	12,7	1,6	8,03
CRS20/16X1,4	20,0	16,0	1,4	8,03
CRS25,4/20X2,0	25,4	20,0	2,0	8,03
CRS30/15X1,8	30,0	15,0	1,8	8,03
CRS30/16X1,8	30,0	16,0	1,8	8,03
CRS30/18X1,8	30,0	18,0	1,8	8,03
CRS30/20X1,8	30,0	20,0	1,8	8,03
CRS30/25X1,8	30,0	25,0	1,8	8,03
CRS32/20X1,8	32,0	20,0	1,8	8,03
CRS32/20X2,2	32,0	20,0	2,2	8,03
CRS32/25X1,8	32,0	25,0	1,8	8,03
CRS32/25X2,2	32,0	25,0	2,2	8,03
CRS32/25,4X1,8	32,0	25,4	1,8	8,03
CRS32/25,4X2	32,0	25,4	2,0	8,03
CRS32/30X1,8	32,0	30,0	1,8	8,03
CRS32/30X2,2	32,0	30,0	2,2	8,03
CRS40/25X2,2	40,0	25,0	2,2	8,03
CRS40/25,4X2,2	40,0	25,4	2,2	8,03
CRS40/32X2,2	40,0	32,0	2,2	8,03

**REDUCING RING FOR ANGLE GRINDER**



Quick locking nut of M14x2.

Suitable for any angle grinder with M14x2 thread.

The disc must be centered on the ring of the portable power tool, not on the nut.

	Ø Ext.	THREAD	ADQCA €
ADQCA	46,30	M14X2	35,36

## DIAMOND CIRCULAR BLADES FOR CONSTRUCTION

### GENERAL PURPOSE DIAMOND SAW BLADE

Ref. DD1



GENERAL PURPOSE: Special for cutting of concrete, brick, marble, tile, ceramic & stone. Specific for dry work. Nevertheless, water cooling exponentially increases the efficiency of the disc.



EN13236



### DIAMOND GENERAL DE OBRA

Reducing ring  
included. 25,4/20

	"	Ø mm	Ø Int. mm	RPM	*H mm	*NºS	e mm	€
DD1-115	4,5	115	22,23	13.200	10	9	2,0	9,55
DD1-125	5	125	22,23	12.200	10	9	2,0	11,63
DD1-180	7	180	22,23	8.400	10	14	2,4	27,07
DD1-230	9	230	22,23	6.500	10	18	2,8	40,10
DD1-300	12	300	25,4/20	5.100	10	22	3,0	108,16
DD1-350	14	350	25,4/20	4.400	10	24	3,2	125,05

\* H: Teeth Height · \* NºS: Number of teeth

### GENERAL PURPOSE DIAMOND SAW BLADE

Ref. DD2



Special for cutting of concrete, brick, marble, tile, ceramic & stone. Specific for dry work. Nevertheless, water cooling exponentially increases the efficiency of the disc. High performance.



EN13236



### TOP DIAMOND GENERAL DE OBRA

	"	Ø mm	Ø Int. mm	RPM	*H mm	*NºS	e mm	€
DD2-115	4,5	115	22,23	13.200	12	9	1,8	23,55
DD2-125	5	125	22,23	12.200	12	9	2,2	28,77
DD2-180	7	180	22,23	8.400	12	14	2,2	68,36
DD2-230	9	230	22,23	6.500	12	18	2,4	104,37

\* H: Teeth Height · \* NºS: Number of teeth

### HIGH PERFORMANCE DIAMOND SAW BLADE

Ref. DD3



Special for extrafine cutting of concrete, brick, marble, tile, ceramic & stone. Specific for dry work. Nevertheless, water cooling exponentially increases the efficiency of the disc.



EN13236



### TURBO

	"	Ø mm	Ø Int. mm	RPM	*H mm	e mm	€
DD3-115	4,5	115	22,23	13.200	10	2,0	12,29
DD3-125	5	125	22,23	12.200	10	2,2	14,73
DD3-180	7	180	22,23	8.400	10	2,8	31,31
DD3-230	9	230	22,23	6.500	10	2,8	57,92

\* H: Teeth Height



**DIAMOND CIRCULAR BLADES FOR CONSTRUCTION**

**HIGH PERFORMANCE DIAMOND SAW BLADE**



Special for extrafine cutting of concrete, brick, marble, tile, ceramic & stone. Specific for dry work. Nevertheless, water cooling exponentially increases the efficiency of the disc. High performance.



EN13236

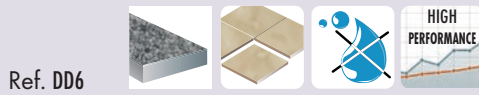


**TOP TURBO**

DD4							
	"	Ø mm	Ø Int. mm	RPM	*H mm	e mm	€
DD4-115	4,5	115	22,23	13.200	12	1,8	21,01
DD4-125	5	125	22,23	12.200	12	2,5	24,10
DD4-180	7	180	22,23	8.400	12	2,5	74,78
DD4-230	9	230	22,23	6.500	12	2,8	104,37

\* H: Teeth Height

**CONTINUOUS RIM DIAMOND SAW BLADE**



Special for cutting of stoneware, hard ceramics. Specific for dry work. Nevertheless, water cooling exponentially increases the efficiency of the disc. High performance.



EN13236

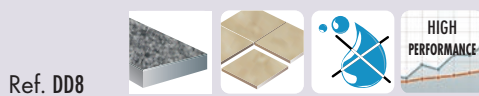


**TOP TILE**

DD6							
	Ø mm	"	Ø Int. mm	RPM	*H mm	e mm	€
DD6-115	115	4,5	22,23	13.200	10	1,5	41,37
DD6-125	125	5	22,23	12.200	10	1,5	44,65
DD6-180	180	7	22,23	8.400	10	1,8	85,60
DD6-230	230	9	22,23	6.500	10	2,0	120,91

\* H: Teeth Height

**CONTINUOUS RIM DIAMOND SAW BLADE PRECISE CUT XTRACLEAN TILE**



High performance in stoneware and hard ceramics. Fine and precise cutting. Specific for dry work. Nevertheless, water cooling exponentially increases the efficiency of the disc.



EN13236



**XTRACLEAN TILE**

DD8							
	Ø mm	"	Ø Int. mm	RPM	*H mm	e mm	€
DD8-115	115	4,5	22,23	13.200	10	1,4	47,58
DD8-125	125	5	22,23	12.200	10	1,4	51,34

\* H: Teeth Height

## DIAMOND CUTTING CUP WHEEL FOR CONSTRUCTION

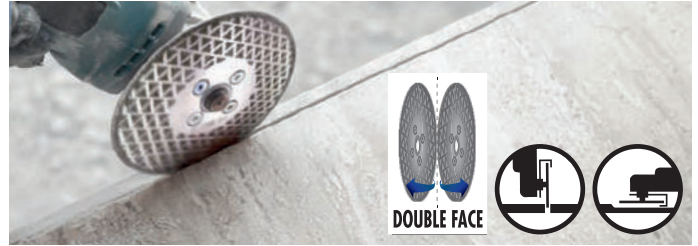
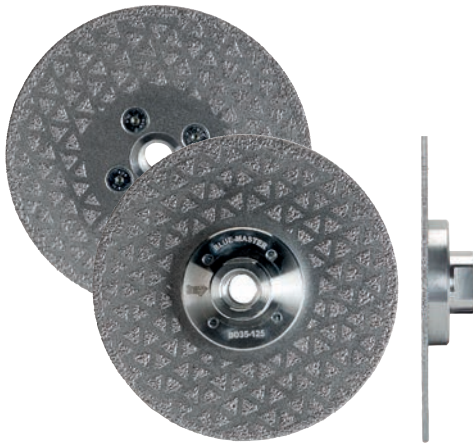
### FINE ROUGHING AND CUTTING DIAMOND DISC

**NEW**
**HIGH PERFORMANCE**

Ref. DD35



Continuous electrodeposited diamond disc. Special for all type of ceramic tile, natural stone, concrete, concrete glue and synthetic materials. Fine cut and roughing. 3 working areas, cut and roughing blade two sides reversible. Obtain the maximum performance working in any position, perpendicular cut, side chamfers...., Use with grinder. M14x2 adaptor included.



DD35

	"	Ø mm	Ø Int. mm	RPM	e mm	€
DD35-115	4,5	115	22,2/M14x2	13.200	1,5	71,31
DD35-125	5	125	22,2/M14x2	12.200	1,5	82,20

### CONTINUOUS DIAMOND SAW BLADE CUTTING WITH WATER

Ref. DD5



Special for cutting tile, ceramic, marble, tile & stone.  
Water cooling.


**EN13236**


### DIAMOND H<sub>2</sub>O

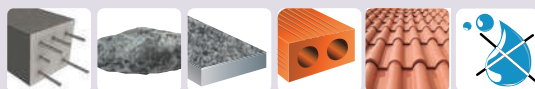
DD5

	"	Ø mm	Ø Int. mm	RPM	*H mm	e mm	€
DD5-115	4,5	115	22,23	13.200	10	2,0	7,61
DD5-125	5	125	22,23	12.200	10	2,2	8,90
DD5-180	7	180	22,23	8.400	10	2,4	22,18
DD5-230	9	230	22,23	6.500	10	2,8	31,31

\* H: Teeth Height

### SEGMENTED DIAMOND SAW BLADE SPECIFIC FOR STONE

Ref. DD9



Special for cutting Reinforced concrete, Stone, Granite, Brick, Clinker bricks & Tile.  
Specific for dry work.  
Nevertheless, water cooling exponentially increases the efficiency of the disc.


**EN13236**


### CANTERO

DD9

	"	Ø mm	Ø Int. mm	RPM	*H mm	*NºS	e mm	€
DD9-115	4,5	115	22,23	13.200	10	9	2,0	36,71
DD9-125	5	125	22,23	12.200	10	9	2,0	44,65
DD9-230	9	230	22,23	6.500	10	18	2,8	108,16

\* H: Teeth Height · \* NºS: Number of teeth

**DIAMOND CIRCULAR BLADES FOR CONSTRUCTION**

**SEGMENTED DIAMOND SAW BLADE FOR MARBLE**

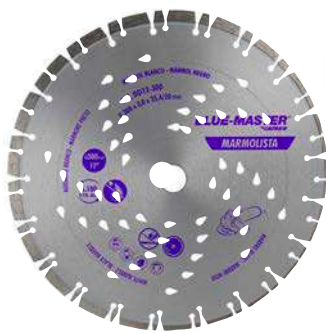
Ref. DD12



Specific for fine cutting without cracks.  
Specific for dry work.  
Nevertheless, water cooling exponentially increases the efficiency of the disc.



**EN13236**



**MARMOLISTA**

Reducing ring  
included. 25,4/20

	"	Ø mm	Ø Int. mm	RPM	*H mm	*N°S	e mm	€
DD12-115	4,5	115	22,23	13.200	10	9	2,0	17,43
DD12-125	5	125	22,23	12.200	10	9	2,0	19,57
DD12-300	12	300	25,4/20	5.100	10	22	3,0	173,95
DD12-350	14	350	25,4/20	4.400	10	24	3,2	198,77

\* H: Teeth Height · \* N°S: Number of teeth

**SEGMENTED DIAMOND SAW BLADE FOR ABRASIVE MATERIALS**

Ref. DD13



Specially for precise cutting in soft but abrasive materials such as brick, tile, facing brick, refractory brick, sandstone or limestone.  
Specific for dry work. Nevertheless, water cooling exponentially increases the efficiency of the disc.



**EN13236**



**ABRASIVES**

Reducing ring  
included. 25,4/20

	"	Ø mm	Ø Int. mm	RPM	*H mm	*N°S	e mm	€
DD13-350	14	350	25,4/20	4.400	12x22	21	3,2	215,68
DD13-400	16	400	25,4/20	4.100	12x22	24	3,4	263,02

\* H: Teeth Height · \* N°S: Number of teeth

**SEGMENTED DIAMOND SAW BLADE FOR ASPHALT**

Ref. DD14



Specific for cutting asphalt, asphalt on concrete and pavement.  
Specific for dry work. Nevertheless, water cooling exponentially increases the efficiency of the disc.



**EN13236**



**ASPHALT**

Reducing ring  
included. 25,4/20

	"	Ø mm	Ø Int. mm	RPM	*H mm	*N°S	e mm	€
DD14-300	12	300	25,4/20	5.100	12x22	18	3,0	216,13
DD14-350	14	350	25,4/20	4.400	12x22	21	3,2	265,54
DD14-400	16	400	25,4/20	4.100	12x22	24	3,4	327,29

\* H: Teeth Height · \* N°S: Number of teeth

**DIAMOND CIRCULAR BLADES FOR CONSTRUCTION**

**SEGMENTED DIAMOND SAW BLADE FOR CONCRETE**

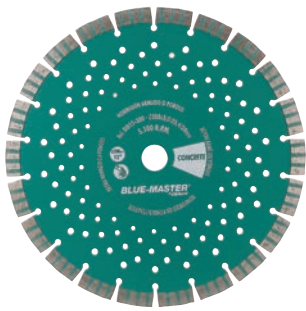
Ref. DD15



Specific for cutting all types of concrete: porous, reinforced, prestressed. Excellent cutting speed due to grooved segments with high dust evacuation capacity and less lateral friction. Specific for dry work. Nevertheless, water cooling exponentially increases the efficiency of the disc.



EN13236



**CONCRETE**

Reducing ring included. 25,4/20

	"	Ø mm	Ø Int. mm	RPM	*H mm	*N°S	e mm	DD15 €
DD15-115	4,5	115	22,23	13.200	15	9	2,5	25,62
DD15-125	5	125	22,23	12.200	15	9	2,5	29,28
DD15-230	9	230	22,23	6.600	15	18	2,8	41,24
DD15-300	12	300	25,4/20	5.100	15	22	3,2	142,72
DD15-350	14	350	25,4/20	4.400	15	24	3,4	179,31

\* H: Teeth Height · \* N°S: Number of teeth

**DIAMOND DISC FOR GROOVING MACHINE**

Ref. DR



Ideal to work in Clinker bricks, refractory. Vault and concrete blocks. Diamond Segmented disc 6.4 mm thickness. Special disc to make grooves for the electricity cables. Specific for Electricians, intensive wall cutting. Dry working. Nevertheless, water cooling increases the efficiency of the disc.



**TOP WALL**



	"	Ø mm	Ø Int. mm	RPM	*H mm	*N°S	e mm	DR €
DR-115	4,5	115	22,2	13.300	10	8	6,4	117,93
DR-125	5	125	22,2	12.200	10	9	6,4	129,47
DR-150	6	150	22,2	10.000	10	12	6,4	154,08

\* H: Teeth Height · \* N°S: Number of teeth

**MULTI FUNCTION DIAMOND VACUUM WELDED DISC**



**CAST IRON**

Ideal for work in all kind of materials. Clinker bricks, refractory, roof tile, vault and concrete blocks, PVC Tubes, Wood, Steel, Foundry. Multipurpose cutting disc for grinder. Made in Vacuum Welded Diamond. Excellent performance for cutting of all kind of materials.



Ref. SCEP



Ø 115  
Ø 125  
Ø 230



Ø 300  
Ø 355  
Ø 400

Ø 115 - 125 - 230 mm - Dry working. Nevertheless, water cooling increases the efficiency of the disc. Ø 300 - 355 - 400 mm - Always water cooling.

**TOP MULTIFUNCTION**



	"	Ø mm	Ø Int. mm	RPM	*H mm	*N°S	e mm	SCEP €
SCEP-115	4,5	115	22,23	13.300	4	8	2,2	32,18
SCEP-125	5	125	22,23	12.200	4	9	2,2	37,48
SCEP-230	9	230	22,23	6.600	4	18	3,0	93,78
SCEP-300	12	300	25,40	5.100	5	22	3,2	198,87
SCEP-355	14	355	25,40	4.300	5	26	3,5	243,12
SCEP-400	16	400	25,40	3.800	5	30	3,5	287,37

\* H: Teeth Height · \* N°S: Number of teeth

**DIAMOND CIRCULAR BLADES FOR CONSTRUCTION**

**GRINDING CUP**



Ref. DD10

Special for rough polishing natural stone, universal concrete, granite & soils.  
Specific for dry work. Nevertheless, water cooling exponentially increases the efficiency of the disc.



**EN13236**



**UNIVERSAL STONE**

DD10

	"	Ø mm	Ø Int. mm	RPM	*N°S	€
DD10-115	4,5	115	22,23	13.200	16	47,64
DD10-125	5	125	22,23	12.250	20	52,17
DD10-180	7	180	22,23	8.400	28	96,41

\* N°S: Number of teeth



Ref. DD11

Special for fine polishing natural stone, universal concrete, granite & soils.  
Specific for dry work. Nevertheless, water cooling exponentially increases the efficiency of the disc.  
High performance.



**EN13236**



**TOP STONE**

DD11

	"	Ø mm	Ø Int. mm	RPM	*N°S	€
DD11-115	4,5	115	22,23	13.200	16	66,92
DD11-125	5	125	22,23	12.250	20	72,59
DD11-180	7	180	22,23	8.400	28	125,90

\* N°S: Number of teeth



Ref. DD20

**M14x2**

M14X2 to connect a grinding machine.  
Special for fine polishing natural stone, universal concrete, granite & soils.  
Specific for dry work. Nevertheless, water cooling exponentially increases the efficiency of the disc. High performance.



**EN13236**



**TOP STONE THREAD**

DD20

	"	Ø mm	Ø Int. mm	RPM	*N°S	€
DD20-115	4,5	115	M14x2	5.100	18	66,92
DD20-125	5	125	M14x2	4.400	20	72,59

\* N°S: Number of teeth






## IDENTIFICATION OF THE TYPES OF CIRCULAR SAW BLADES

### TYPE OF ABRASIVE

- A:** Aluminium Oxide
- AX:** High Resistance Aluminium Oxide
- AC:** Aluminium Oxide and Silicium Carbide
- C:** Silicium Carbide
- Z:** Zirconium

### SHAPE OF THE CIRCULAR SAW BLADE

-  **T41**  
Flat top for cutting
-  **T42**  
Centre low-profiled for cutting
-  **T27**  
Centre low-profiled flap for polishing

**AX 60 S BF T41**

### GRAIN

- 30-36:** Medium
- 40-60:** Fine
- 80-120:** Extra fine

### HARDNESS

- Q:** Soft
- R:** Medium
- S:** Hard

### TYPE OF CIRCULAR SAW BLADE (BINDER)

- BF:** Fibre-reinforced resin bond



90°

Circular Saw Blades for  
**Cutting**



15°

Circular Saw Blades for  
**Polishing and Roughing**



**Iron, Sulphur and Chloride free**

### **A: Aluminium Oxide.**

The aluminium oxide is resistant and durable, for cutting and roughing of high-resistance materials as carbon steel, stainless steel and all type of metals.

### **AX: High-Resistance Aluminium Oxide:**

The high-resistance aluminium oxide is a top class abrasive, its grain microstructure allows its breaking when cutting and roughing and generating multiple cutting edges. It is typically used in high production and hardness. Recommended for stainless steel, carbon steel and forged steel.

### **AC: Aluminium Oxide + Silicon Carbide:**

### **C: Silicon Carbide:**

The Silicon Carbide is the hardest and sharpest mineral. It is ideal for cutting, sanding and polishing all kind of materials, non-ferrous metals: aluminium, brass, bronze, rubber, glass, plastics, fibrous wood, enamel...The silicon carbide is superior to any other abrasive concerning its penetration and cutting capacity, faster and with less effort.







### **Z: Zirconium:**

The zirconium self-sharpening quality allows a long working life in high performance works and materials disposal. It is ideal for high performance roughing and polishing in stainless steel, steel carbon and all kind of materials.

**ABRASIVE CIRCULAR SAW BLADES**

**ABRASIVE CIRCULAR SAW BLADES FOR METAL AND STAINLESS STEEL**

Ref. AB05


**INOX**      

**T41** **90°**







**T41:** Flat abrasive circular saw blade.  
Norm EN12413.  
Iron, chloride and sulphur free.  
Specific for general use in metal cutting.



**INOX METAL**

	"	Ø mm	Ø Int. mm	RPM	e mm		€/ 10U.
AB05-115X1-10	4,5	115	22,23	13.300	1	10	11,26
AB05-125X1-10	5	125	22,23	12.250	1	10	11,79

Ref. AB11

**INOX**      


**T41** **90°**

**T41:** Flat abrasive circular saw blade.  
OSA Certificate according to norm EN12413.  
Iron, chloride and sulphur free.  
High performance in steel, stainless steel and metal cutting.









**AX:** High-Resistance Aluminium Oxide.  
High performance abrasive circular saw blade.  
Long working life.  
Maximum ergonomony due to the reduction the vibrations.

**INOX METAL**

	"	Ø mm	Ø Int. mm	RPM	e mm	Grain		€/ 1U.
AB11-115X1	4,5	115	22,23	13.300	1,0	60	25	1,39
AB11-125X1	5	125	22,23	12.250	1,0	60	25	1,55
AB11-230X1,9	9	230	22,23	6.650	1,9	46	25	3,59

Ref. AB11

**INOX**      


**T42** **90°**

**T42:** Centre low-profiled for cutting circular saw blade.  
OSA Certificate according to norm EN12413.  
Iron, chloride and sulphur free.  
High performance in steel, stainless steel and metal cutting.



**AX:** High-Resistance Aluminium Oxide.  
High performance abrasive circular saw blade.  
Long working life.  
Maximum ergonomony due to the reduction the vibrations.

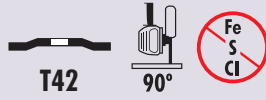
**INOX METAL**

	"	Ø mm	Ø Int. mm	RPM	e mm	Grain		€/ 1U.
AB11-115X2,5	4,5	115	22,23	13.300	2,5	36	25	1,54
AB11-230X2,5	9	230	22,23	6.650	2,5	30	25	4,06

**ABRASIVE CIRCULAR SAW BLADES**

**ABRASIVE CIRCULAR SAW BLADE FOR CONSTRUCTION MATERIALS**

Ref. AB17



**T42:** Centre low profile abrasive circular saw blade. OSA Certificate according to Norm EN12413. Iron, chloride and sulphur free. High performance in construction materials cutting.



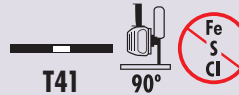
**C:** Silicon Carbide. High performance abrasive circular saw blade. Long working life. Maximum ergonomomy due to the reduction the vibrations.

**STONE**

								AB17
	"	Ø mm	Ø Int. mm	RPM	e mm	Grain		€/ 1U.
AB 17-115X2,5	4,5	115	22,23	13.300	2,5	36	25	1,61
AB 17-125X2,5	5	125	22,23	12.250	2,5	36	25	1,71
AB 17-230X2,5	9	230	22,23	6.650	2,5	30	25	4,62

**ABRASIVE CIRCULAR SAW BLADE FOR ALL TYPE OF MATERIALS**

Ref. AB18



**T41:** Flat abrasive circular saw blade. OSA Certificate according to Norm EN12413. Iron, chloride and sulphur free. High performance in all type of materials.



**AC:** Aluminium Oxide + Silicon Carbide. High performance abrasive circular saw blade. Long working life. Maximum ergonomomy due to the reduction the vibrations.

**MULTIFUNCTIO**

								AB18
	"	Ø mm	Ø Int. mm	RPM	e mm	Grain		€/ 1U.
AB 18-115X1,6	4,5	115	22,23	13.300	1,6	46	25	1,54
AB 18-125X1,6	5	125	22,23	12.250	1,6	46	25	1,70
AB 18-230X2	9	230	22,23	6.650	2,0	36	25	4,82

**TUNGSTEN CARBIDE GRINDING DISC**

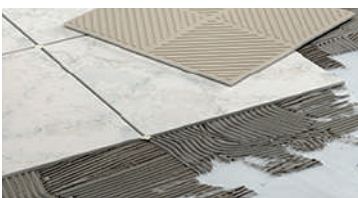
**NEW**

Ref. DD22

**CARBIDE TIPPED**



General cleaning of surfaces. Wood roughing and shaped Concrete, glue, cement, fiberglass. Surface cleaning in general.



Carbide abrasive grain. Extra-strong quality.



**MULTIFUNCTIO**



					DD22
	"	Ø mm	Ø Int. mm	RPM	€
DD22-115	4,5	115	22,23	13.300	15,35



**ABRASIVE FLAP CIRCULAR SAW BLADES**

**ABRASIVE FLAP CIRCULAR SAW BLADE FOR STAINLESS STEEL AND STEEL POLISHING**

Ref. AB15

T27 15°

**T27:** Centre low-profiled for polishing abrasive flap circular saw blade. Norm EN13743. Iron, chloride and sulphur free. High performance in polishing stainless steel, steel and metal.

**Z:** Zirconium. Long working life. Optimum material evacuation rate. Reinforced fibre glass tissues for maximum productivity and security.

**INOX** **METAL**

**XTRA LONG life**



AB15							
	"	Ø mm	Ø Int. mm	RPM	Grain		€ / 1U.
AB15-115XC40	4,5	115	22,23	13.300	40	10	3,51
AB15-115XC60	4,5	115	22,23	13.300	60	10	3,51
AB15-115XC80	4,5	115	22,23	13.300	80	10	3,51
AB15-115XC120	4,5	115	22,23	13.300	120	10	3,51
AB15-125XC40	5	125	22,23	12.250	40	10	3,71
AB15-125XC60	5	125	22,23	12.250	60	10	3,71
AB15-125XC80	5	125	22,23	12.250	80	10	3,71
AB15-125XC120	5	125	22,23	12.250	120	10	3,71

Ref. AB20

T27 15°

**T27:** Centre low-profiled for polishing abrasive flap circular saw blade. Norm EN13743. Iron, chloride and sulphur free. High performance in roughing and polishing stainless steel, steel and metal.

**A:** Aluminium Oxide. Light, flexible and noiseless thanks to its multi-layer body.

**INOX** **METAL**

**PROFESSIONAL**



AB20							
	"	Ø mm	Ø Int. mm	RPM	Grain		€ / 1U.
AB20-115XC40	4,5	115	22,23	13.300	40	10	1,99
AB20-115XC60	4,5	115	22,23	13.300	60	10	1,99
AB20-115XC80	4,5	115	22,23	13.300	80	10	1,99
AB20-115XC120	4,5	115	22,23	13.300	120	10	1,99
AB20-125XC40	5	125	22,23	12.250	40	10	2,24
AB20-125XC60	5	125	22,23	12.250	60	10	2,24
AB20-125XC80	5	125	22,23	12.250	80	10	2,24
AB20-125XC120	5	125	22,23	12.250	120	10	2,24

**POLYCARBONATE ABRASIVE DISC**

**NEW**

Ref. DD21

Elimination of oxide and corrosion remains, dirtiness, strongly adhered paints, old glues and joints remains. Cleaning of welding cords, elimination of light inner stretches, oxidations and discolorations especially in high-grade stainless steel.



Cleaning abrasive disc made from a special combination of synthetic fibres and abrasive grains. Flexible structure for an extraordinary adaptation to the surface profile and to the shape of the piece. The opened structure avoids the clogging and generates a fine grinding. High efficiency cleaning of all the corrosive remains of the piece surface.



**INOX** **METAL**

DD21					
	"	Ø mm	Ø Int. mm	RPM	€
DD21-115	4,5	115	22,23	3.400	18,92
DD21-125	5	125	22,23	3.400	22,07

## ANTI-OXIDE POLISHING DISC

**NEW**

Ref. DD24

**FELT**


Rigid base disc made in felt for polishing and finish of surfaces. Ideal to polish and brightening of all kind of metals.



DD24

	"	Ø mm	Ø Int. mm		€
DD24-100	4	100	22,23	1	7,09

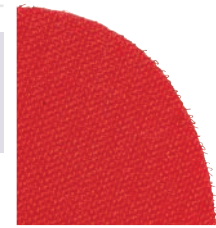
## HOOK & LOOP BACKING PAD

**NEW**

Ref. DD25

**VELCRO**


Velcro plate for polishing and sanding of surfaces. M14X2 integrated thread. Able to work with all kind of accessories of polishing, grinding, felt, BLUEMASTER wool. For velcro accessories: **DD26 • DD28 • DD31 • DD32 • DD33**. Use with grinder.



DD25

	"	Ø mm	Ø Int. mm	RPM		€
DD25-100	4	100	M14x2	12.500	1	13,24
DD25-115	4,5	115	M14x2	12.500	1	15,77
DD25-125	5	125	M14x2	12.500	1	16,39

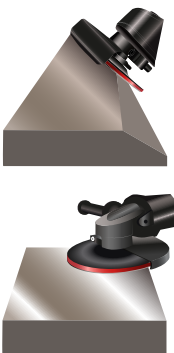
## POLISHING DIAMOND DISC FOR STONE

**NEW**

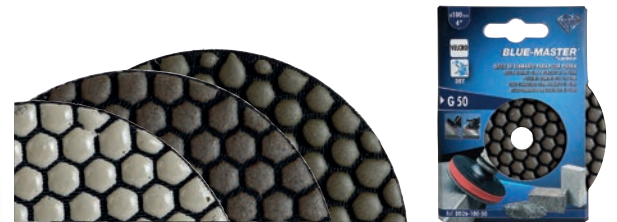
Ref. DD26

**VELCRO**


Made in diamond dust with resin for an optimal surface polishing. Polishing diamond disc for granite, marble, stone, concrete. Dry working. Use with backing pad Ref: **DD25**.



Different finish quality according to the selected grain.



DD26

	"	Ø mm	Grain		€
DD26-100-50	4	100	50	1	15,00
DD26-100-100	4	100	100	1	15,00
DD26-100-150	4	100	150	1	15,00
DD26-100-300	4	100	300	1	15,00
DD26-100-500	4	100	500	1	15,00
DD26-100-800	4	100	800	1	15,00
DD26-100-1000	4	100	1000	1	15,00
DD26-100-1500	4	100	1500	1	15,00
DD26-100-2000	4	100	2000	1	15,00
DD26-100-3000	4	100	3000	1	15,00

**POLISHING DISC OF OXIDE ALUMINIUM**

**NEW**  
Ref. DD28



Dry working.  
Use with backing pad Ref: **DD25**  
Different finish quality according to the selected grain.



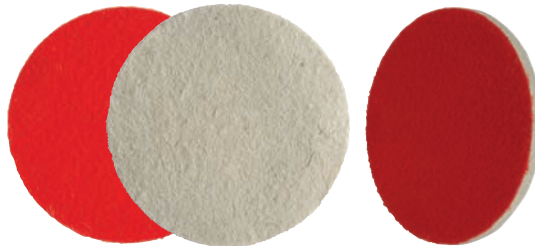
DD28					
	"	Ø mm	Grain		€/1U.
DD28-100-60	4	100	60	10	0,21
DD28-100-80	4	100	80	10	0,21
DD28-100-120	4	100	120	10	0,21
DD28-100-240	4	100	240	10	0,21
DD28-115-60	4,5	115	60	10	0,28
DD28-115-80	4,5	115	80	10	0,28
DD28-115-120	4,5	115	120	10	0,28
DD28-115-240	4,5	115	240	10	0,28
DD28-125-60	5	125	60	10	0,33
DD28-125-80	5	125	80	10	0,33
DD28-125-120	5	125	120	10	0,33
DD28-125-240	5	125	240	10	0,33

**FELT POLISHING PAD**

**NEW**  
Ref. DD33



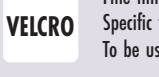
Polishing, finish and final brightening in all surfaces, paint, fiberglass, plastic, stainless steel, steel.  
To be used with backing pad Ref. **DD25**.



DD33					
	"	Ø mm	e mm		€
DD33-100	4	100	6	1	9,40
DD33-115	4,5	115	6	1	9,76
DD33-125	5	125	6	1	10,29

**POLISHING FOAM**

**NEW**  
Ref. DD31



Fine finish in metal and fiberglass structures.  
Specific for automotive and nautical applications.  
To be used with backing pad Ref. **DD25**.



DD31					
	"	Ø mm	e mm		€
DD31-100	4	100	25	1	7,98
DD31-115	4,5	115	25	1	8,52
DD31-125	5	125	25	1	9,22

**WOOL DISC FOR FINAL POLISHING**

**NEW**  
Ref. DD32



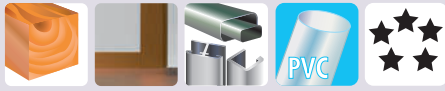
Wool Disc for Velcro structure.  
Polishing, finish and final brightening in all surfaces.  
To be used with backing pad Ref. **DD25**.



DD32				
	"	Ø mm		€
DD32-100	4	100	1	6,74
DD32-115	4,5	115	1	7,63
DD32-125	5	125	1	8,52

## SANDING BELT

Ref. AB50



High performance in polishing and sanding of material in fine surfaces.

Sanding belts with high precision without glue waste to generate highest quality surfaces.

Indicated to sand and polish all types of wood, hard wood, chipboard panels, construction chipboard, metal...

Perfect finish in cleaning surfaces with paint, enamel, oxide and all type of impurities.



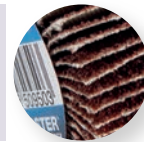
AB50					
	Grain	L 2 mm	L 1 mm	Units	€ / 1U.
AB50100X690Z40	40	100	690	10	3,00
AB50100X690Z60	60	100	690	10	2,89
AB50100X690Z80	80	100	690	10	2,84
AB50100X690Z100	100	100	690	10	2,84
AB50100X690Z120	120	100	690	10	2,84

## FLAPPING WHEELS

Aluminium Oxide flaps, with highest quality specially used in finishing operations. They adapt to all contours and shapes providing an effective sanding in edges and clefts. Uniform finish provided throughout the life of the wheel.

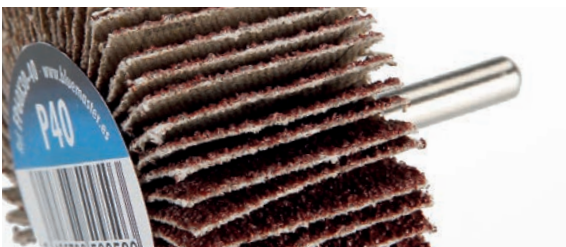
Ref. FP

High performance in polishing and cleaning of paint, oxide, welding and moulds.



### QUALITY

Grain 40 / 60 Coarse finishing  
Grain 80 / 120 Medium finishing



FP						
	Grain	D 1 mm	D 2 mm	* H mm	R.P.M.	€
FP30X10-60	60	30	6	10	14.000	2,63
FP30X15-60	60	30	6	15	14.000	2,63
FP30X15-80	80	30	6	15	14.000	2,63
FP30X20-40	40	30	6	20	14.000	2,80
FP30X20-60	60	30	6	20	14.000	2,92
FP30X20-80	80	30	6	20	14.000	2,92
FP30X20-120	120	30	6	20	14.000	2,92
FP40X15-60	60	40	6	15	13.000	2,86
FP40X15-80	80	40	6	15	13.000	2,86
FP40X15-120	120	40	6	15	13.000	2,86
FP40X20-40	40	40	6	20	13.000	3,03
FP40X20-60	60	40	6	20	13.000	3,03
FP40X30-40	40	40	6	30	13.000	3,03
FP40X30-60	60	40	6	30	13.000	3,03
FP50X20-60	60	50	6	20	11.800	3,44
FP50X20-80	80	50	6	20	11.800	3,44
FP50X20-220	220	50	6	20	11.800	3,44
FP50X30-40	40	50	6	30	11.800	4,09
FP50X30-60	60	50	6	30	11.800	4,09
FP50X30-80	80	50	6	30	11.800	4,09
FP50X30-120	120	50	6	30	11.800	4,28
FP60X20-40	40	60	6	20	10.000	4,22
FP60X20-60	60	60	6	20	10.000	4,22
FP60X30-40	40	60	6	30	10.000	4,89
FP60X30-60	60	60	6	30	10.000	4,89
FP60X30-80	80	60	6	30	10.000	4,89
FP60X30-120	120	60	6	30	10.000	5,13
FP60X40-60	60	60	6	40	10.000	5,50
FP60X40-80	80	60	6	40	10.000	5,50
FP80X30-60	60	80	6	30	8.800	6,48
FP80X30-80	80	80	6	30	8.800	6,48
FP80X50-40	40	80	6	50	8.800	11,67
FP80X50-60	60	80	6	50	8.800	11,67
FP80X50-80	80	80	6	50	8.800	11,67
FP80X50-120	120	80	6	50	8.800	12,56

\* H: Teeth Height